# PRODUCT INFORMATION PACKET



Model No: TCN2004A1133GAC010 Catalog No: TCN2004A1133GAC010

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 355L Frame, TEFC



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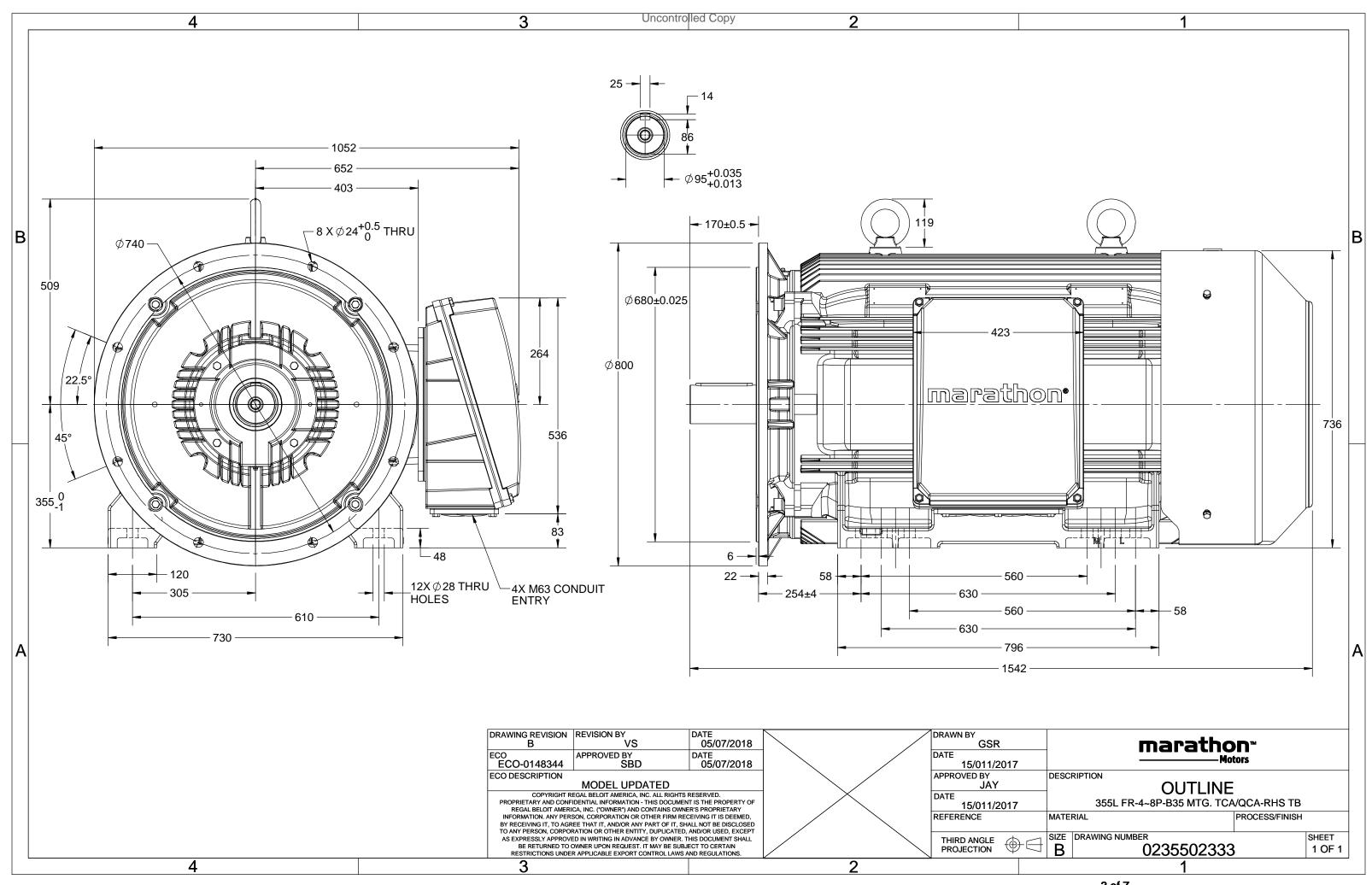
# Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	400 V
Current	367.7 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.6 %	Power Factor	0.83
Duty	<b>S1</b>	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	R Side			
Outline Drawing	0235502333	Connection Drawing	8442000085	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCN2004A1133GAC010

U	Δ/Υ	f	Р	Р	I	n	T	IE		% EFF	at loa	d	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	200	270	367.7	742	2590.61	IE3	-	94.6	94.6	95	0.83	0.8	0.71	6.3	1.7	2.5

Motor type	TCN	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistar	nce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex nA	
Zone classification	Zone 2	
Gas group	IIC	
Temperature class	Т3	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B35	
Cooling method	IC 411	
Motor weight - approx.	2044	kg
Gross weight - approx.	2089	kg
Motor inertia	13.1902	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from motor	or) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1

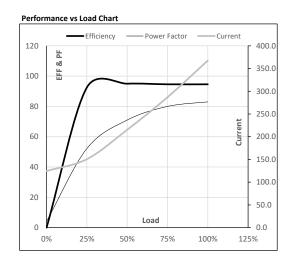




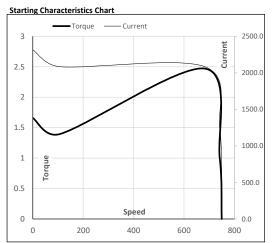
### Model No. TCN2004A1133GAC010

	Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
TEFC 400 A 50 200 270 367.7 742 264.17 2590.61 IE3 40 S1 1000 13.1902 20		(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
100 1 30 200 270 307.7 742 204.17 2330.01 123 40 31 1000 13.1302 20	TEFC	400	Δ	50	200	270	367.7	742	264.17	2590.61	IE3	40	S1	1000	13.1902	2044

#### **Motor Load Data** Load Point NL 1/4FL 1/2FL 3/4FL FL 5/4FL 124.6 Current 150.6 215.3 286.8 367.7 Torque Nm 0.0 642.7 1288.5 1937.6 2590.6 Speed r/min 750 748 746 745 742 Efficiency % 0.0 92.5 95.0 94.6 94.6 71.0 Power Factor 4.2 52.2 80.0 83.0



Motor Speed	Torque Da	ta					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	683	742	750	
Current	Α	2316.2	2084.6	1237.2	367.7	124.6	
Torque	pu	1.7	1.4	2.5	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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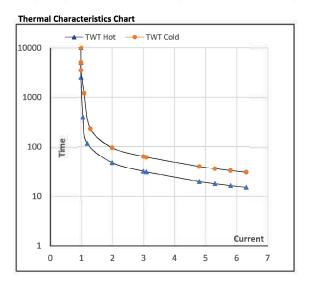




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Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	200	270.0	367.7	742	264.17	2590.61	IE3	40	S1	1000	13.1902	2044
I	l														

d Torg	ue Data						
	FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
s	10000	47	32	25	18	16	15
s	10000	95	63	48	37	33	30
pu	1	2	3	4	5	5.5	6.3
	s s	s 10000 s 10000	FL I <sub>1</sub> s 10000 47 s 10000 95	FL l <sub>1</sub> l <sub>2</sub> s 10000 47 32 s 10000 95 63	FL I <sub>1</sub> I <sub>2</sub> I <sub>3</sub> s 10000 47 32 25 s 10000 95 63 48	FL l <sub>1</sub> l <sub>2</sub> l <sub>3</sub> l <sub>4</sub> s 10000 47 32 25 18 s 10000 95 63 48 37	FL l <sub>1</sub> l <sub>2</sub> l <sub>3</sub> l <sub>4</sub> l <sub>5</sub> s 10000 47 32 25 18 16 s 10000 95 63 48 37 33



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