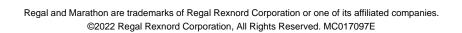
# PRODUCT INFORMATION PACKET



Model No: TCN2002A1121GAC010 Catalog No: TCN2002A1121GAC010

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 315L Frame, TEFC









## Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	400 V
Current	337.9 A	Speed	1488 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.89
Duty	<b>S1</b>	Insulation Class	F
Frame	315L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0231500897

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCN2002A1121GAC010

U	Δ/Υ	f	Р	Р	1	n	Т	IE		% EFF	at load	i	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	200	270	337.9	1488	1292.23	IE3	-	96	96	95.8	0.89	0.86	0.79	6.9	2.2	3.0

Motor type	TCN	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	315L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex nA	
Zone classification	Zone 2	
Gas group	IIC	
Temperature class	T3	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6319 C3/6319 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1236	kg
Gross weight - approx.	1281	kg
Motor inertia	5.0623	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mo	tor) 69	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 240mm <sup>2</sup> /2 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

RFG4/

 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1



Power Factor



### Model No. TCN2002A1121GAC010

(V) Conn [Hz] [kW] [hp] [A] [RPM] [kgm] [Nm] Class [°C] [m] [i	[kg-m <sup>2</sup> ] [kg]
	[kg-III] [kg]
TEFC 400 Δ 50 200 270 337.9 1488 131.77 1292.23 IE3 40 S1 1000 5	5.0623 1236

#### **Motor Load Data** Load Point 1/4FL 1/2FL 3/4FL FL 5/4FL Current 99.7 128.2 192.6 263.7 337.9 Α Torque Nm 0.0 321.1 643.4 967.1 1292.2 Speed r/min 1500 1497 1494 1491 1488 Efficiency % 0.0 93.7 95.8 96.0 96.0

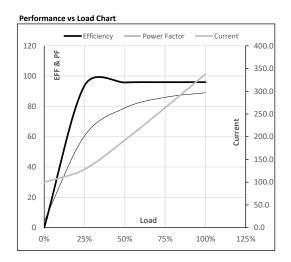
60.5

79.0

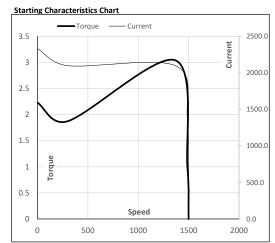
86.0

89.0

4.4



Motor Speed	Torque Da	ta				
Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	300	1369	1488	1500
Current	Α	2331.3	2098.2	1364.7	337.9	99.7
Torque	pu	2.2	1.9	3.0	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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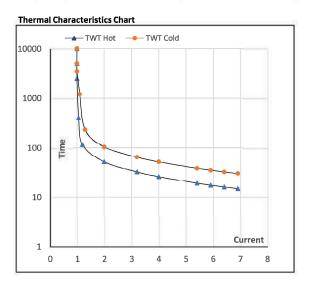




#### Model No. TCN2002A1121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	200	270.0	337.9	1488	131.77	1292.23	IE3	40	S1	1000	5.0623	1236

Motor Spee	d Torg	ue Data						
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	52	36	26	22	18	15
TWT Cold	s	10000	104	70	52	41	36	30
Current	pu	1	2	3	4	5	5.5	6.9



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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