PRODUCT INFORMATION PACKET

Model No: TCN2004A1121GAC010 Catalog No: TCN2004A1121GAC010 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 355L Frame, TEFC



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Motors



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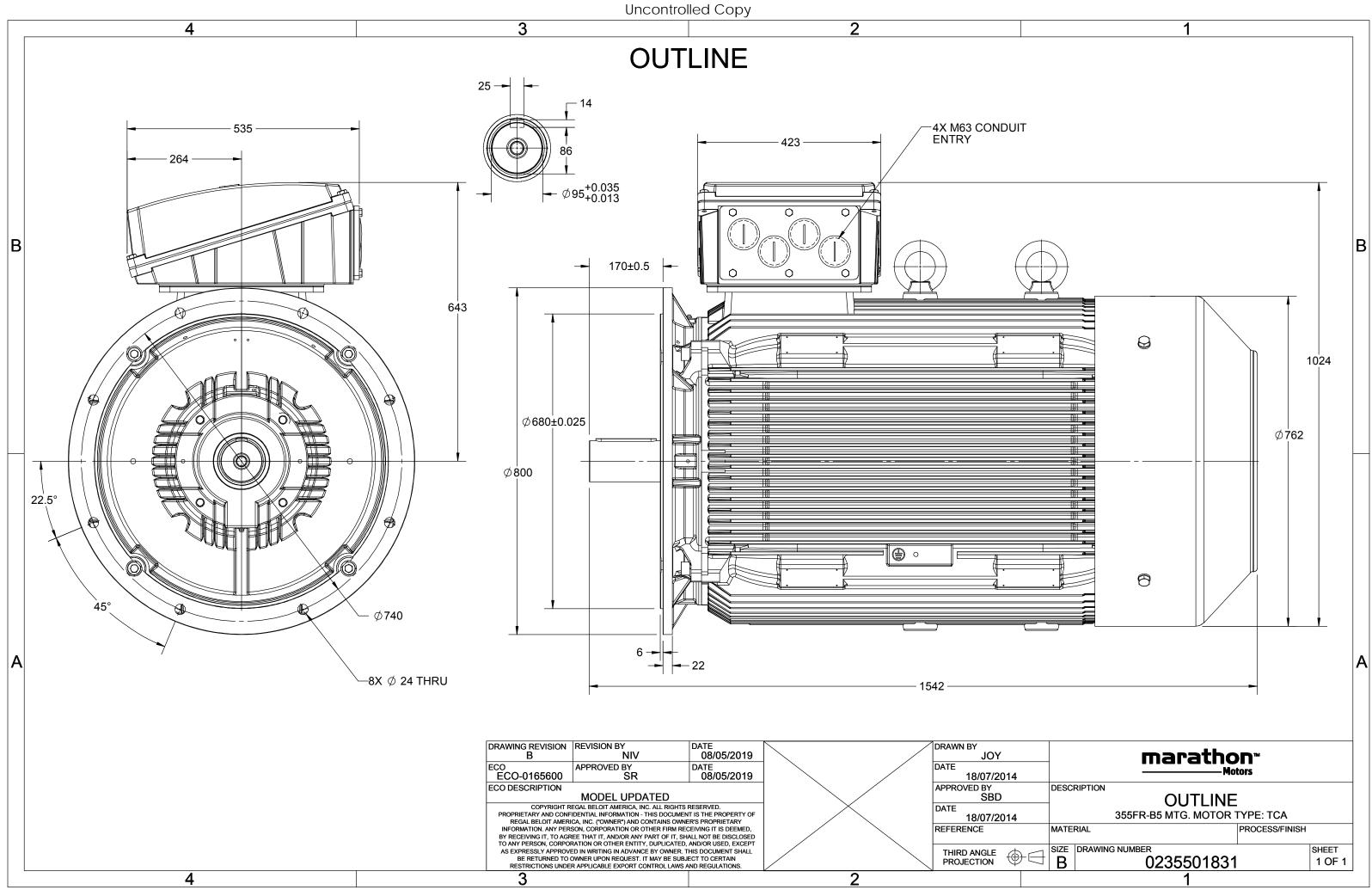
Nameplate Specifications

Output HP	270 Нр	Output KW	200.0 kW
Frequency	50 Hz	Voltage	400 V
Current	367.7 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.6 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501831

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U	Δ / Y	f	Р	Р	1	n	Т	IE		% EFF a	t_load	ł	PF	at _ l	bad	I _A /I _N	T _A /T _N	T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	 3/4FL		FL		1/2FL	[pu]	[pu]	[pu]
400	Δ	50	200	270	367.7	742	2590.61	IE3	-	94.6	94.6	95	0.83	0.8	0.71	6.3	1.7	2.5
								l	L									
Motor	type				TCN				Deg	gree of p	protectio	n				IP 55		
Enclos	ure				TEFC				Ма	unting t	type					IM B5		
Frame	Materia	I			Cast Iro	on			Cod	oling me	thod					IC 411		
Frame	size				355L				Mo	tor weig	ght - app	rox.				1998		kg
Duty					S1				Gro	oss weig	ht - appr	ox.				2043		kg
Voltag	e variatio	on *			± 10%	5				tor iner						13.1902		kgm ²
Freque	ncy varia	ation *			± 5%				Loa	d inertia	а				Custo	omer to Prov	ide	
Combi	ned varia	ation *			10%				Vib	ration le	evel					2.8		mm/s
Design					Ν				No	ise level	(1mete	r distanc	e from	motor)		65		dB(A)
Service	factor				1.0				No	of start	ts hot/co	ld/Equa	ly sprea	ad		2/3/4		
Insulat	ion class	5			F				Sta	rting me	ethod					DOL		
Ambie	nt tempe	erature			-20 to +	40		°C	Тур	be of cou	upling					Direct		
Tempe	rature ri	ise (by	resistan	ce)	80 [Class	5 B]		К	LR	withstar	nd time (hot/cold)			15/30		S
Altitud	e above	sea lev	el		1000			meter	Dir	ection o	f rotatio	n			В	i-directional		
Hazard	ous area	a classif	fication		Ex nA				Sta	ndard ro	otation				Cloc	ckwise form [DE	
	Zone cla	assifica	tion		Zone	2			Pai	nt shade	5					RAL 5014		
	Gas gro	up			IIC				Acc	essories	s							
	Temper	rature o	class		Т3					Acc	essory -	1				PTC 150°C		
Rotor t	ype			Al	uminum d	ie cast				Acc	essory -	2				-		
Bearin	g type			A	Anti-frictio	n ball				Acc	essory -	3				-		
DE / N	DE beari	ng		63	22 C3/6	322 C3			Ter	minal b	ox positi	on				TOP		
Lubrica	tion me	thod			Regrease	ble			Ma	ximum	cable siz	e/condu	it size	1R	x 3C x 3	00mm²/4 x N	/163 x 1.5	
Туре о	f grease			CHEVRO	ON SRI-2 c	r Equival	ent		Aux	kiliary te	rminal b	ох				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical dat	ta are subject to	o change. There may be slight vari	ations between calculate	d values in this datashe	et and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC

Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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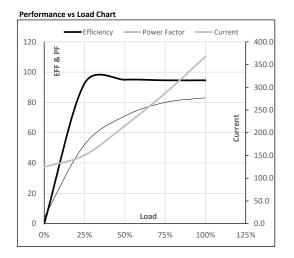




Model No. TCN2004A1121GAC010

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	200	270	367.7	742	264.17	2590.61	IE3	40	S1	1000	13.1902	1998

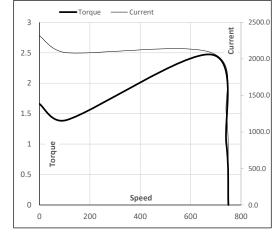
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	124.6	150.6	215.3	286.8	367.7	
Torque	Nm	0.0	642.7	1288.5	1937.6	2590.6	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.5	95.0	94.6	94.6	
Power Factor	%	4.2	52.2	71.0	80.0	83.0	



Motor Speed Torque Data

motor opece	a loigae Ba					
Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	683	742	750
Current	А	2316.2	2084.6	1237.2	367.7	124.6
Torque	pu	1.7	1.4	2.5	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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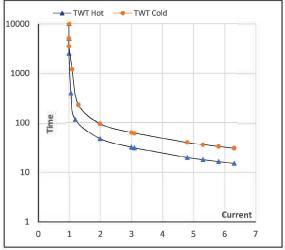
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Enclosure	U	Δ/Υ	f	Р	Р	1	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	200	270.0	367.7	742	264.17	2590.61	IE3	40	S1	1000	13.1902	1998

Motor Speed Torque Data

Load		FL	I_1	I ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	47	32	25	18	16	15
TWT Cold	s	10000	95	63	48	37	33	30
Current	pu	1	2	3	4	5	5.5	6.3

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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