PRODUCT INFORMATION PACKET



Model No: TCN0152A1121GAC010 Catalog No: TCN0152A1121GAC010

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC





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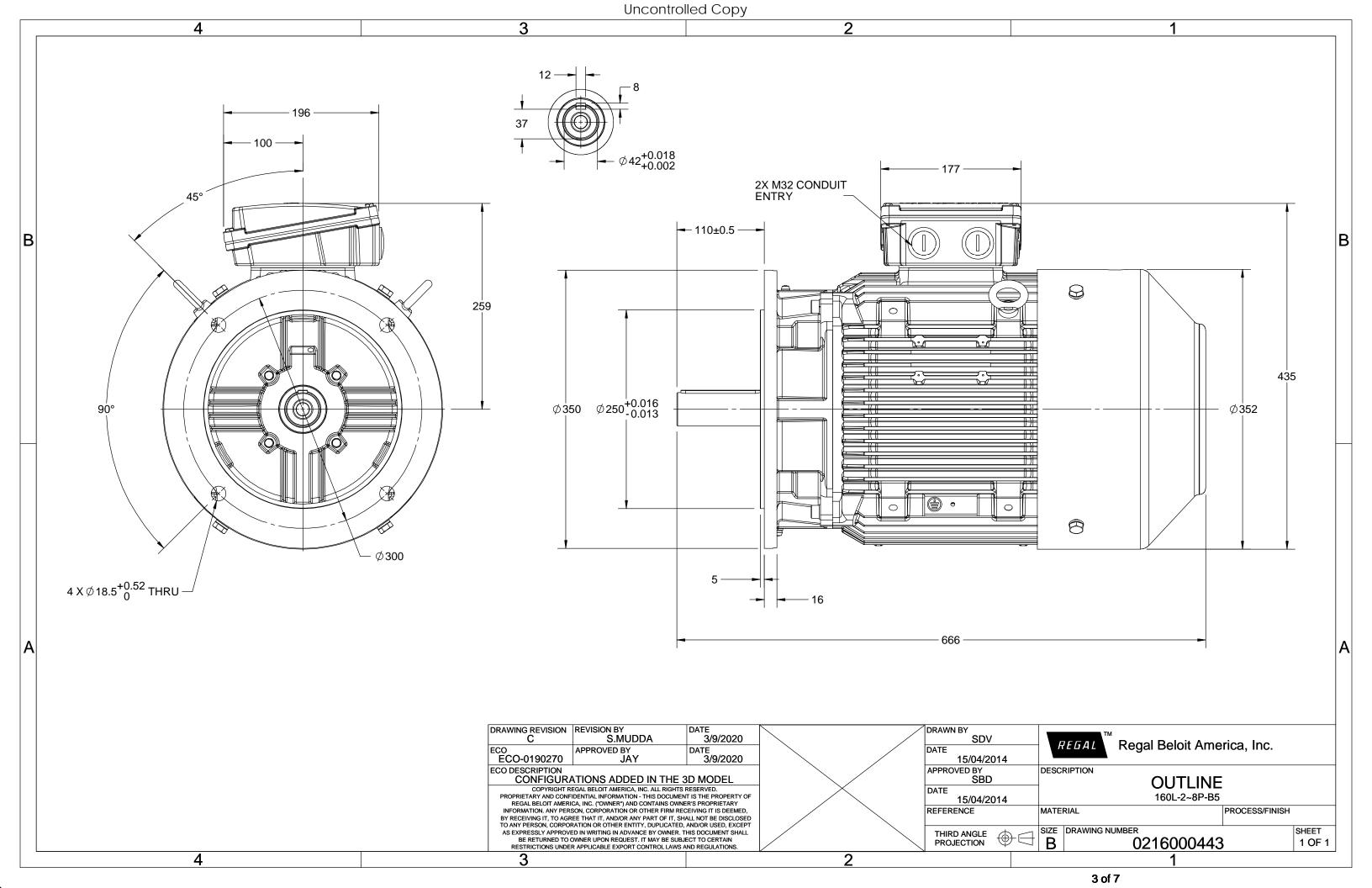
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	27.7 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.85
Duty	S 1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0216000443

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	ENTRIC TOLE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCN0152A1121GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE		% EFF a	nt load	t	PF	at lo	ad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20	27.7	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	7.6	2.7	3.4

Motor type	TCN	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	160L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	Ex nA	
Zone classification	Zone 2	
Gas group	IIC	
Temperature class	T3	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6309-2Z / 6209-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	183	kg
Gross weight - approx.	203	kg
Motor inertia	0.1597	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from mot	or) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

RFG4/

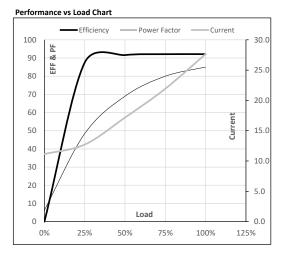




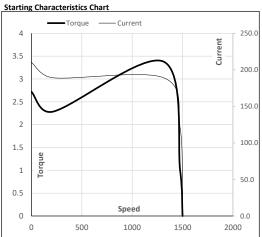
Model No. TCN0152A1121GAC010

Enclosure	U	Δ/Υ	f	Р	P	- 1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	15	20	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	183

Motor Load Data Load Point 1/4FL 1/2FL 3/4FL FL 5/4FL Current 11.2 12.7 17.2 21.9 27.7 Torque Nm 0.0 23.8 47.9 72.1 96.5 Speed r/min 1500 1494 1488 1482 1476 Efficiency % 0.0 87.5 91.6 92.1 92.1 48.4 Power Factor 69.0 80.0 85.0 6.3



Motor Spee	d Torque Dat	:a				
Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1312	1476	1500
Current	Α	210.2	189.2	120.4	27.7	11.2
Torque	nu	27	23	3.4	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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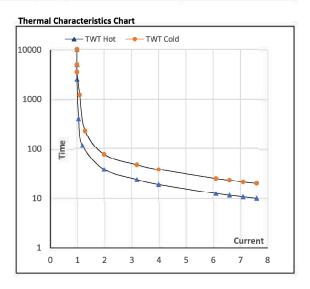




Model No. TCN0152A1121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	183

d Torq	ue Data						
	FL	I_1	l ₂	l ₃	I_4	I ₅	LR
s	10000	38	26	19	17	14	10
s	10000	76	50	38	35	30	20
pu	1	2	3	4	5	5.5	7.6
	s s	s 10000 s 10000	FL I ₁ s 10000 38 s 10000 76	FL l ₁ l ₂ s 10000 38 26 s 10000 76 50	FL I ₁ I ₂ I ₃ s 10000 38 26 19 s 10000 76 50 38	FL l ₁ l ₂ l ₃ l ₄ s 10000 38 26 19 17 s 10000 76 50 38 35	FL l ₁ l ₂ l ₃ l ₄ l ₅ s 10000 38 26 19 17 14 s 10000 76 50 38 35 30



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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