# PRODUCT INFORMATION PACKET



Model No: TCN3551A1111GAC010 Catalog No: TCN3551A1111GAC010

TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355L Frame, TEFC





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## Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	400 V
Current	527.3 A	Speed	2984 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.9
Duty	<b>S</b> 1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501824	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCN3551A1111GAC010

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	355	475	601.0	2987	1132.5	IE3	-	95.8	95.8	95	0.89	0.86	0.79	8.6	2.8	4.0

Motor type	TCN	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex nA	
Zone classification	Zone 2	
Gas group	IIC	
Temperature class	T3	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	2082	kg
Gross weight - approx.	2127	kg
Motor inertia	5.7956	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from me	otor) 90	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	12/25	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5	i
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1		-	GEMS 2019	-	IEC:60034-30-1

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<sup>\*</sup> Voltage, Frequency and combined variation are as per IEC60034-1

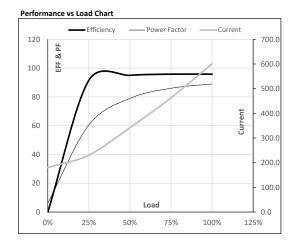




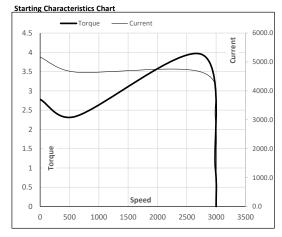
## Model No. TCN3551A1111GAC010

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475	601.0	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2082

Motor Load D	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	180.1	230.9	342.1	462.9	601.0	
Torque	Nm	0.0	282.2	565.0	848.4	1132.5	
Speed	r/min	3000	2997	2993	2990	2987	
Efficiency	%	0.0	91.6	95.0	95.8	95.8	
Power Factor	%	6.2	60.5	79.0	86.0	89.0	



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 600 2748 2987 3000 r/min Speed А Current 5168.3 4651.5 3023.2 601.0 180.1 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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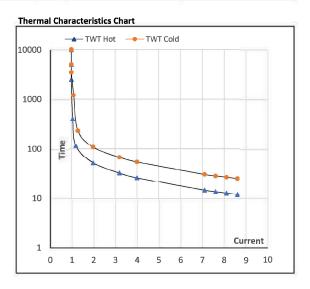




#### Model No. TCN3551A1111GAC010

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475.0	601.0	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2082

Motor Spee	d Torg	ue Data						
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	52	43	26	23	20	12
TWT Cold	s	10000	107	75	54	50	45	25
Current	pu	1	2	3	4	5	5.5	8.6



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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