PRODUCT INFORMATION PACKET



Model No: TCT18P1A1131GAA001 Catalog No: TCT18P1A1131GAA001

IE3, 18.5kW, DUST IGNITION PROOF MOTORS, 3 phase, 2 Pole, 400V, 2953RPM, 50Hz, 92.4%, 160L Frame,

TEFC





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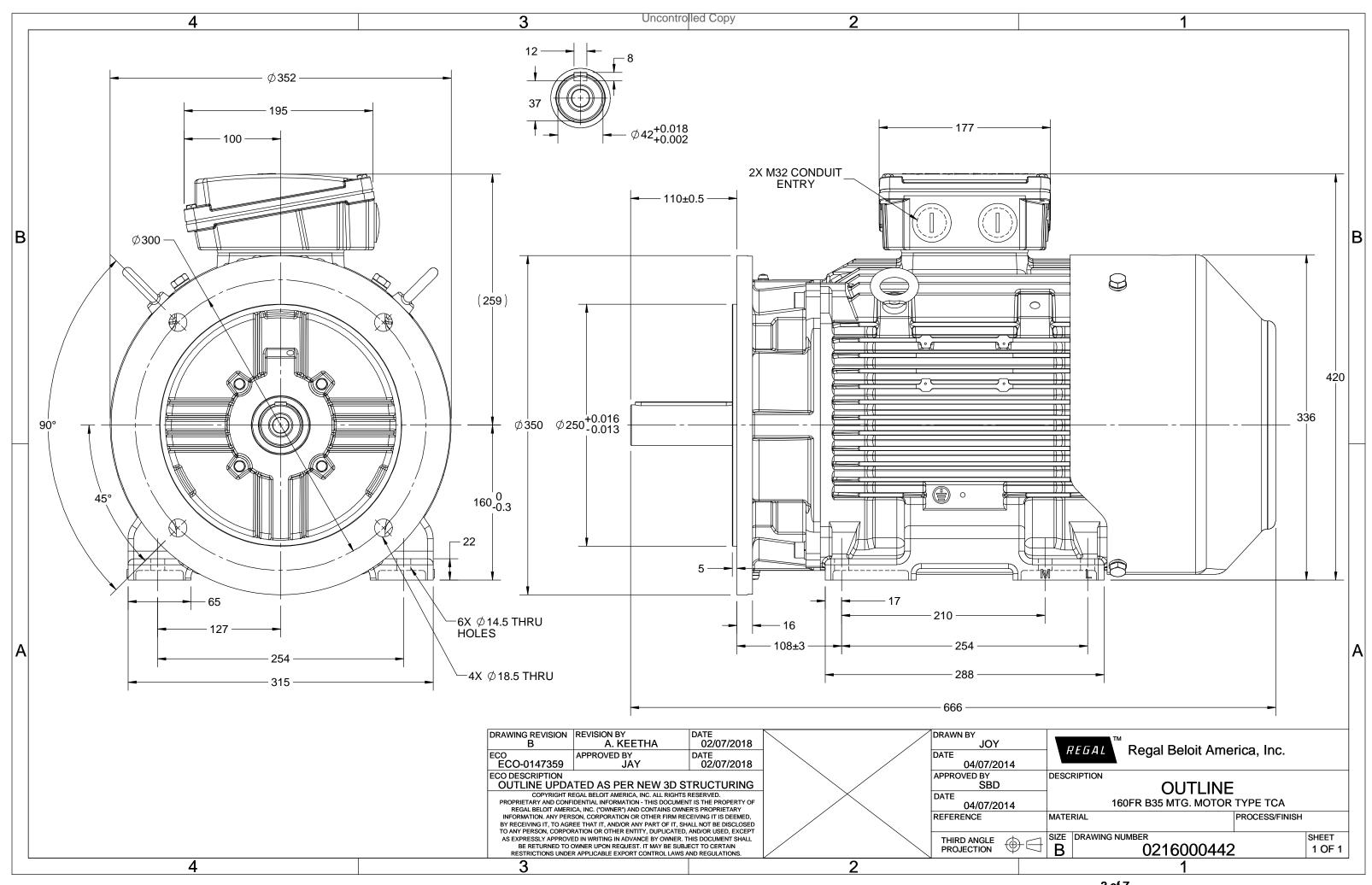
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400 V
Current	31.8 A	Speed	2953 rpm
Service Factor	1	Phase	3
Efficiency	92.4 %	Power Factor	0.91
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	66
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	666 mm	Frame Length	298 mm	
Shaft Diameter	42 mm	Shaft Extension	110 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0216000442	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	GEOMENTRIC TOLERANCE									
	>0~6	±0.1								
LINEAR DIM	>6~30	±0.2								
	>30~120	±0.3								



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCT18P1A1131GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	ad	I_A/I_N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	18.5	25.0	31.8	2953	60.29	IE3	-	92.4	92.4	91.9	0.91	0.88	0.81	8.1	2.6	3.6

Motor type	TCT	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex tb	
Zone classification	Zone 21	
Gas group	Group III	
Temperature class	T135	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 66	
Mounting type	IM B35	
Cooling method	IC 411	
Motor weight - approx.	178	kg
Gross weight - approx.	198	kg
Motor inertia	0.0928	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mot	tor) 71	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	7/15	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Auxiliary terminal box	NA	
,		

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-31

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

 st Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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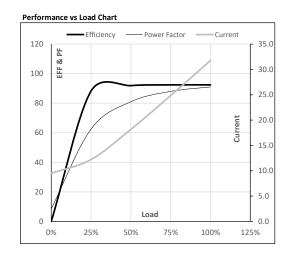




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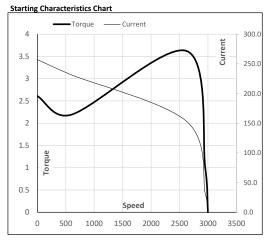
Enclosure	U	Δ / Y	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	18.5	25.0	31.8	2953	6.15	60.29	IE3	40	S1	1000	0.0928	178

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	9.5	12.2	18.2	24.8	31.8	
Torque	Nm	0.0	14.9	29.9	45.0	60.3	
Speed	r/min	3000	2988	2977	2965	2953	
Efficiency	%	0.0	88.2	91.9	92.4	92.4	
Power Factor	%	8.5	62.5	81.0	88.0	91.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2631	2953	3000	
Current	Α	257.2	231.5	152.6	31.8	9.5	
Torque	nu	2.6	22	3.6	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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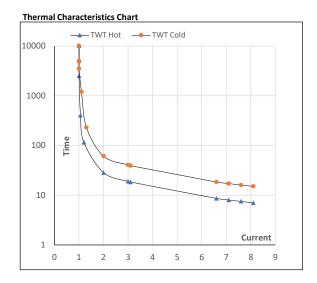




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Enclosure	U	Δ/Υ	f	Р	Р	ī	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	18.5	25	31.8	2953	6.15	60.29	IE3	40	S1	1000	0.0928	178

Motor Speed Torque Data LR Load TWT Hot s 10000 28 19 12 8 7 TWT Cold s 10000 61 41 30 25 17 15 8.1 Current pu 1 2 4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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