## **PRODUCT INFORMATION PACKET**

Model No: TCN2002A1113GAC010 Catalog No: TCN2002A1113GAC010 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 315L Frame, TEFC



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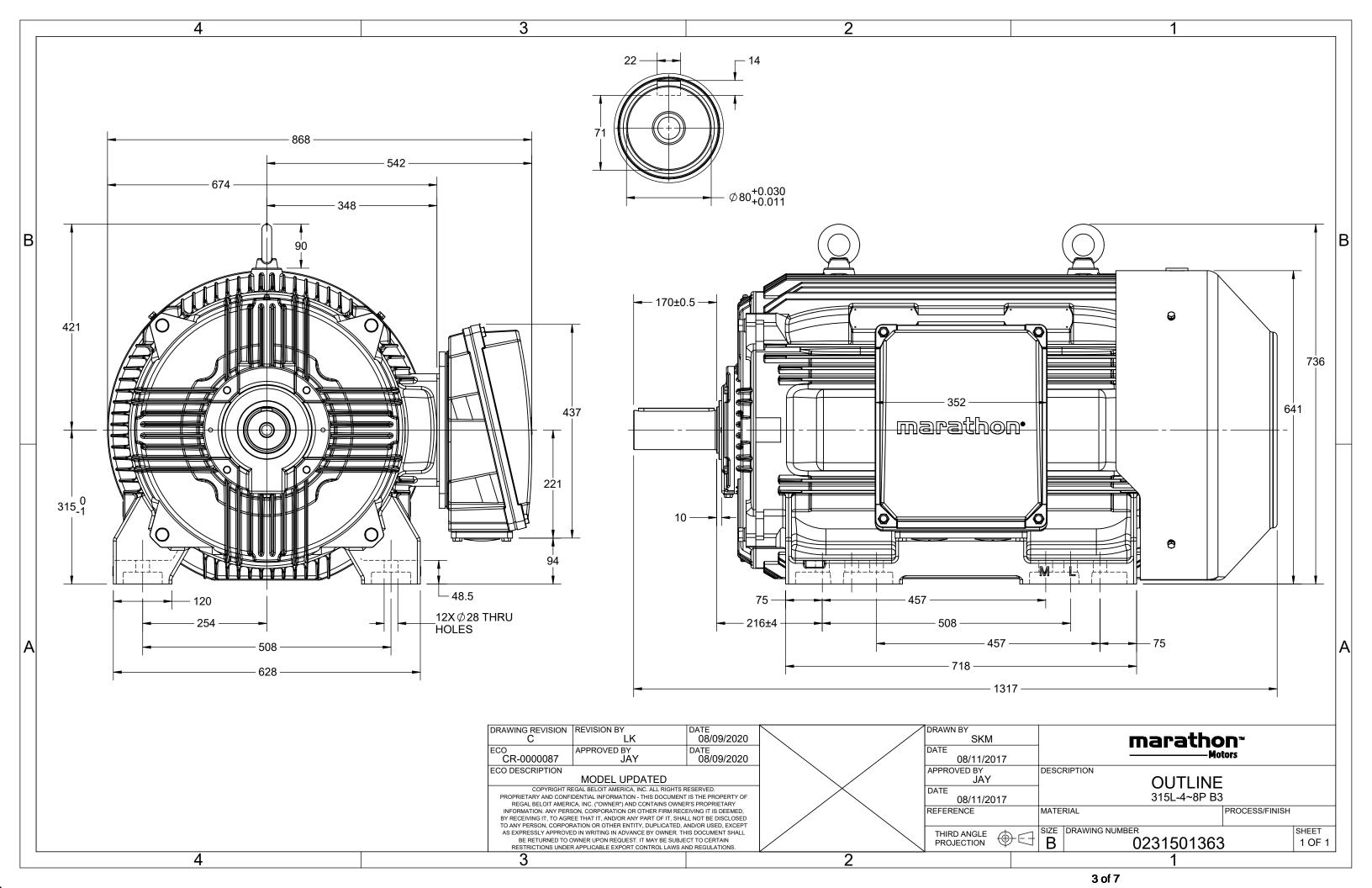
### Nameplate Specifications

| Output HP                                    | 270 Нр                | Output KW   | 200.0 kW                             |
|--|-----------------------|---|--------------------------------------|
| Frequency                                    | 50 Hz                 | Voltage   | 400 V                                |
| Current                                      | 337.9 A               | Speed   | 1488 rpm                             |
| Service Factor                               | 1                     | Phase   | 3                                    |
| Efficiency                                   | 96 %                  | Power Factor                                      | 0.89                                 |
| Duty   | S1                    | Insulation Class                                  | F                                    |
| _  |                       |   |                                      |
| Frame  | 315L                  | Enclosure   | Totally Enclosed Fan Cooled          |
| Frame<br>Thermal Protection                  | 315L<br>No Protection | Enclosure<br>Ambient Temperature                  | Totally Enclosed Fan Cooled<br>40 °C |
|  |                       |   |                                      |
| Thermal Protection                           | No Protection         | Ambient Temperature                               | 40 °C                                |
| Thermal Protection<br>Drive End Bearing Size | No Protection<br>6319 | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6319                        |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | B3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | C3            | Opp Drive End Bearing | СЗ             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1317 mm       | Frame Length          | 840 mm         |
| Shaft Diameter        | 80 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | R Side        |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0231501363     |

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## **TerraMAX**<sup>®</sup>

### Model No. TCN2002A1113GAC010

| U       | $\Delta / Y$ | f       | Р    | Р      | I.           | n         | Т       | IE    | ç     | % EFF a    | at loa        | d       | PF       | at lo | bad      | $I_A/I_N$            | $T_A/T_N$ | $T_{\rm K}/T_{\rm N}$ |
|---------|--------------|---------|------|--------|--------------|-----------|---------|-------|-------|------------|---------------|---------|----------|-------|----------|----------------------|-----------|-----------------------|
| (V)     | Conn         | [Hz]    | [kW] | [hp]   | [A]          | [RPM]     | [Nm]    | Class | 5/4FL | FL         | 3/4FL         | 1/2FL   | FL       | 3/4FL | 1/2FL    | [pu]                 | [pu]      | [pu]                  |
| 400     | Δ            | 50      | 200  | 270    | 337.9        | 1488      | 1292.23 | IE3   | -     | 96         | 96            | 95.8    | 0.89     | 0.86  | 0.79     | 6.9                  | 2.2       | 3.0                   |
|         |              |         |      |        |              |           |         |       |       |            |               |         |          |       |          |                      |           |                       |
|         |              |         |      |        | TCN          |           |         |       |       |            |               |         |          |       |          | IP 55                |           |                       |
| Motor   |              |         |      |        | TEFC         |           |         |       |       | •          | protecti      | ion     |          |       |          | IP 55                |           |                       |
| Enclos  |              |         |      |        | Cast Irc     |           |         |       |       | unting<br> |               |         |          |       |          | IC 411               |           |                       |
|         | Material     |         |      |        | 315L         |           |         |       |       | oling m    |               |         |          |       |          | 1246                 |           |                       |
| Frame   | size         |         |      |        | 515L<br>S1   |           |         |       |       |            | ight - ap     |         |          |       |          | 1246                 |           | kg                    |
| Duty    |              | *       |      |        | 51<br>± 10%  |           |         |       |       |            | ght - app<br> | prox.   |          |       |          | 5.0623               |           | kg                    |
|         | e variatio   |         |      |        |              |           |         |       |       | tor ine    |               |         |          |       | Curt     |                      |           | kgm <sup>2</sup>      |
|         | ency varia   |         |      |        | ± 5%<br>10%  |           |         |       |       | d inert    |               |         |          |       | Custo    | omer to Provi<br>2.8 | ide       |                       |
|         | ned varia    | ition * |      |        |              |           |         |       |       | ration     |               |         |          |       |          |                      |           | mm/s                  |
| Design  |              |         |      |        | N            |           |         |       |       |            | l ( 1met      |         |          |       | )        | 69<br>2 (2 (4        |           | dB(A)                 |
|         | e factor     |         |      |        | 1.0          |           |         |       |       |            | rts hot/c     | old/Equ | ally spr | ead   |          | 2/3/4                |           |                       |
|         | ion class    |         |      |        | F            |           |         |       |       | rting m    |               |         |          |       |          | DOL                  |           |                       |
|         | nt tempe     |         |      |        | -20 to +     |           |         | °C    | 71    |            | upling        |         |          |       |          | Direct               |           |                       |
|         | erature ri   | • •     |      | :e)    | 80 [ Class   | -         |         | K     |       |            | nd time       | •       | ld)      |       |          | 15/30                |           | S                     |
|         | e above      |         |      |        | 1000         |           |         | meter |       |            | of rotati     | on      |          |       | -        | i-directional        |           |                       |
| Hazard  | lous area    |         |      |        | Ex nA        |           |         |       |       |            | rotation      |         |          |       | Cloc     | ckwise form E        | DE        |                       |
|         | Zone cla     |         | tion |        | Zone         | 2         |         |       | Pair  | nt shad    | le            |         |          |       |          | RAL 5014             |           |                       |
|         | Gas gro      | •       |      |        | IIC          |           |         |       | Acc   | essorie    |               |         |          |       |          |                      |           |                       |
|         | Temper       | ature c | lass |        | Т3           |           |         |       |       |            | cessory       |         |          |       |          | PTC 150°C            |           |                       |
| Rotor t | type         |         |      |        | uminum D     |           |         |       |       |            | cessory       |         |          |       |          | -                    |           |                       |
| Bearin  | g type       |         |      |        | Anti-frictio |           |         |       |       | Ac         | cessory       | - 3     |          |       |          | -                    |           |                       |
| •       | DE bearir    | 0       |      | 63     | 19 C3/6      |           |         |       |       |            | oox posit     |         |          |       |          | RHS                  |           |                       |
| Lubrica | ation met    | thod    |      |        | Regrease     |           |         |       | Ma    | ximum      | cable si      | ze/cond | uit size | 1R    | x 3C x 2 | 40mm²/2 x N          | 163 x 1.5 |                       |
| Туре о  | f grease     |         |      | CHEVRO | DN SRI-2 d   | r Equival | ent     |       | Aux   | iliary t   | erminal       | box     |          |       |          | NA                   |           |                       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical da | ta are subject to chang | ge. There may be slight v | ariations between calculated v | alues in this datasheet | and the motor name | plate figures. |
|--------------|-------------------------|---------------------------|--------------------------------|-------------------------|--------------------|----------------|
| Efficiency   | Europe                  | China                     | India                          | Aus/Nz                  | Brazil             | Global IEC     |
| Standards    | IEC 60034-30-1          | -                         | -                              | GEMS 2019               | -                  | IEC:60034-30-1 |

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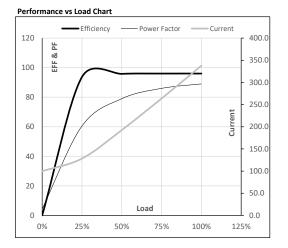




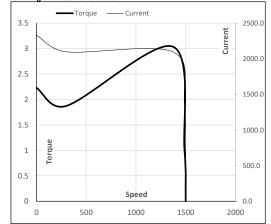
Model No. TCN2002A1113GAC010

| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I     | n     | Т      | Т       | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 200  | 270  | 337.9 | 1488  | 131.77 | 1292.23 | IE3   | 40   | S1   | 1000      | 5.0623               | 1246   |
|           |     |              |      |      |      |       |       |        |         |       |      |      |           |                      |        |

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL     | 5/4FL |
|--------------|-------|------|-------|-------|-------|--------|-------|
| Current      | А     | 99.7 | 128.2 | 192.6 | 263.7 | 337.9  |       |
| Torque       | Nm    | 0.0  | 321.1 | 643.4 | 967.1 | 1292.2 |       |
| Speed        | r/min | 1500 | 1497  | 1494  | 1491  | 1488   |       |
| Efficiency   | %     | 0.0  | 93.7  | 95.8  | 96.0  | 96.0   |       |
| Power Factor | %     | 4.4  | 60.5  | 79.0  | 86.0  | 89.0   |       |



#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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Motor Speed Torque Data

r/min

А

pu

LR

0

2.2

P-Up

300

2331.3 2098.2 1364.7

1.9

BD

1369

3.0

Rated

1488

337.9

1

NL

1500

99.7

0

Load Point

Speed

Current Torque

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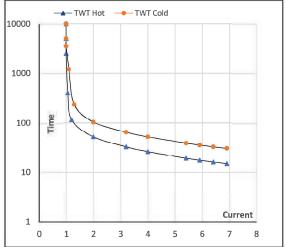
#### Model No. TCN2002A1113GAC010

| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р     | I.    | n     | т      | т       | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|-------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn         | [Hz] | [kW] | [hp]  | [A]   | [rpm] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 200  | 270.0 | 337.9 | 1488  | 131.77 | 1292.23 | IE3   | 40   | S1   | 1000      | 5.0623               | 1246   |
|           |     |              |      |      |       |       |       |        |         |       |      |      |           |                      |        |

#### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | l <sub>2</sub> | l <sub>3</sub> | 4  | I <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|----|----------------|-----|
| TWT Hot  | s  | 10000 | 52    | 36             | 26             | 22 | 18             | 15  |
| TWT Cold | s  | 10000 | 104   | 70             | 52             | 41 | 36             | 30  |
| Current  | pu | 1     | 2     | 3              | 4              | 5  | 5.5            | 6.9 |

#### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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