## **PRODUCT INFORMATION PACKET**

Model No: TCN1603A1111GAC010 Catalog No: TCN1603A1111GAC010 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355M Frame, TEFC



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Motors

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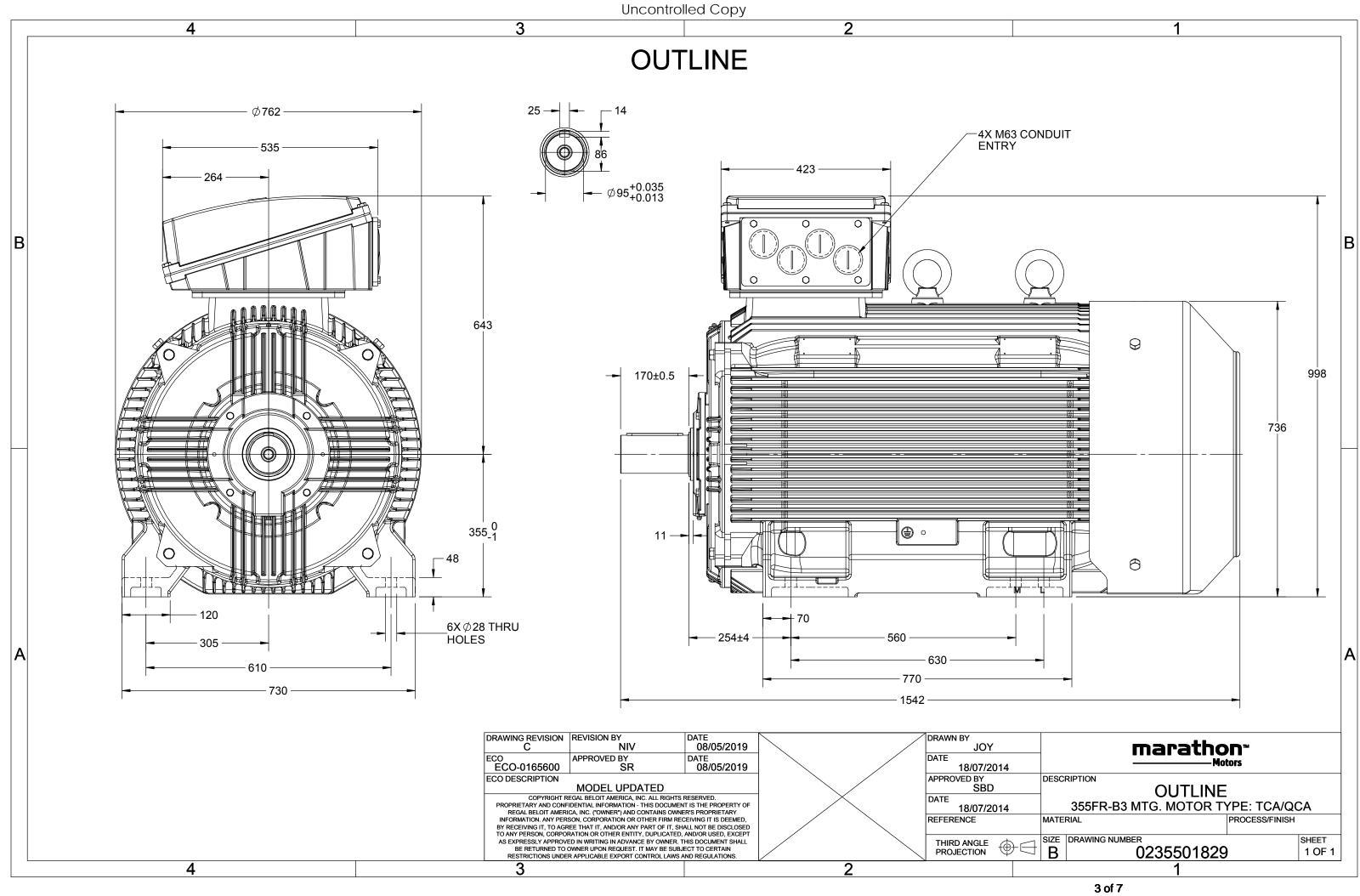
## Nameplate Specifications

Output HP	215 Нр	Output KW	160.0 kW
Frequency	50 Hz	Voltage	400 V
Current	287.6 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95.6 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	<b>Bi-Directional</b>	
Mounting	B3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0235501829	

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### Model No. TCN1603A1111GAC010

U	$\Delta / Y$	f	Р	Р	I	n	т	IE		% EFF a	t load	1	PF	at_lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	160	215	287.6	991	1545.3	IE3	-	95.6	95.6	95.6	0.84	0.81	0.71	6.1	1.9	2.5
Motor	type				TCN				Dea	ree of	protecti	on				IP 55		
Enclosu					TEFC					unting						IM B3		
	Material	1			Cast Irc	on				oling me						IC 411		
Frame	size				355M					•	ght - ap	orox.				1617		kg
Duty					S1						sht - app					1663		kg
, Voltage	e variatio	on *			± 10%					tor ine						8.5699		kgm <sup>2</sup>
	ncy varia				± 5%				Loa	d inerti	a				Cust	omer to Pro	ovide	Ū
Combi	ned varia	ation *			10%				Vib	ration l	evel					2.8		mm/s
Design					Ν				Noi	se leve	l ( 1mete	er distar	nce fror	n motor	)	70		dB(A)
Service	factor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulat	ion class				F				Sta	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	40		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	se (by r	resistanc	e)	80 [ Class	5 B ]		К	LR	withsta	nd time	(hot/co	ld)			15/30		S
Altitud	e above	sea lev	el		1000			meter	Dire	ection o	of rotatio	on			В	i-directiona	al	
Hazard	ous area	a classif	ication		Ex nA				Sta	ndard r	otation				Clo	ckwise form	n DE	
	Zone cla	assifica	tion		Zone 2	2			Pai	nt shad	e					RAL 5014		
	Gas gro	up			IIC				Acc	essorie	S							
	Temper	ature o	lass		Т3					Ace	cessory -	1				PTC 150°C		
Rotor t	ype			Al	uminum D	ie cast				Ace	cessory -	2				-		
Bearing	g type			A	nti-frictio	n ball				Ace	cessory -	3				-		
DE / NI	DE bearii	ng		63	22 C3/6	322 C3			Ter	minal b	ox posit	ion				TOP		
Lubrica	ation me	thod			Regrease	ble			Ma	ximum	cable si	e/cond	uit size	1R	x 3C x 3	00mm²/4 x	M63 x 1.5	
Type of	f grease			CHEVRO	ON SRI-2 o	r Equival	ent		Aux	ciliary te	erminal	хос				NA		

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chan	ge. There may be slight	variations between calculate	ed values in this datashe	eet and the motor na	ameplate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1		-	GEMS 2019	-	IEC:60034-30-1

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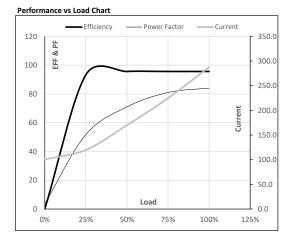


Model No. TCN1603A1111GAC010

Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	160	215	287.6	991	157.57	1545.26	IE3	40	S1	1000	8.5699	1617

#### Motor Load Data

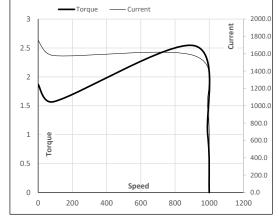
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	100.5	119.7	169.9	224.6	287.6	
Torque	Nm	0.0	383.7	769.0	1156.1	1545.3	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.3	95.6	95.6	95.6	
Power Factor	%	3.7	51.8	71.0	81.0	84.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	А	1754.3	1578.8	965.4	287.6	100.5	
Torque	pu	1.9	1.6	2.5	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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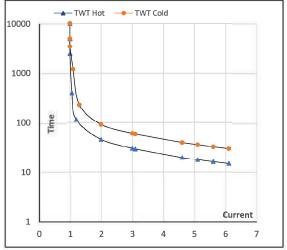
### Model No. TCN1603A1111GAC010

Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	160	215.0	287.6	991	157.57	1545.26	IE3	40	S1	1000	8.5699	1617

### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	s	10000	46	31	23	18	17	15
TWT Cold	S	10000	92	61	43	37	34	30
Current	pu	1	2	3	4	5	5.5	6.1

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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