

# PRODUCT INFORMATION PACKET



Model No: TCN0152A1133GAC010

Catalog No: TCN0152A1133GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC





### Nameplate Specifications

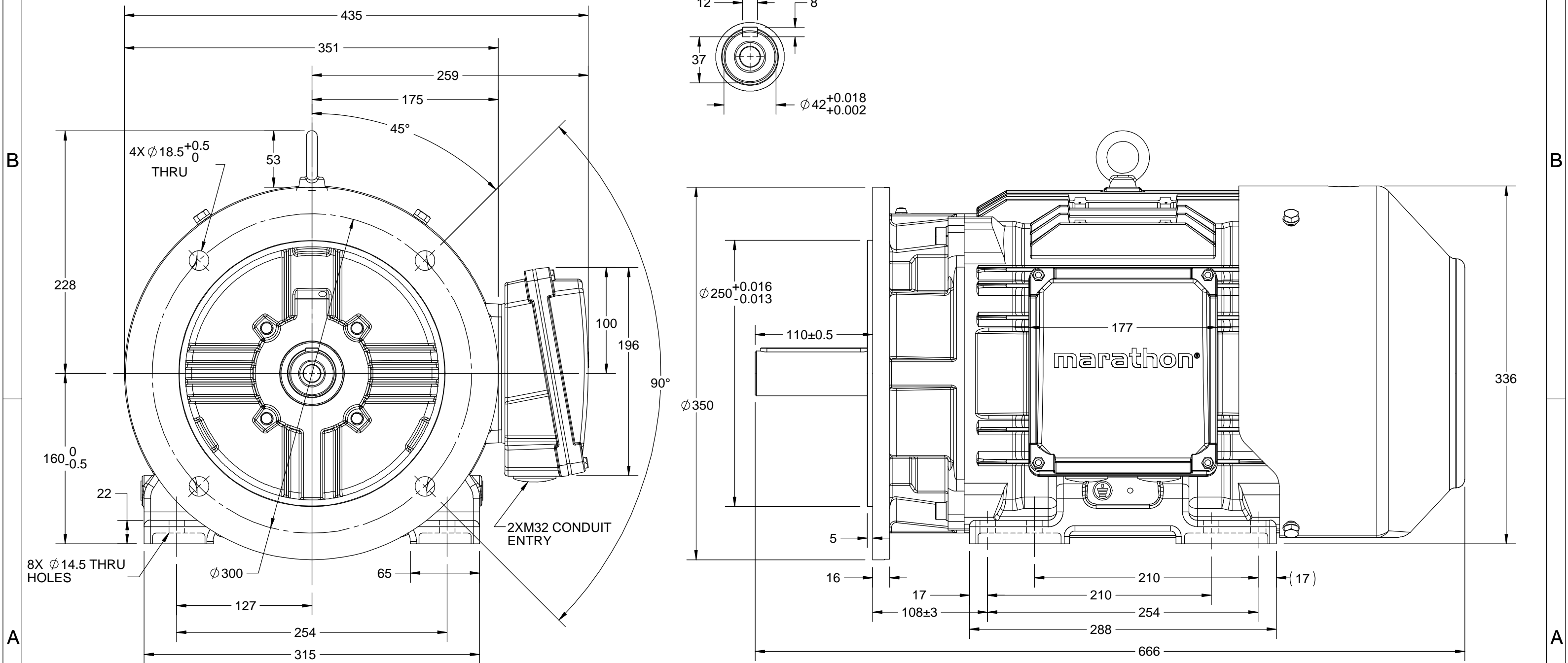
Phase	3	Output HP	20 Hp
Output KW	15.0 kW	Voltage	400 V
Speed	1476 r/min	Service Factor	1
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	92.1 %
Ambient Temperature	40 °C	Frequency	50 Hz
Current	27.7 A	Power Factor	0.85
Duty	S1	Insulation Class	F
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

### Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0216000814

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## OUTLINE



DRAWING REVISION B	REVISION BY BISWA	DATE 27/07/2018
ECO ECO-0148344	APPROVED BY SBD	DATE 27/07/2018
DRAWING UPDATED		
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DRAWN BY SN	<b>marathon™</b> Motors		
DATE 19/08/2016			
APPROVED BY SBD	DESCRIPTION <b>OUTLINE</b>		
DATE 19/08/2016	160LFR B35-MTG.TYPE:TCA/QCA-RHS TB		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0216000814	SHEET 1 OF 1

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY <b>SN</b>		<b>Regal Beloit America, Inc.</b>		
	DATE <b>16/12/2016</b>				
	APPROVED BY <b>SBD</b>		DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>		
	DATE <b>16/12/2016</b>				
	REFERENCE		MATERIAL		PROCESS/FINISH
	THIRD ANGLE PROJECTION		SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

**Model No.** TCN0152A1133GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
400	Δ	50	15	20	27.7	1476	96.53	IE3	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	7.6	2.7	3.4

Motor type	TCN	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	160L	Motor weight - approx.	184 kg
Duty	S1	Gross weight - approx.	204 kg
Voltage variation *	± 10%	Motor inertia	0.1597 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level ( 1meter distance from motor)	64 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	10/20 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	Ex nA	Standard rotation	Clockwise form DE
Zone classification	Zone 2	Paint shade	RAL 5014
Gas group	IIC	Accessories	
Temperature class	T3	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6309-2Z / 6209-2Z	Terminal box position	RHS
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC:60034-30-1	China -	India -	Aus/Nz GEMS 2019	Brazil -	Global IEC IEC:60034-30-1
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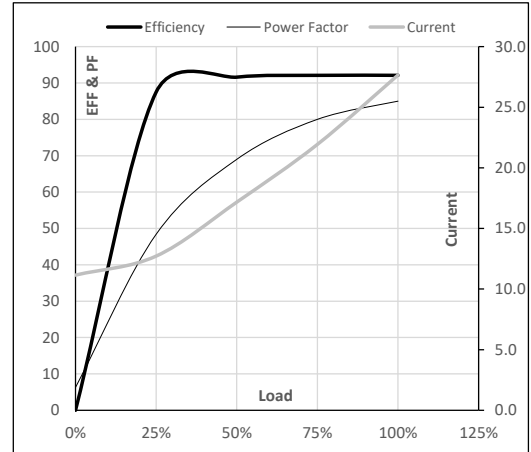
**Model No.** TCN0152A1133GAC010

Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	$\Delta$	50	15	20	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	184

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	11.2	12.7	17.2	21.9	27.7	
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	

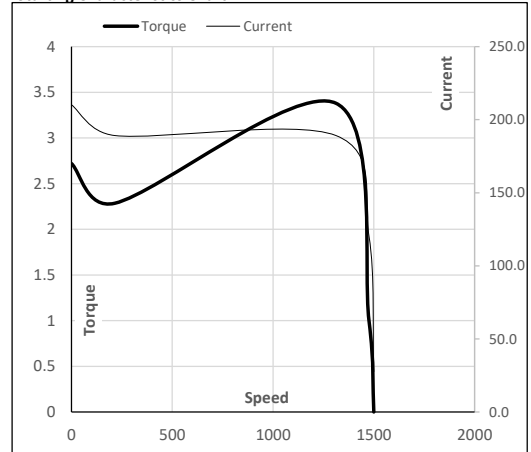
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1312	1476	1500
Current	A	210.2	189.2	120.4	27.7	11.2
Torque	pu	2.7	2.3	3.4	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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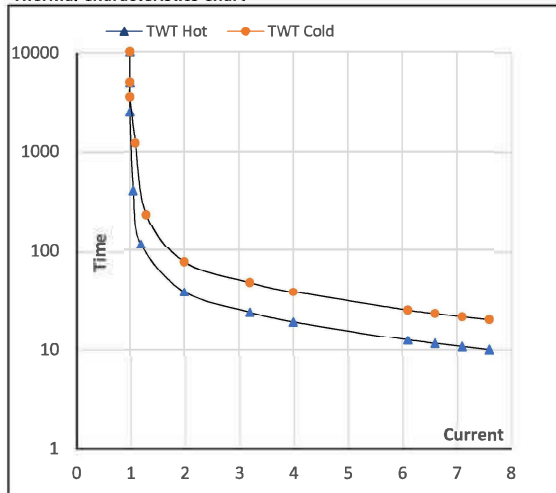
Model No. TCN0152A1133GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	184

**Motor Speed Torque Data**

Load	FL	$I_1$	$I_2$	$I_3$	$I_4$	$I_5$	LR	
TWT Hot	s 10000	38	26	19	17	14	10	
TWT Cold	s 10000	76	50	38	35	30	20	
Current	pu	1	2	3	4	5	5.5	7.6

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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