## PRODUCT INFORMATION PACKET



Model No: TCT0042A1181GAA001 Catalog No: TCT0042A1181GAA001

IE3, 4kW, DUST IGNITION PROOF MOTORS, 3 phase, 4 Pole, 400V, 1457RPM, 50Hz, 88.6%, 112M Frame, TEFC





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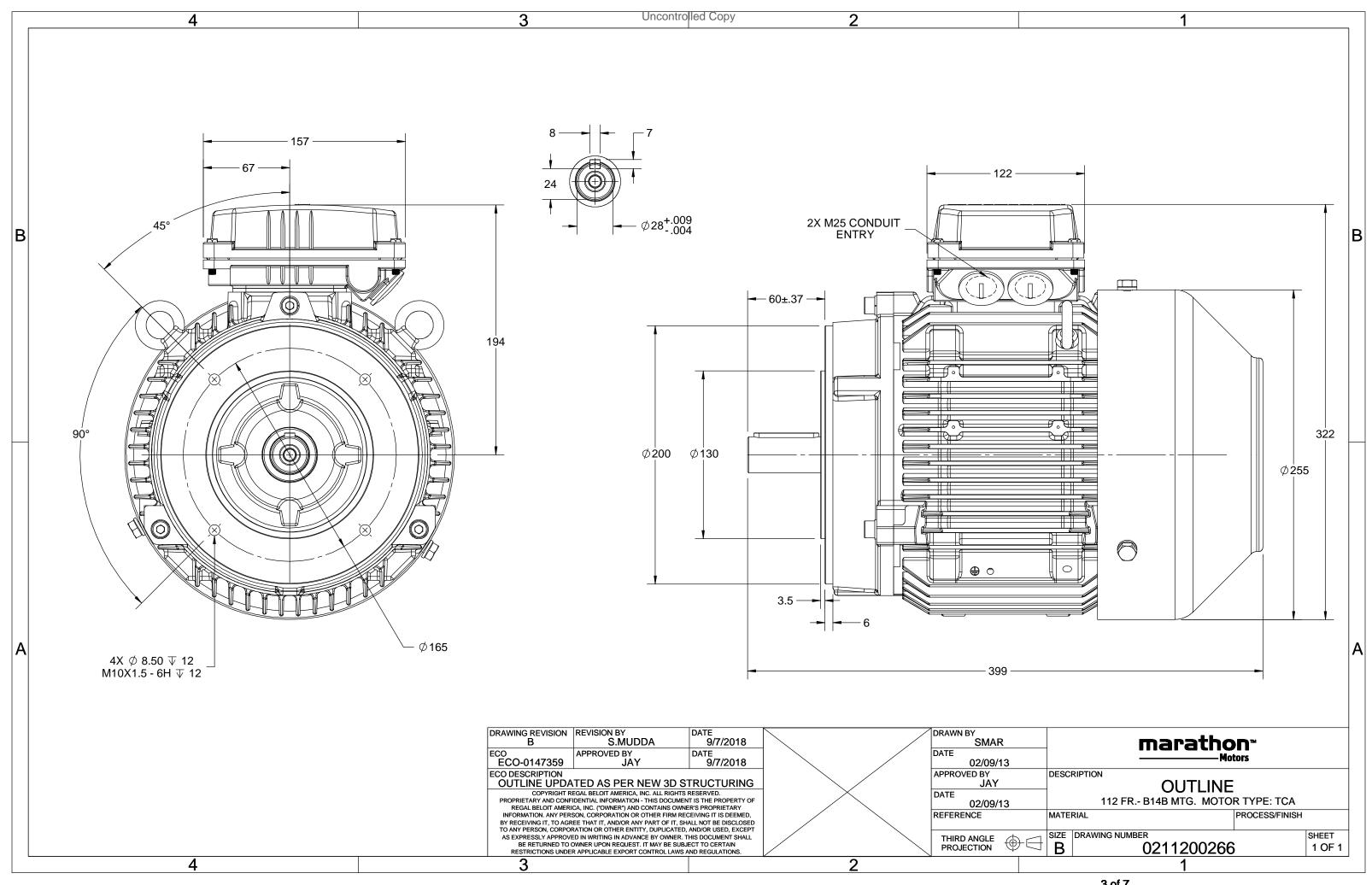
## Nameplate Specifications

| Output HP              | 5.50 Hp       | Output KW                  | 4.0 kW                      |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 7.9 A         | Speed                      | 1457 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 88.6 %        | Power Factor               | 0.83                        |
| Duty                   | <b>S</b> 1    | Insulation Class           | F                           |
| Frame                  | 112M          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6306          | Opp Drive End Bearing Size | 6206                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 66                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |
|                        |               |                            |                             |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |  |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles                 | 4             | Rotation              | Bi-Directional |  |
| Mounting              | B14B          | Motor Orientation     | Horizontal     |  |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |  |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |  |
| Overall Length        | 399 mm        | Frame Length          | 174 mm         |  |
| Shaft Diameter        | 28 mm         | Shaft Extension       | 60 mm          |  |
| Assembly/Box Mounting | Тор           |                       |                |  |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0211200266     |  |
|                       |               |                       |                |  |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

#### **NEW DRAWING RELEASE**

| GEOM       | GEOMENTRIC TOLERANCE |      |  |  |  |  |  |  |  |  |  |
|------------|----------------------|------|--|--|--|--|--|--|--|--|--|
|            | >0~6                 | ±0.1 |  |  |  |  |  |  |  |  |  |
| LINEAR DIM | >6~30                | ±0.2 |  |  |  |  |  |  |  |  |  |
|            | >30~120              | ±0.3 |  |  |  |  |  |  |  |  |  |



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





# Terra MAX<sup>®</sup>

### Model No. TCT0042A1181GAA001

| U   | Δ/Υ  | f    | Р    | Р    | ı   | n     | T     | IE    | 9     | % EFF a | t load | I     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_K/T_N$ |
|-----|------|------|------|------|-----|-------|-------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm]  | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]      | [pu]      |
| 400 | Δ    | 50   | 4    | 5.5  | 7.9 | 1457  | 26.89 | IE3   | -     | 88.6    | 88.6   | 88.1  | 0.83 | 0.76  | 0.63  | 8.4                            | 3.2       | 3.6       |
|     |      |      |      |      |     |       |       |       |       |         |        |       |      |       |       |                                |           |           |
|     |      |      |      |      |     |       |       |       |       |         |        |       |      |       |       |                                |           |           |
|     |      |      |      |      |     |       |       |       |       |         |        |       |      |       |       |                                |           |           |

| Motor type                       | TCT                |       |
|----------------------------------|--------------------|-------|
| Enclosure                        | TEFC               |       |
| Frame Material                   | Cast Iron          |       |
| Frame size                       | 112M               |       |
| Duty                             | S1                 |       |
| Voltage variation *              | ± 10%              |       |
| Frequency variation *            | ± 5%               |       |
| Combined variation *             | 10%                |       |
| Design                           | N                  |       |
| Service factor                   | 1.0                |       |
| Insulation class                 | F                  |       |
| Ambient temperature              | -20 to +40         | °C    |
| Temperature rise (by resistance) | 80 [ Class B ]     | K     |
| Altitude above sea level         | 1000               | meter |
| Hazardous area classification    | Ex tb              |       |
| Zone classification              | Zone 21            |       |
| Gas group                        | Group III          |       |
| Temperature class                | T135               |       |
| Rotor type                       | Aluminum Die cast  |       |
| Bearing type                     | Anti-friction ball |       |
| DE / NDE bearing                 | 6306-2Z / 6206-2Z  |       |
| Lubrication method               | Greased for life   |       |
| Type of grease                   | NA                 |       |
|                                  |                    |       |

| Degree of protection                  | IP 66                                      |                  |
|---------------------------------------|--|------------------|
| Mounting type                         | IM B14B                                    |                  |
| Cooling method                        | IC 411                                     |                  |
| Motor weight - approx.                | 55   | kg               |
| Gross weight - approx.                | 58   | kg               |
| Motor inertia                         | 0.0192                                     | kgm <sup>2</sup> |
| Load inertia                          | Customer to Provide                        |                  |
| Vibration level                       | 1.6  | mm/s             |
| Noise level ( 1meter distance from mo | otor) 58                                   | dB(A)            |
| No. of starts hot/cold/Equally spread | 2/3/4                                      |                  |
| Starting method                       | DOL  |                  |
| Type of coupling                      | Direct                                     |                  |
| LR withstand time (hot/cold)          | 7/15                                       | S                |
| Direction of rotation                 | Bi-directional                             |                  |
| Standard rotation                     | Clockwise form DE                          |                  |
| Paint shade                           | RAL 5014                                   |                  |
| Accessories                           |  |                  |
| Accessory - 1                         | PTC 150°C                                  |                  |
| Accessory - 2                         | -  |                  |
| Accessory - 3                         | -  |                  |
| Terminal box position                 | TOP  |                  |
| Maximum cable size/conduit size       | 1R x 3C x 16mm <sup>2</sup> /2 x M25 x 1.5 |                  |
| Auxiliary terminal box                | NA   |                  |
|                                       |  |                  |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-31

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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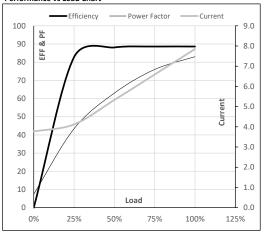
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|          |      |      |      |      |     | n     |       | ı     | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|----------|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| (V)      | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC 400 | Δ    | 50   | 4    | 5.5  | 7.9 | 1457  | 2.74  | 26.89 | IE3   | 40   | S1   | 1000      | 0.0192               | 55     |

#### **Motor Load Data**

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL   | 5/4FL |
|--------------|-------|------|-------|-------|-------|------|-------|
| Current      | Α     | 3.8  | 4.1   | 5.3   | 6.6   | 7.9  |       |
| Torque       | Nm    | 0.0  | 6.6   | 13.2  | 20.0  | 26.9 |       |
| Speed        | r/min | 1500 | 1490  | 1480  | 1469  | 1457 |       |
| Efficiency   | %     | 0.0  | 82.8  | 88.1  | 88.6  | 88.6 |       |
| Power Factor | %     | 7.4  | 43.4  | 63.0  | 76.0  | 83.0 |       |

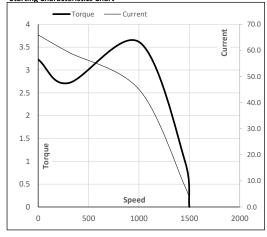
#### Performance vs Load Chart



#### Motor Speed Torque Data

| Load Point |       | LR   | P-Up | BD   | Rated | NL   |  |
|------------|-------|------|------|------|-------|------|--|
| Speed      | r/min | 0    | 300  | 1004 | 1457  | 1500 |  |
| Current    | Α     | 65.9 | 59.4 | 44.9 | 7.9   | 3.8  |  |
| Torque     | pu    | 3.2  | 2.7  | 3.6  | 1     | 0    |  |

#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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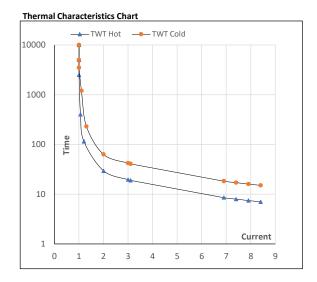




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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | I   | n     | T     | Т     | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|---------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 4    | 5.5  | 7.9 | 1457  | 2.74  | 26.89 | IE3   | 40   | S1   | 1000      | 0.0192  | 55     |
|           |     |      |      |      |      |     |       |       |       |       |      |      |           |         |        |

| Motor Speed Torque Data |    |       |                |                |                |       |                |     |
|-------------------------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| Load                    |    | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
| TWT Hot                 | S  | 10000 | 29             | 20             | 16             | 12    | 9              | 7   |
| TWT Cold                | S  | 10000 | 63             | 42             | 30             | 25    | 18             | 15  |
| Current                 | pu | 1     | 2              | 3              | 4              | 5     | 7              | 8.4 |



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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