

# PRODUCT INFORMATION PACKET



Model No: TCN0223A1141GAC010

Catalog No: TCN0223A1141GAC010

TerraMAX® Cast Iron Motor, 30 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 200L Frame, TEFC





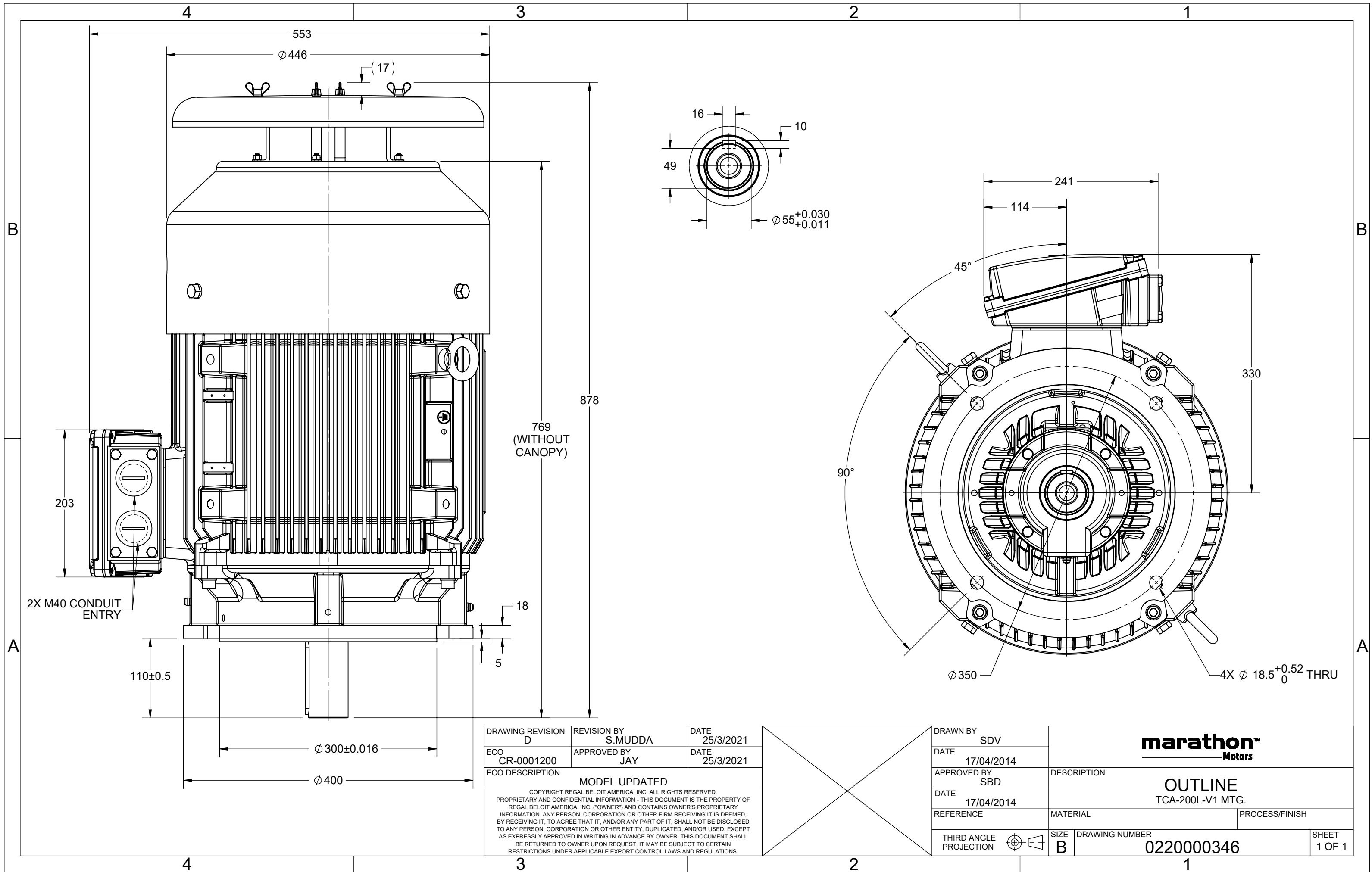
## Nameplate Specifications

|                        |               |                            |                             |
|------------------------|---------------|----------------------------|-----------------------------|
| Phase                  | 3             | Output HP                  | 30 Hp                       |
| Output KW              | 22.0 kW       | Voltage                    | 400 V                       |
| Speed                  | 984 r/min     | Service Factor             | 1                           |
| Frame                  | 200L          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Efficiency                 | 92.2 %                      |
| Ambient Temperature    | 40 °C         | Frequency                  | 50 Hz                       |
| Current                | 43.1 A        | Power Factor               | 0.8                         |
| Duty                   | S1            | Insulation Class           | F                           |
| Drive End Bearing Size | 6312          | Opp Drive End Bearing Size | 6212                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |

## Technical Specifications

|                       |               |                       |                |
|-----------------------|---------------|-----------------------|----------------|
| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | V1            | Motor Orientation     | Shaftdown      |
| Drive End Bearing     | C3            | Opp Drive End Bearing | C3             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 876 mm        | Frame Length          | 370 mm         |
| Shaft Diameter        | 55 mm         | Shaft Extension       | 110 mm         |
| Assembly/Box Mounting | Top           |                       |                |
| Outline Drawing       | 0220000346    | Connection Drawing    | 8442000085     |

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### ECO DESCRIPTION

## GEOMETRIC TOLERANCE

|            |         |      |
|------------|---------|------|
| LINEAR DIM | >0~6    | ±0.1 |
|            | >6~30   | ±0.2 |
|            | >30~120 | ±0.3 |



1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

|   |                        |   |                                     |
|---|------------------------|---|-------------------------------------|
|  | DRAWN BY<br>SN         |  Regal Beloit America, Inc. |                                     |
|   | DATE<br>16/12/2016     |   |                                     |
|   | APPROVED BY<br>SBD     | DESCRIPTION<br><b>CONN DIAGRAM-NAMEPLATE</b>  |                                     |
|   | DATE<br>16/12/2016     |   |                                     |
|   | REFERENCE              | MATERIAL  | PROCESS/FINISH                      |
|   | THIRD ANGLE PROJECTION | SIZE<br><b>A</b>  | DRAWING NUMBER<br><b>8442000085</b> |

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| U<br>(V) | Δ / Y<br>Conn | f<br>[Hz] | P<br>[kW] | P<br>[hp] | I<br>[A] | n<br>[RPM] | T<br>[Nm] | IE<br>Class | % EFF at __ load |    |       |       | PF at __ load |       |       | I <sub>A</sub> /I <sub>N</sub><br>[pu] | T <sub>A</sub> /T <sub>N</sub><br>[pu] | T <sub>K</sub> /T <sub>N</sub><br>[pu] |
|----------|---------------|-----------|-----------|-----------|----------|------------|-----------|-------------|------------------|----|-------|-------|---------------|-------|-------|--|--|--|
| 400      | Δ             | 50        | 22        | 30        | 43.1     | 984        | 217.12    | IE3         | 5/4FL            | FL | 3/4FL | 1/2FL | FL            | 3/4FL | 1/2FL | 6                                      | 2.1                                    | 2.5                                    |
|          |               |           |           |           |          |            |           |             |                  |    |       |       |               |       |       |  |  |  |

|                                  |                             |   |  |
|----------------------------------|-----------------------------|---|--|
| Motor type                       | TCN                         | Degree of protection                      | IP 55                                      |
| Enclosure                        | TEFC                        | Mounting type                             | IM V1                                      |
| Frame Material                   | Cast Iron                   | Cooling method                            | IC 411                                     |
| Frame size                       | 200L                        | Motor weight - approx.                    | 291 kg                                     |
| Duty                             | S1                          | Gross weight - approx.                    | 321 kg                                     |
| Voltage variation *              | ± 10%                       | Motor inertia                             | 0.6070 kgm <sup>2</sup>                    |
| Frequency variation *            | ± 5%                        | Load inertia                              | Customer to Provide                        |
| Combined variation *             | 10%                         | Vibration level                           | 2.2 mm/s                                   |
| Design                           | N                           | Noise level ( 1meter distance from motor) | 62 dB(A)                                   |
| Service factor                   | 1.0                         | No. of starts hot/cold/Equally spread     | 2/3/4                                      |
| Insulation class                 | F                           | Starting method                           | DOL  |
| Ambient temperature              | -20 to +40 °C               | Type of coupling                          | Direct                                     |
| Temperature rise (by resistance) | 80 [ Class B ] K            | LR withstand time (hot/cold)              | 15/30 s                                    |
| Altitude above sea level         | 1000 meter                  | Direction of rotation                     | Bi-directional                             |
| Hazardous area classification    | Ex nA                       | Standard rotation                         | Clockwise form DE                          |
| Zone classification              | Zone 2                      | Paint shade                               | RAL 5014                                   |
| Gas group                        | IIC                         | Accessories                               |  |
| Temperature class                | T3                          | Accessory - 1                             | PTC 150°C                                  |
| Rotor type                       | Aluminum Die cast           | Accessory - 2                             | -  |
| Bearing type                     | Anti-friction ball          | Accessory - 3                             | -  |
| DE / NDE bearing                 | 6312 C3 / 6212 C3           | Terminal box position                     | TOP  |
| Lubrication method               | Regreasable                 | Maximum cable size/conduit size           | 1R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5 |
| Type of grease                   | CHEVRON SRI-2 or Equivalent | Auxiliary terminal box                    | NA   |

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

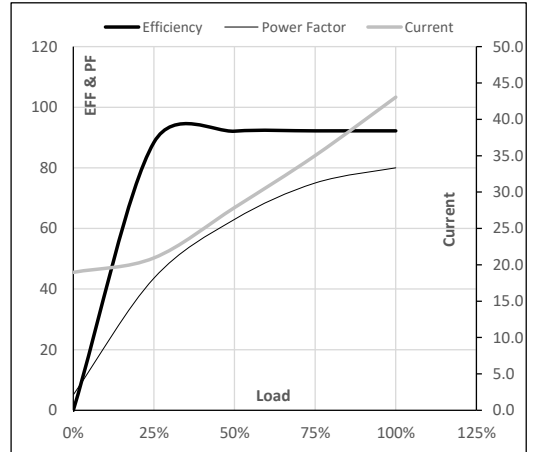
| Efficiency | Europe         | China | India | Aus/Nz    | Brazil | Global IEC     |
|------------|----------------|-------|-------|-----------|--------|----------------|
| Standards  | IEC:60034-30-1 | -     | -     | GEMS 2019 | -      | IEC:60034-30-1 |

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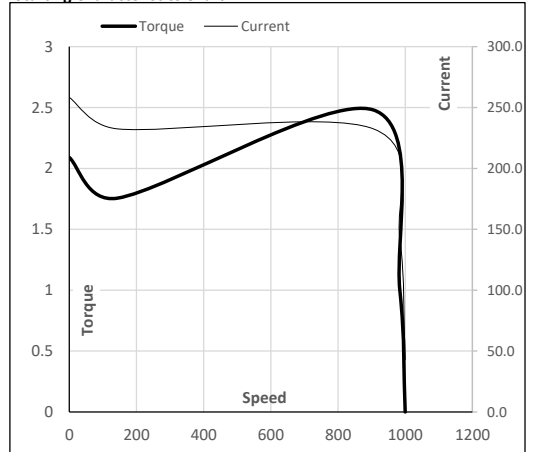
| Enclosure | U<br>(V) | $\Delta$ / Y<br>Conn | f<br>[Hz] | P<br>[kW] | P<br>[hp] | I<br>[A] | n<br>[RPM] | T<br>[kgm] | T<br>[Nm] | IE<br>Class | Amb<br>[°C] | Duty | Elevation<br>[m] | Inertia<br>[kg-m <sup>2</sup> ] | Weight<br>[kg] |
|-----------|----------|----------------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC      | 400      | $\Delta$             | 50        | 22        | 30        | 43.1     | 984        | 22.14      | 217.12    | IE3         | 40          | S1   | 1000             | 0.607                           | 291            |

**Motor Load Data**

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | A     | 19.0 | 21.0  | 27.9  | 35.0  | 43.1  |       |
| Torque       | Nm    | 0.0  | 53.6  | 107.7 | 162.1 | 217.1 |       |
| Speed        | r/min | 1000 | 996   | 993   | 989   | 984   |       |
| Efficiency   | %     | 0.0  | 88.4  | 92.1  | 92.2  | 92.2  |       |
| Power Factor | %     | 5.1  | 43.6  | 63.0  | 75.0  | 80.0  |       |

**Performance vs Load Chart**

**Motor Speed Torque Data**

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |
|------------|-------|-------|-------|-------|-------|------|
| Speed      | r/min | 0     | 143   | 905   | 984   | 1000 |
| Current    | A     | 258.3 | 232.5 | 142.1 | 43.1  | 19.0 |
| Torque     | pu    | 2.1   | 1.8   | 2.5   | 1     | 0    |

**Starting Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

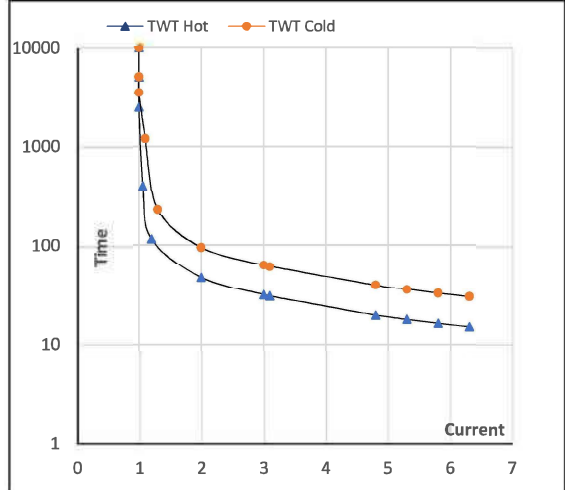
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| Enclosure | U<br>(V) | Δ / Y<br>Conn | f<br>[Hz] | P<br>[kW] | P<br>[hp] | I<br>[A] | n<br>[rpm] | T<br>[kgm] | T<br>[Nm] | IE<br>Class | Amb<br>[°C] | Duty | Elevation<br>[m] | Inertia<br>[kg-m <sup>2</sup> ] | Weight<br>[kg] |
|-----------|----------|---------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC      | 400      | Δ             | 50        | 22        | 30.0      | 43.1     | 984        | 22.14      | 217.12    | IE3         | 40          | S1   | 1000             | 0.607                           | 291            |

**Motor Speed Torque Data**

| Load     | FL      | I <sub>1</sub> | I <sub>2</sub> | I <sub>3</sub> | I <sub>4</sub> | I <sub>5</sub> | LR  |     |
|----------|---------|----------------|----------------|----------------|----------------|----------------|-----|-----|
| TWT Hot  | s 10000 | 47             | 32             | 25             | 18             | 16             | 15  |     |
| TWT Cold | s 10000 | 95             | 63             | 48             | 37             | 33             | 30  |     |
| Current  | pu      | 1              | 2              | 3              | 4              | 5              | 5.5 | 6.3 |

**Thermal Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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