PRODUCT INFORMATION PACKET

Model No: TCN0152A1181GAC010 Catalog No: TCN0152A1181GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC



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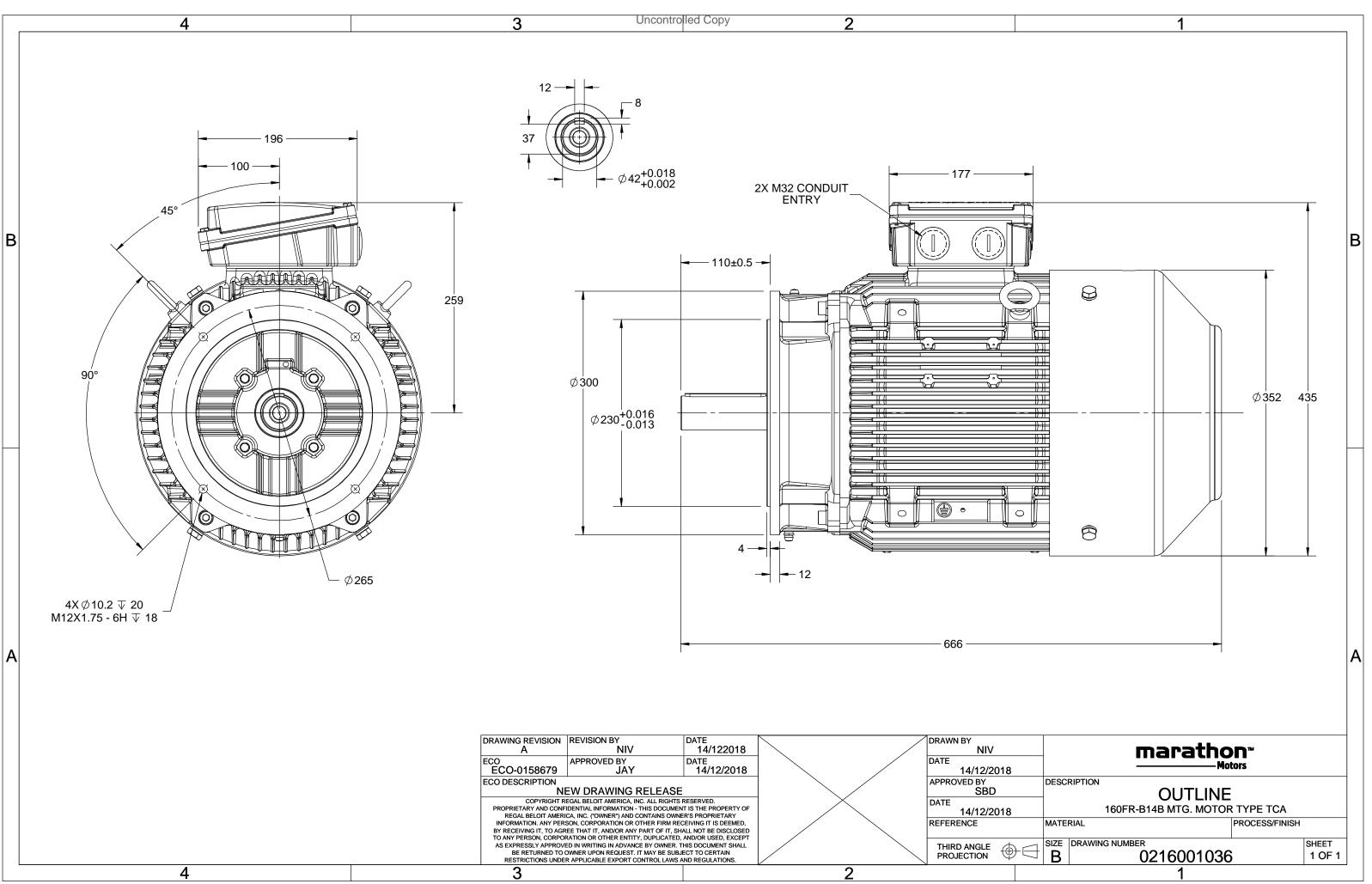
Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	27.7 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216001036

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U	Δ/Υ	f	Р	Р	1	n	т	IE		% FFF a	at loa	d	PF	at lo	had	I _A /I _N	T _A /T _N	T _K /T _N	
(V)	Conn	' [Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL	[pu]	[pu]	[pu]	
400	Δ	50	15	20	27.7	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	[pu] 7.6	2.7	3.4	
400	4	50	15	20	27.7	1470	50.55	123		52.1	52.1	51.0	0.05	0.0	0.05	7.0	2.7	5.4	
Motor	type				TCN				Deg	gree of	protectio	on				IP 55			
Enclos	ure				TEFC				Мо	unting	type					IM B14B			
Frame	Material				Cast Ir	on			Coc	oling me	ethod					IC 411			
Frame	size				160L		Motor weight - approx.							180					
Duty					S1				Gross weight - approx.						200				
Voltag	e variatio	n *			± 10%	6			Мо	tor iner	tia					0.1597		kgm ²	
Freque	ency varia	ation *			± 5%				Loa	d inerti	а				Cust	omer to Prov	/ide		
Combi	ned varia	tion *			10%				Vib	ration l	evel					2.2		mm/s	
Design	I.				N				Noi	Noise level (1meter distance from motor)					•			dB(A)	
Service	e factor				1.0				No.	of star	ts hot/co	old/Equa	lly sprea	ad		2/3/4			
Insulat	ion class				F				Sta	rting m	ethod					DOL			
Ambie	nt tempe	erature			-20 to +	-40		°C	Тур	e of co	upling					Direct			
Tempe	erature ri	se (by i	resistand	ce)	80 [Clas	s B]		К	LR	withsta	nd time	(hot/cold	d)			10/20		S	
Altitud	e above	sea lev	el		1000			meter	Dire	ection c	of rotatic	n			_	i-directional			
Hazard	lous area	ı classif	ication		Ex nA	۱			Sta	ndard r	otation				Clo	ckwise form	DE		
	Zone cla	assifica	tion		Zone	2			Pair	nt shad	e					RAL 5014			
	Gas gro	up			IIC				Acc	essorie	s								
	Temper	ature o	lass		Т3					Aco	cessory -	1				PTC 150°C			
Rotor t	type				uminum [Aco	cessory -	2				-			
Bearin	g type				Anti-frictio					Aco	cessory -	3				-			
DE / N	DE beariı	ng			09-2Z /				Ter	minal b	ox posit	ion				TOP			
Lubrica	ation me	thod		(Greased fo	or life			Ma	ximum	cable siz	e/condu	it size	1R	x 3C x 3	35mm²/2 X N	/32 x 1.5		
Type o	f grease				NA				Aux	iliary te	erminal b	хох				NA			

 I_{A}/I_{N} - Locked Rotor Current / Rated Current T_{A}/T_{N} - Locked Rotor Torque / Rated Torque

 T_{K}/T_{N} - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chang	e. There may be slight	variations between calculate	d values in this datashee	t and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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[]]	2							n	1	Р	Р	t	Δ / Y	U	Enclosure
[kg]	[kg-m ²]	[m]		[°C]	Class	[Nm]	[kgm]	[RPM]	[A]	[hp]	[kW]	[Hz]	Conn	(∨)	
180	0.1597	1000	S1	40	IE3	96.53	9.84	1476	27.7	20	15	50	Δ	400	TEFC
	0.1597	1000	51	40	IE3	96.53	9.84	1476	27.7	20	15	50	Δ	400	TERC

Motor Load Data

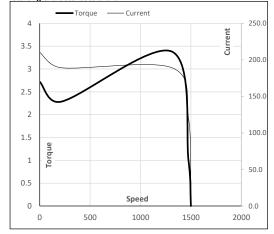
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	11.2	12.7	17.2	21.9	27.7	
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	

Performance vs Load Chart Efficiency — Power Factor — Current 100 30.0 EFF & PF 90 25.0 80 70 20.0 60 Current 50 15.0 40 10.0 30 20 5.0 10 Load 0 0.0 25% 50% 75% 100% 125% 0%

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1312	1476	1500	
Current	А	210.2	189.2	120.4	27.7	11.2	
Torque	pu	2.7	2.3	3.4	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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Current

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<u>pu 1</u>

Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	180

LR

10

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7.6

Motor Speed Torque Data Load FL I₁ l₂ l₅ l₃ I_4 TWT Hot s 10000 38 26 19 17 14 s 10000 76 50 38 35 30 TWT Cold

2

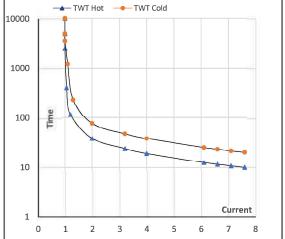
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5.5

Thermal Characteristics Chart



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NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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