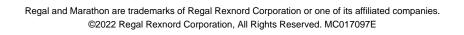
# PRODUCT INFORMATION PACKET



Model No: TCN0152A1131GAC010 Catalog No: TCN0152A1131GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC







Product Information Packet: Model No: TCN0152A1131GAC010, Catalog No:TCN0152A1131GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC



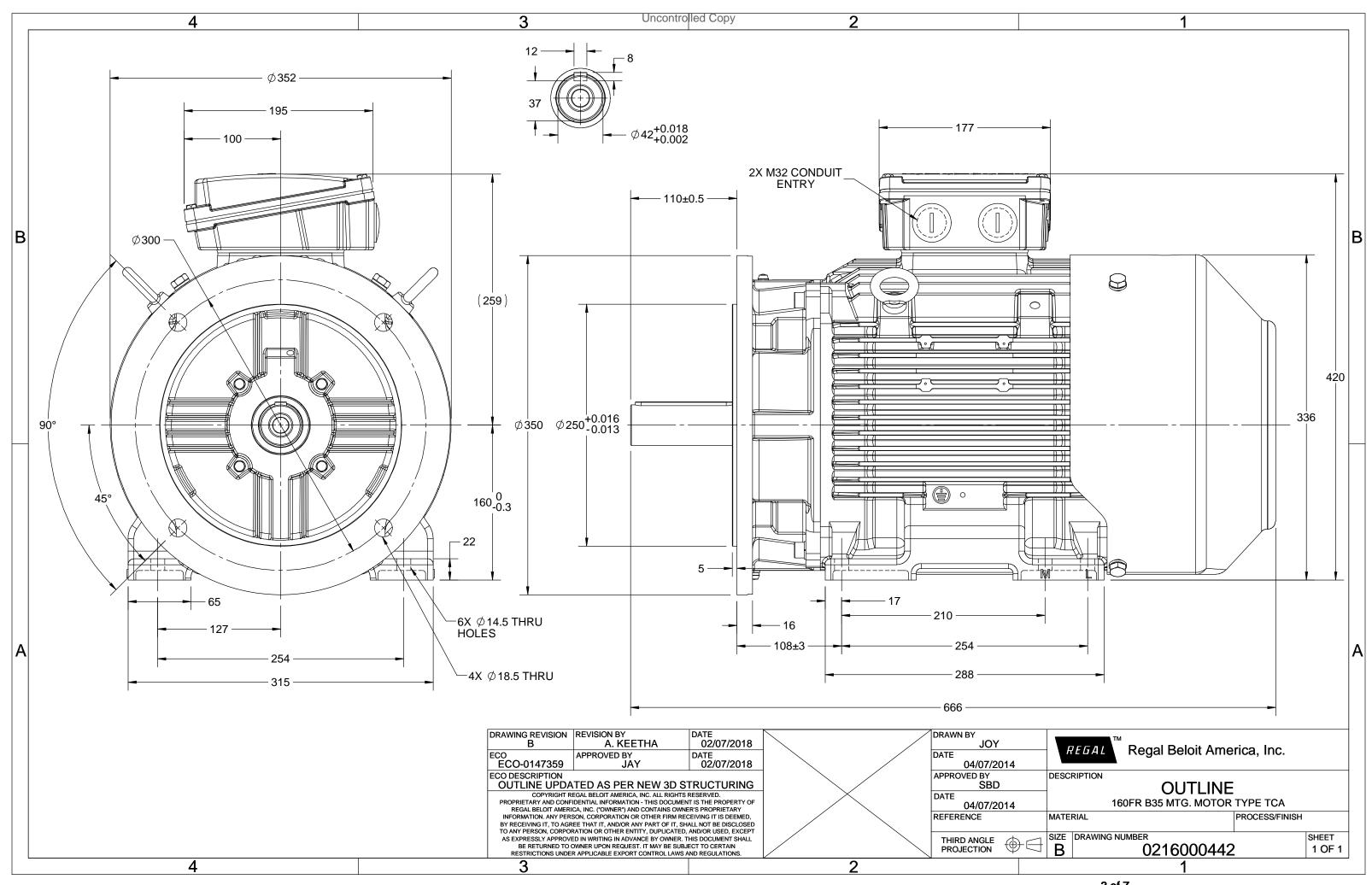
# Nameplate Specifications

| Output HP              | 20 Hp         | Output KW                  | 15.0 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 27.7 A        | Speed                      | 1476 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 92.1 %        | Power Factor               | 0.85                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Frame                  | 160L          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6309          | Opp Drive End Bearing Size | 6209                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |

# **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | B35           | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 666 mm        | Frame Length          | 298 mm         |
| Shaft Diameter        | 42 mm         | Shaft Extension       | 110 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0216000442    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

## **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |  |  |  |



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







## Model No. TCN0152A1131GAC010

| U   | Δ/Υ  | f    | Р    | Р    | ı    | n     | Т     | IE    |       | % EFF | at loa | d     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_K/T_N$ |
|-----|------|------|------|------|------|-------|-------|-------|-------|-------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [Nm]  | Class | 5/4FL | FL    | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]      | [pu]      |
| 400 | Δ    | 50   | 15   | 20   | 27.7 | 1476  | 96.53 | IE3   | -     | 92.1  | 92.1   | 91.6  | 0.85 | 0.8   | 0.69  | 7.6                            | 2.7       | 3.4       |
|     |      |      |      |      |      |       |       |       |       |       |        |       |      |       |       |                                |           |           |
|     |      |      |      |      |      |       |       |       |       |       |        |       |      |       |       |                                |           |           |
|     |      |      |      |      |      |       |       |       |       |       |        |       |      |       |       |                                |           |           |

| Motor type                       | TCN                |       |
|----------------------------------|--------------------|-------|
| Enclosure                        | TEFC               |       |
| Frame Material                   | Cast Iron          |       |
| Frame size                       | 160L               |       |
| Duty                             | S1                 |       |
| Voltage variation *              | ± 10%              |       |
| Frequency variation *            | ± 5%               |       |
| Combined variation *             | 10%                |       |
| Design                           | N                  |       |
| Service factor                   | 1.0                |       |
| Insulation class                 | F                  |       |
| Ambient temperature              | -20 to +40         | °C    |
| Temperature rise (by resistance) | 80 [ Class B ]     | K     |
| Altitude above sea level         | 1000               | meter |
| Hazardous area classification    | Ex nA              |       |
| Zone classification              | Zone 2             |       |
| Gas group                        | IIC                |       |
| Temperature class                | T3                 |       |
| Rotor type                       | Aluminum Die cast  |       |
| Bearing type                     | Anti-friction ball |       |
| DE / NDE bearing                 | 6309-2Z / 6209-2Z  |       |
| Lubrication method               | Greased for life   |       |
| Type of grease                   | NA                 |       |
|                                  |                    |       |

| Degree of protection                   | IP 55                                      |       |
|--|--|-------|
| Mounting type                          | IM B35                                     |       |
| Cooling method                         | IC 411                                     |       |
| Motor weight - approx.                 | 184  | kg    |
| Gross weight - approx.                 | 204  | kg    |
| Motor inertia                          | 0.1597                                     | kgm²  |
| Load inertia                           | Customer to Provide                        |       |
| Vibration level                        | 2.2  | mm/s  |
| Noise level ( 1meter distance from mot | or) 64                                     | dB(A) |
| No. of starts hot/cold/Equally spread  | 2/3/4                                      |       |
| Starting method                        | DOL  |       |
| Type of coupling                       | Direct                                     |       |
| LR withstand time (hot/cold)           | 10/20                                      | S     |
| Direction of rotation                  | Bi-directional                             |       |
| Standard rotation                      | Clockwise form DE                          |       |
| Paint shade                            | RAL 5014                                   |       |
| Accessories                            |  |       |
| Accessory - 1                          | PTC 150°C                                  |       |
| Accessory - 2                          | -  |       |
| Accessory - 3                          | -  |       |
| Terminal box position                  | TOP  |       |
| Maximum cable size/conduit size        | 1R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5 |       |
| Auxiliary terminal box                 | NA   |       |
|  |  |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

## NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

| Efficiency | Europe         | China | India | Aus/Nz    | Brazil | Global IEC     |
|------------|----------------|-------|-------|-----------|--------|----------------|
| Standards  | IEC:60034-30-1 | -     | -     | GEMS 2019 | -      | IEC:60034-30-1 |

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1

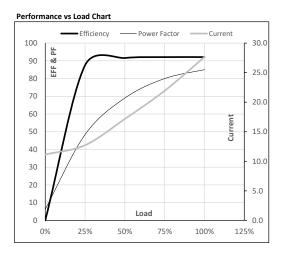




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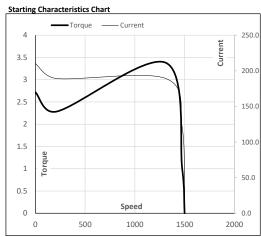
| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1    | n     | Т     | Т     | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|---------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 15   | 20   | 27.7 | 1476  | 9.84  | 96.53 | IE3   | 40   | S1   | 1000      | 0.1597  | 184    |

| Motor Load Da | ata   |      |       |       |       |      |       |
|---------------|-------|------|-------|-------|-------|------|-------|
| Load Point    |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL   | 5/4FL |
| Current       | Α     | 11.2 | 12.7  | 17.2  | 21.9  | 27.7 |       |
| Torque        | Nm    | 0.0  | 23.8  | 47.9  | 72.1  | 96.5 |       |
| Speed         | r/min | 1500 | 1494  | 1488  | 1482  | 1476 |       |
| Efficiency    | %     | 0.0  | 87.5  | 91.6  | 92.1  | 92.1 |       |
| Power Factor  | %     | 6.3  | 48.4  | 69.0  | 80.0  | 85.0 |       |



Motor Speed Torque Data

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |  |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed      | r/min | 0     | 214   | 1312  | 1476  | 1500 |  |
| Current    | Α     | 210.2 | 189.2 | 120.4 | 27.7  | 11.2 |  |
| Torque     | nu    | 2.7   | 2.3   | 3.4   | 1     | 0    |  |



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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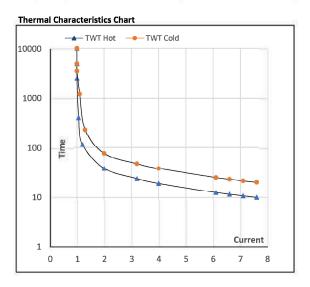




#### Model No. TCN0152A1131GAC010

| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | ı    | n     | Т     | Т     | ΙE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [rpm] | [kgm] | [Nm]  | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 15   | 20.0 | 27.7 | 1476  | 9.84  | 96.53 | IE3   | 40   | S1   | 1000      | 0.1597               | 184    |
|           |     |      |      |      |      |      |       |       |       |       |      |      |           |                      |        |

| Motor Speed Torque Data |    |       |                |                |                |       |                |     |
|-------------------------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| Load                    |    | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
| TWT Hot                 | s  | 10000 | 38             | 26             | 19             | 17    | 14             | 10  |
| TWT Cold                | s  | 10000 | 76             | 50             | 38             | 35    | 30             | 20  |
| Current                 | pu | 1     | 2              | 3              | 4              | 5     | 5.5            | 7.6 |



OTE Refer data sheet for applicable standard and tolerances on performance parameters

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