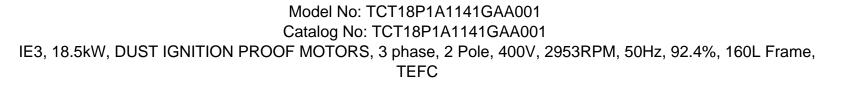
PRODUCT INFORMATION PACKET





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Product Information Packet: Model No: TCT18P1A1141GAA001, Catalog No:TCT18P1A1141GAA001 IE3, 18.5kW, DUST IGNITION PROOF MOTORS, 3 phase, 2 Pole, 400V, 2953RPM, 50Hz, 92.4%, 160L Frame, TEFC

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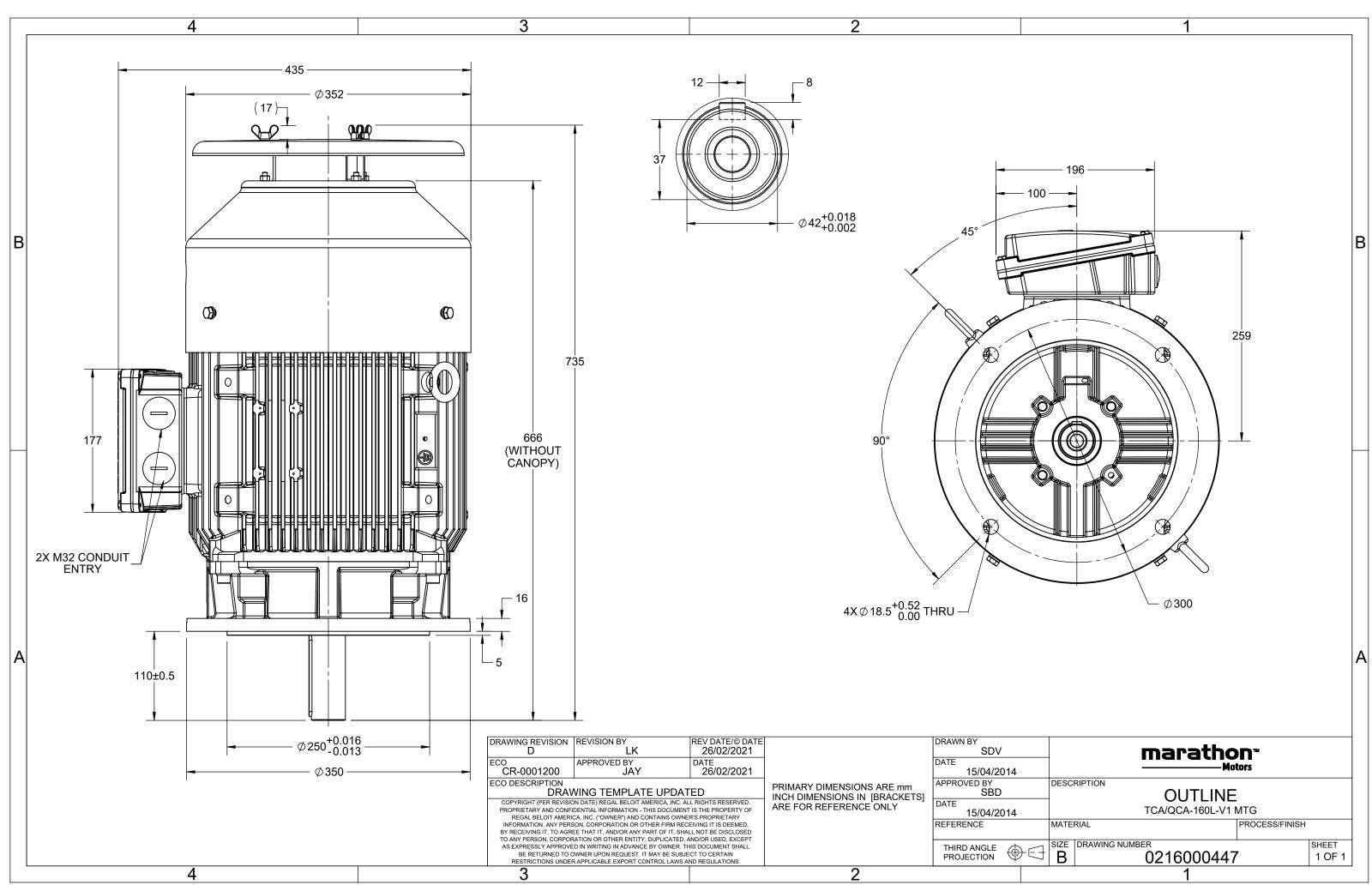
Nameplate Specifications

| Output HP | 25 Hp | Output KW | 18.5 kW |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 31.8 A | Speed | 2953 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 92.4 % | Power Factor | 0.91 |
| Duty | S1 | Insulation Class | F |
| Frame | 160L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Drive End Bearing Size | 6309 | Opp Drive End Bearing Size | 6209 |
| | | | |
| UL | No | CSA | No |
| CE | No Yes | IP Code | <u>No</u> 66 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 2 | Rotation | Bi-Directional |
| Mounting | V1 | Motor Orientation | Shaftdown |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 735 mm | Frame Length | 298 mm |
| Shaft Diameter | 42 mm | Shaft Extension | 110 mm |
| Assembly/Box Mounting | Тор | | |
| Outline Drawing | 0216000447 | Connection Drawing | 8442000085 |

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Model No. TCT18P1A1141GAA001

| | | | - | | | | | | | | | | | | | . / | - /- | T / T |
|--------|--------------|------|------|------|------|-------|-------|-------|-------|---------|----------|-------|------|-------|-------|--------------------------------|-----------|--------------------------------|
| U | Δ / Y | t | Р | Р | I | n | I | IE | | % EFF a | t load | 1 | PF | at lo | ad | I _A /I _N | T_A/T_N | T _κ ∕T _Ν |
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Δ | 50 | 18.5 | 25 | 31.8 | 2953 | 60.29 | IE3 | - | 92.4 | 92.4 | 91.9 | 0.91 | 0.88 | 0.81 | 8.1 | 2.6 | 3.6 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Motor | type | | | | TCT | | | | Deg | ree of | protecti | on | | | | IP 66 | | |
| Enclos | ire | | | | TEEC | | | | Mo | unting | tyne | | | | | IM V1 | | |

| Enclosure | TEFC | | Mounting type | | |
|----------------------------------|--------------------|-------|---|-------------------------------|------------------|
| Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Frame size | 160L | | Motor weight - approx. | 178 | kg |
| Duty | S1 | | Gross weight - approx. | 198 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 0.0928 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.2 | mm/s |
| Design | Ν | | Noise level (1meter distance from moto | or) 71 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | к | LR withstand time (hot/cold) | 7/15 | s |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | Ex tb | | Standard rotation | Clockwise form DE | |
| Zone classification | Zone 21 | | Paint shade | RAL 5014 | |
| Gas group | Group III | | Accessories | | |
| Temperature class | T135 | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6309-2Z / 6209-2Z | | Terminal box position | ТОР | |
| Lubrication method | Greased for life | | Maximum cable size/conduit size | 1R x 3C x 35mm²/2 X M32 x 1.5 | |
| Type of grease | NA | | Auxiliary terminal box | NA | |
| | | | | | |

 $I_{\rm A}/I_{\rm N}$ - Locked Rotor Current / Rated Current $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-31 All performance values at rated voltage and frequency. All performance parameters are subjected to standard tolerance as per IEC 60034-1 * Voltage, Frequency and combine variation are as per IEC60034-1 Technical data are subject to change. There may be discrepancies between calculated and name plate values. India Aus/Nz Brazil Efficiency Global IEC Europe China GB 18613-2012 Grade 2 IEC: 60034-30 Standards

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Model No. TCT18P1A1141GAA001

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 18.5 | 25.0 | 31.8 | 2953 | 6.15 | 60.29 | IE3 | 40 | S1 | 1000 | 0.0928 | 178 |
| | | _ | | | | | | | | | | | | | |

Motor Load Data

Motor Speed Torque Data

r/min

Α

pu

LR

0

257.2

2.6

P-Up

600

2.2

231.5

BD

2631

152.6

3.6

Rated

2953

31.8

1

NL

3000

9.5

0

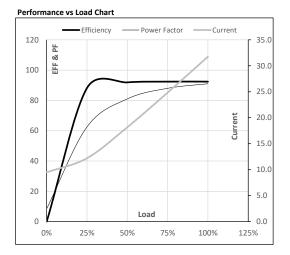
Load Point

Speed

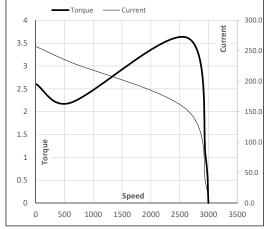
Current

Torque

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|------|-------|-------|-------|------|-------|
| Current | А | 9.5 | 12.2 | 18.2 | 24.8 | 31.8 | |
| Torque | Nm | 0.0 | 14.9 | 29.9 | 45.0 | 60.3 | |
| Speed | r/min | 3000 | 2988 | 2977 | 2965 | 2953 | |
| Efficiency | % | 0.0 | 88.2 | 91.9 | 92.4 | 92.4 | |
| Power Factor | % | 8.5 | 62.5 | 81.0 | 88.0 | 91.0 | |
| | | | | | | | |



Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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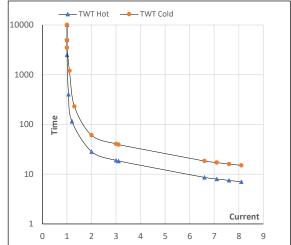
Model No. TCT18P1A1141GAA001

| Enclosure | U | Δ/Υ | f | Р | Р | I | n | т | т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 18.5 | 25 | 31.8 | 2953 | 6.15 | 60.29 | IE3 | 40 | S1 | 1000 | 0.0928 | 178 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | l ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot | S | 10000 | 28 | 19 | 17 | 12 | 8 | 7 |
| TWT Cold | S | 10000 | 61 | 41 | 30 | 25 | 17 | 15 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 7 | 8.1 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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