PRODUCT INFORMATION PACKET

Model No: TCN0153A1113GAC010
Catalog No: TCN0153A1113GAC010
TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 180L Frame, TEFC

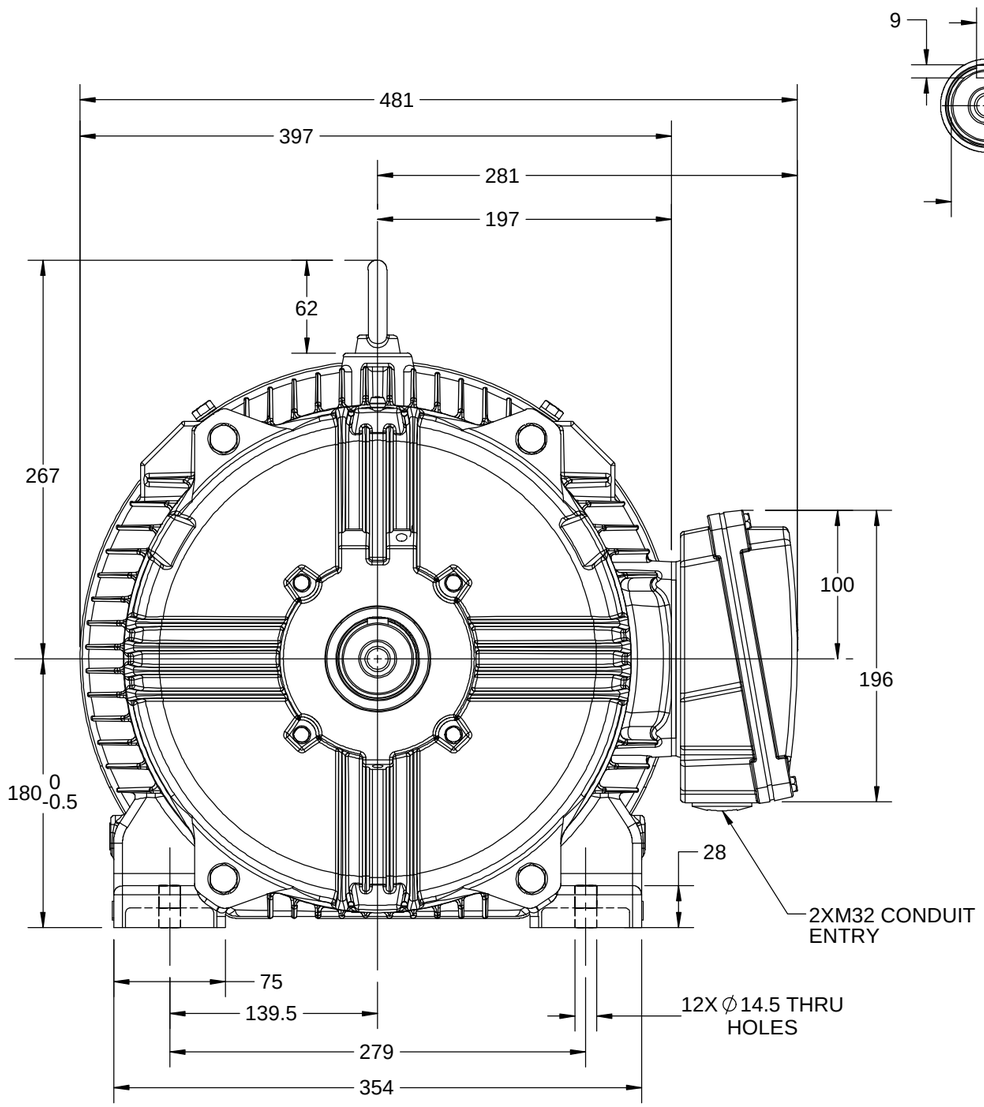
Nameplate Specifications

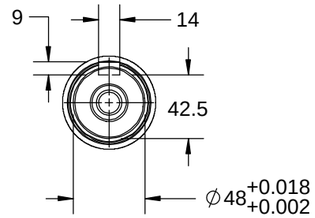
Output HP	**20 Hp**	Output KW	**15.0 kW**
Frequency	**50 Hz**	Voltage	**400 V**
Current	**30.4 A**	Speed	**982 rpm**
Service Factor	**1**	Phase	**3**
Efficiency	**91.2 %**	Power Factor	**0.78**
Duty	**S1**	Insulation Class	**F**
Frame	**180L**	Enclosure	**Totally Enclosed Fan Cooled**
Thermal Protection	**No Protection**	Ambient Temperature	**40 °C**
Drive End Bearing Size	**6311**	Opp Drive End Bearing Size	**6211**
UL	**No**	CSA	**No**
CE	**Yes**	IP Code	**55**
Number of Speeds	**1**	Efficiency Class	**IE3**

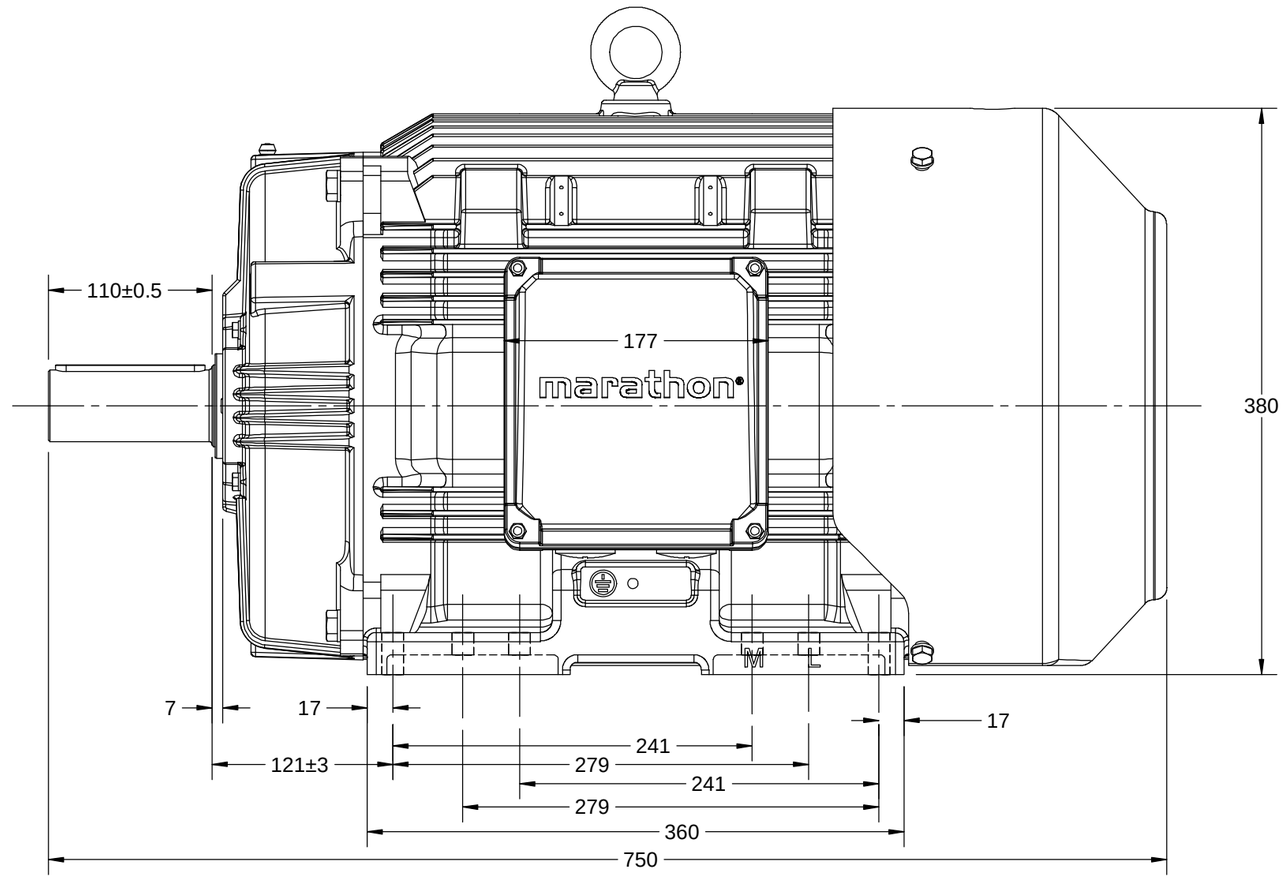
Technical Specifications

Electrical Type	**Squirrel Cage**	Starting Method	**Direct On Line**
Poles	**6**	Rotation	**Bi-Directional**
Mounting	**B3**	Motor Orientation	**Horizontal**
Drive End Bearing	**2z-C3**	Opp Drive End Bearing	**2z-C3**
Frame Material	**Cast Iron**	Shaft Type	**Keyed**
Overall Length	**750 mm**	Frame Length	**366 mm**
Shaft Diameter	**48 mm**	Shaft Extension	**110 mm**
Assembly/Box Mounting	**R Side**		
Connection Drawing	**8442000085**	Outline Drawing	**0218000764**

OUTLINE







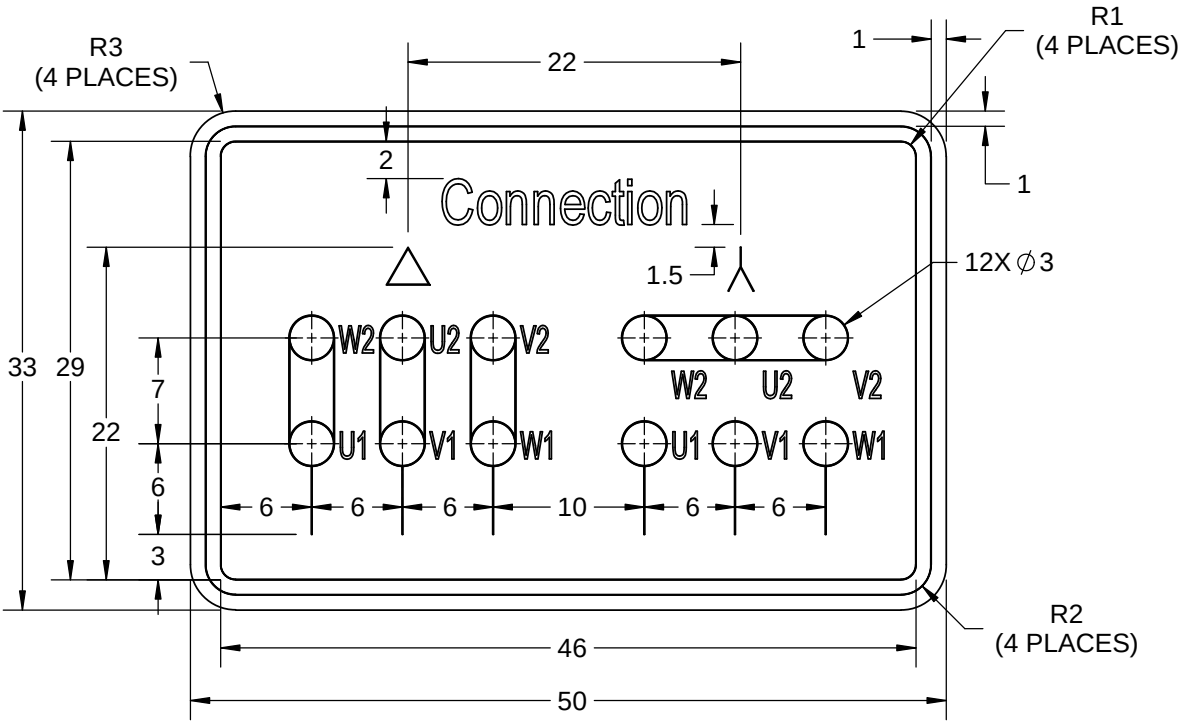
DRAWING REVISION	REVISION BY	DATE
A	BISWA	05/07/2018
ECO	APPROVED BY	DATE
ECO-0148344	SBD	05/07/2018

ECO DESCRIPTION: NEW DRAWING RELEASE

DRAWN BY: BISWA	marathon™ Motors	
DATE: 05/07/2018		
APPROVED BY: SBD	DESCRIPTION: OUTLINE 180L FR-B3 MTG. MOTOR TYPE: TCA\QCA-RHS TB	
DATE: 05/07/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: 0218000764	SHEET: 1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. TCN0153A1113GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load 5/4FL	FL	3/4FL	1/2FL	PF at __ load FL	3/4FL	1/2FL	I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
400	Δ	50	15	20	30.4	982	145.17	IE3	-	91.2	91.2	90.7	0.78	0.72	0.58	6.1	2.1	2.7

Motor type	TCN	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	180L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex nA	
Zone classification	Zone 2	
Gas group	IIC	
Temperature class	T3	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6311-2Z / 6211-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	221	kg
Gross weight - approx.	241	kg
Motor inertia	0.3035	kgm^2
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from motor)	62	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	20/40	s
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 35mm²/2 X M32 x 1.5	
Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	IEC 60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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TerraMAX®

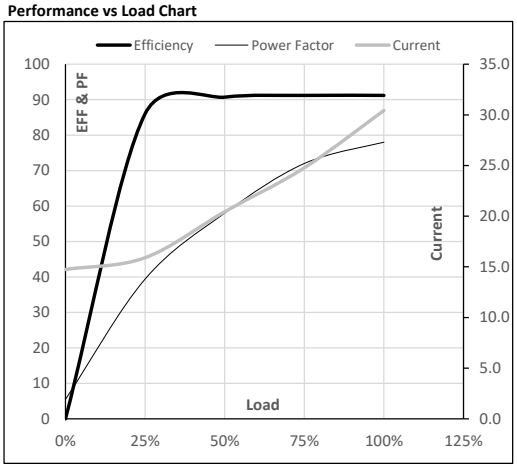
Model No. TCN0153A1113GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	400	Δ	50	15	20	30.4	982	14.80	145.17	IE3	40	S1	1000	0.3035	221

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	14.7	15.9	20.4	24.8	30.4	
Torque	Nm	0.0	35.8	71.9	108.3	145.2	
Speed	r/min	1000	996	991	987	982	
Efficiency	%	0.0	86.0	90.7	91.2	91.2	
Power Factor	%	5.5	39.4	58.0	72.0	78.0	

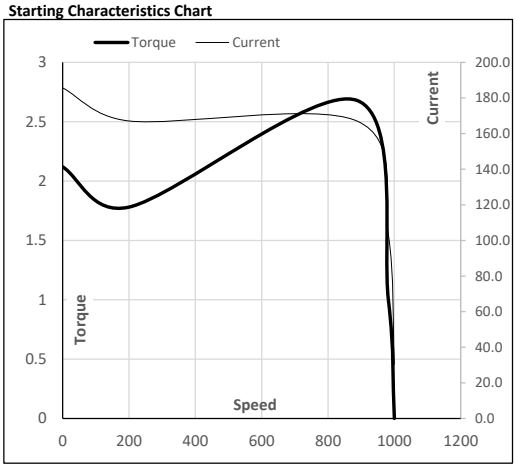
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	887	982	1000
Current	A	185.7	167.1	103.1	30.4	14.7
Torque	pu	2.1	1.8	2.7	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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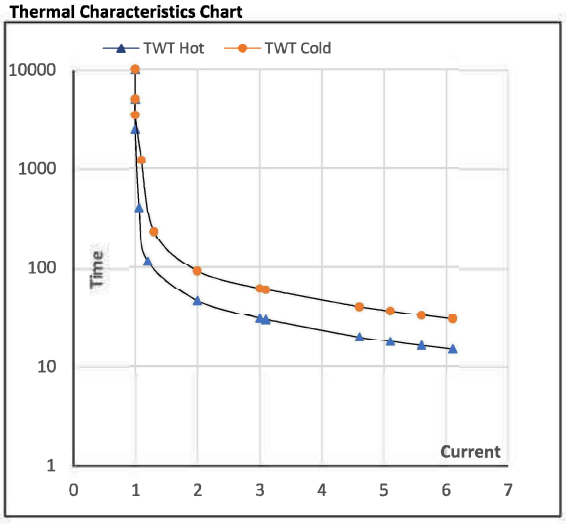
Model No. TCN0153A1113GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	400	Δ	50	15	20.0	30.4	982	14.80	145.17	IE3	40	S1	1000	0.3035	221

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	46	31	22	18	17	15
TWT Cold	s	10000	92	61	43	38	34	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



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