

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: TCT18P1A1171GAA001

Catalog No: TCT18P1A1171GAA001

IE3, 18.5kW, DUST IGNITION PROOF MOTORS, 3 phase, 2 Pole, 400V, 2953RPM, 50Hz, 92.4%, 160L Frame, TEFC



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RegalRexnord

Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400 V
Current	31.8 A	Speed	2953 rpm
Service Factor	1	Phase	3
Efficiency	92.4 %	Power Factor	0.91
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	66
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B14A	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0216000446

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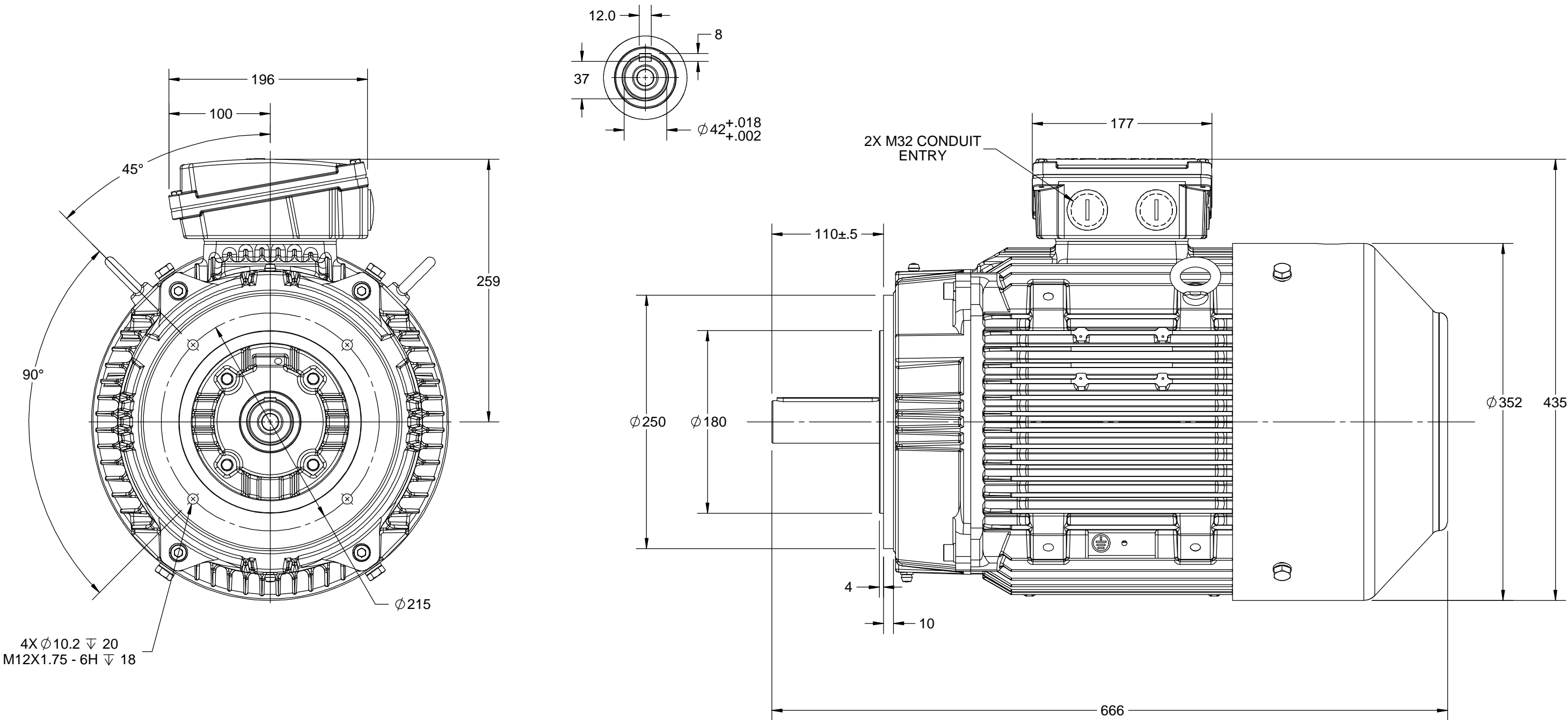
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DRAWING REVISION B	REVISION BY I. RAMDAS	DATE 04/07/2018		DRAWN BY JOY	 Regal Beloit America, Inc.		
ECO ECO-0147359	APPROVED BY JAY	DATE 04/07/2018		DATE 12/08/2014			
ECO DESCRIPTION OUTLINE UPDATED AS PER 3D STRUCTURING				APPROVED BY SBD	DESCRIPTION OUTLINE		
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				REFERENCE	MATERIAL	PROCESS/FINISH	
				THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0216000446	SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. TCT18P1A1171GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _K /T _N [pu]
									5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	18.5	25	31.8	2953	60.29	IE3	-	92.4	92.4	91.9	0.91	0.88	0.81	8.1	2.6	3.6

Motor type	TCT	Degree of protection	IP 66
Enclosure	TEFC	Mounting type	IM B14A
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	160L	Motor weight - approx.	173 kg
Duty	S1	Gross weight - approx.	193 kg
Voltage variation *	± 10%	Motor inertia	0.0928 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	71 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	7/15 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	Ex tb	Standard rotation	Clockwise form DE
Zone classification	Zone 21	Paint shade	RAL 5014
Gas group	Group III	Accessories	
Temperature class	T135	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6309-2Z / 6209-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

I_A/I_N - Locked Rotor Current / Rated Current

T_K/T_N - Breakdown Torque / Rated Torque

T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-31

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

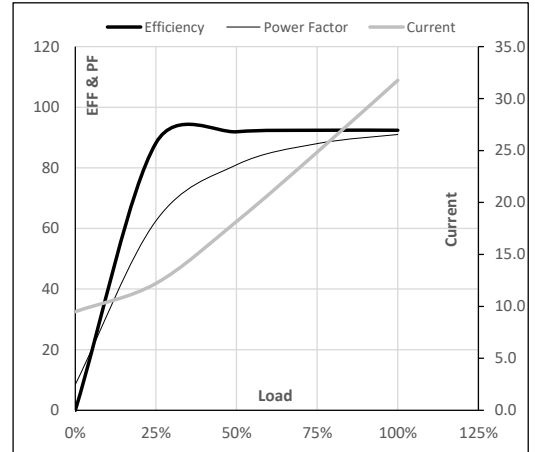
Model No. TCT18P1A1171GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	18.5	25.0	31.8	2953	6.15	60.29	IE3	40	S1	1000	0.0928	173

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	9.5	12.2	18.2	24.8	31.8	
Torque	Nm	0.0	14.9	29.9	45.0	60.3	
Speed	r/min	3000	2988	2977	2965	2953	
Efficiency	%	0.0	88.2	91.9	92.4	92.4	
Power Factor	%	8.5	62.5	81.0	88.0	91.0	

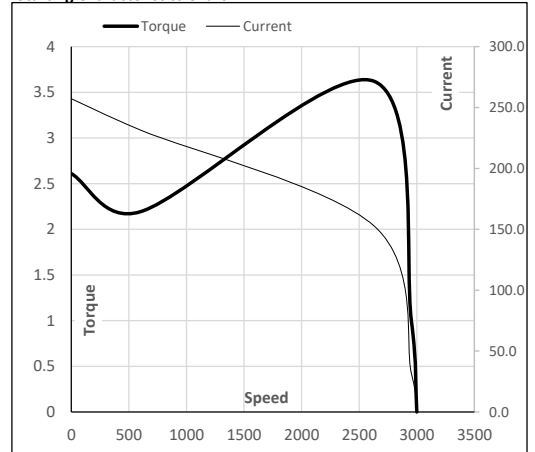
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2631	2953	3000
Current	A	257.2	231.5	152.6	31.8	9.5
Torque	pu	2.6	2.2	3.6	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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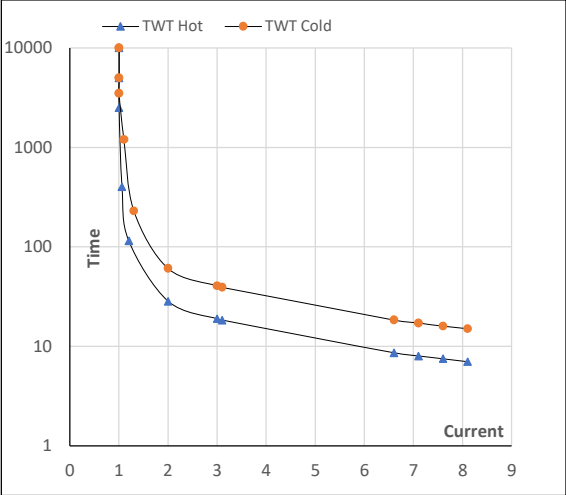
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
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Motor Speed Torque Data

Load	FL	I_1	I_2	I_3	I_4	I_5	LR	
TWT Hot	s 10000	28	19	17	12	8	7	
TWT Cold	s 10000	61	41	30	25	17	15	
Current	pu	1	2	3	4	5	7	8.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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