PRODUCT INFORMATION PACKET





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marathon® Motors

Product Information Packet: Model No: TCT18P4A1111GAA001, Catalog No:TCT18P4A1111GAA001 IE3, 18.5kW, DUST IGNITION PROOF MOTORS, 3 phase, 8 Pole, 400V, 738RPM, 50Hz, 90.1%, 225S Frame, TEFC

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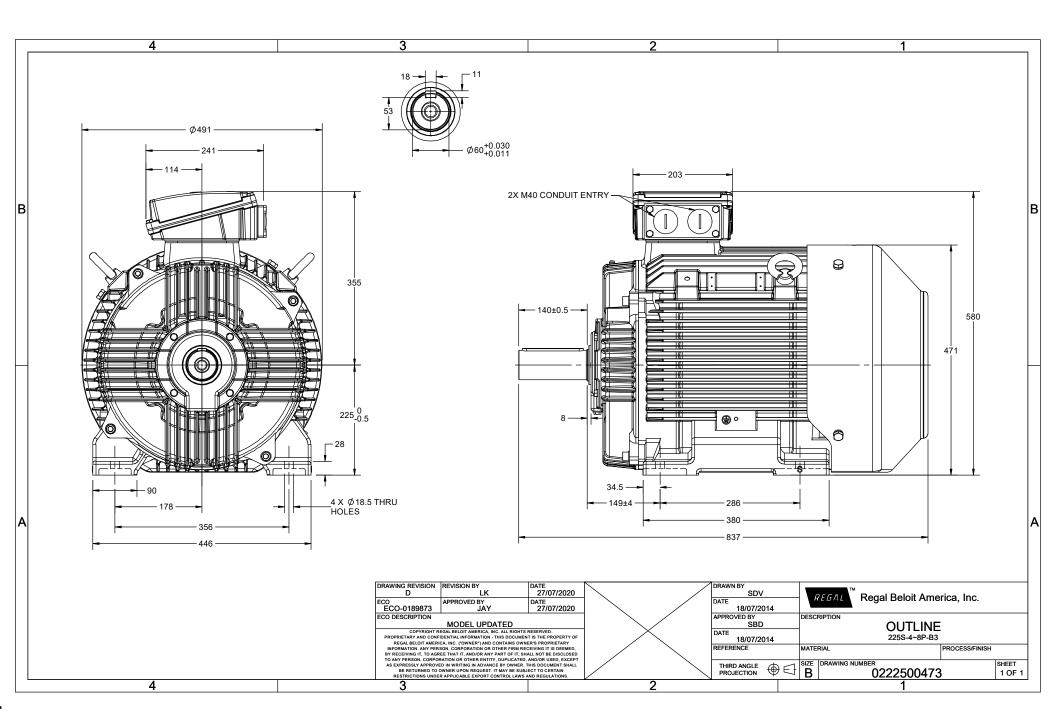
Nameplate Specifications

Output HP	25 Нр	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400 V
Current	38.5 A	Speed	738 rpm
Service Factor	1	Phase	3
Efficiency	90.1 %	Power Factor	0.77
Duty	S1	Insulation Class	F
Frame	225S	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	225S No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6313	Ambient Temperature Opp Drive End Bearing Size	40 °C 6213

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	837 mm	Frame Length	400 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0222500473	Connection Drawing	8442000085

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Model No. TCT18P4A1111GAA001

U	Δ / Y	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	ł	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	18.5	25	38.5	738	241.24	IE3	-	90.1	90.1	90.5	0.77	0.72	0.59	5.2	1.7	2.3
	-				тст				-									

Motor type	TCT		Degree of protection	IP 66	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	2255		Motor weight - approx.	371	kg
Duty	S1		Gross weight - approx.	402	kg
Voltage variation *	± 10%		Motor inertia	0.8781	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level (1meter distance from moto	r) 61	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistan	ce) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	Ex tb		Standard rotation	Clockwise form DE	
Zone classification	Zone 21		Paint shade	RAL 5014	
Gas group	Group III		Accessories		
Temperature class	T135		Accessory - 1	PTC 150°C	
Rotor type	Aluminum die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6313 C3/6213 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-31

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical da	Technical data are subject to change. There may be discrepancies between calculated and name plate values.									
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30				

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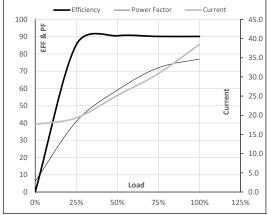
Model No. TCT18P4A1111GAA001

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	18.5	25.0	38.5	738	24.60	241.24	IE3	40	S1	1000	0.8781	371

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	17.6	19.3	25.2	30.9	38.5	
Torque	Nm	0.0	59.6	119.6	180.1	241.2	
Speed	r/min	750	747	744	742	738	
Efficiency	%	0.0	85.3	90.5	90.1	90.1	
Power Factor	%	6.1	40.8	59.0	72.0	77.0	

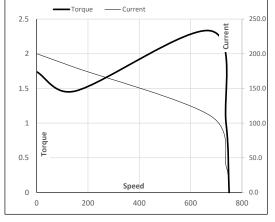
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	150	679	738	750	
Current	А	200.1	180.1	110.2	38.5	17.6	
Torque	pu	1.7	1.5	2.3	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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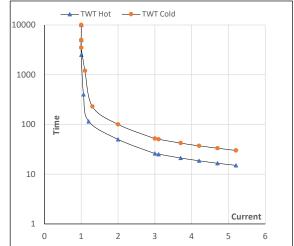
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	18.5	25	38.5	738	24.60	241.24	IE3	40	S1	1000	0.8781	371

Motor Speed Torque Data

Load		FL	I ₁	١,	I3	I_4	l _s	LR
TWT Hot	s	10000	50	26	20	18	16	15
TWT Cold		10000	100	52	40	35	32	30
	-	10000	100	52			52	
Current	pu	1	2	3	4	4.5	5	5.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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