## **PRODUCT INFORMATION PACKET**

Model No: TCN0152A1113GAC010 Catalog No: TCN0152A1113GAC010 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 160L Frame, TEFC



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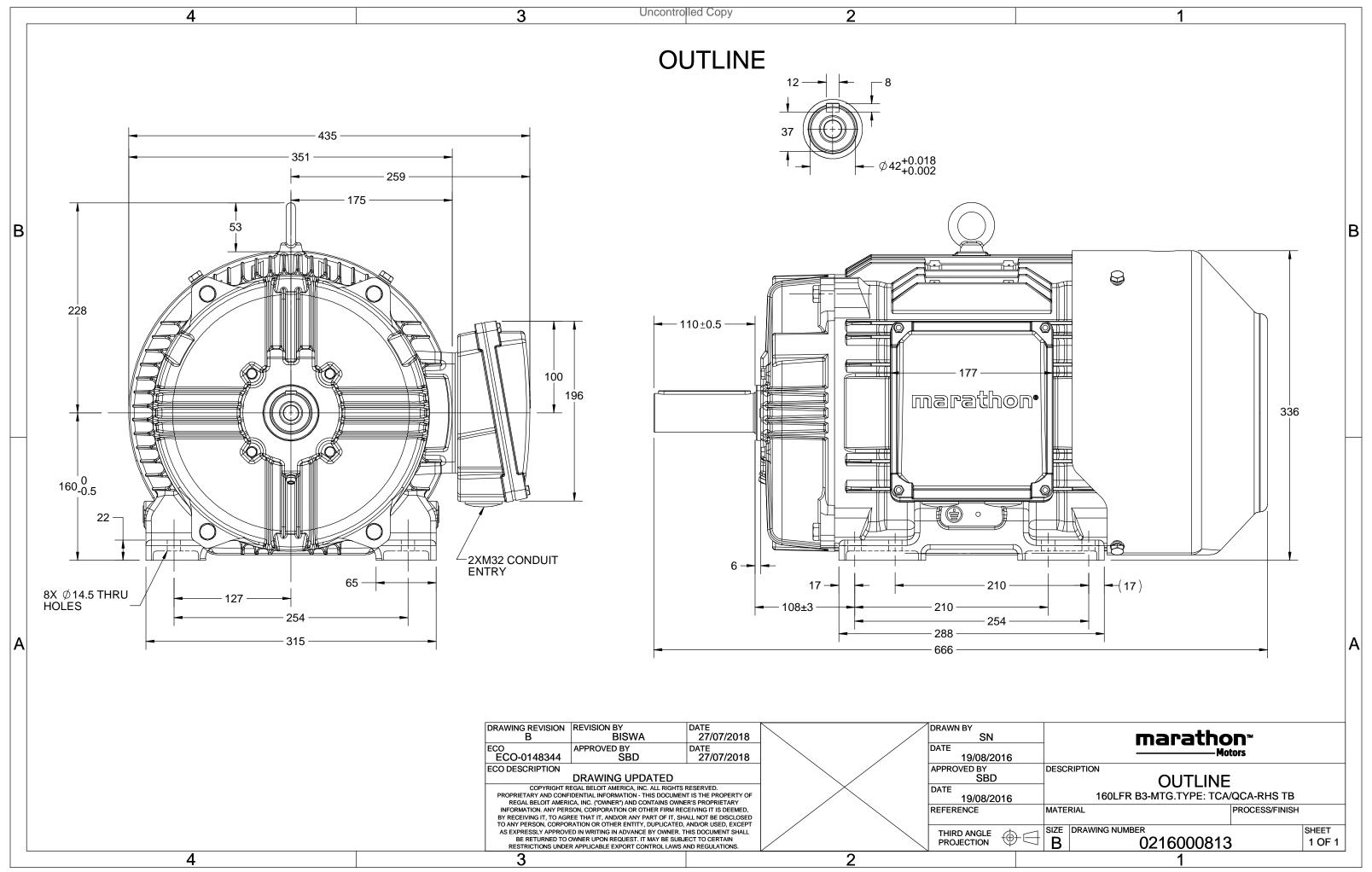
### Nameplate Specifications

Output HP	20 Нр	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	27.7 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	160L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6309	Ambient Temperature Opp Drive End Bearing Size	40 °C 6209

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0216000813

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U	$\Delta / Y$	f	Р	Р	I.	n	т	IE		% EFF a	t load	b	PF	at lo	bad	$I_A/I_N$	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]	
400	Δ	50	15	20	27.7	1476	96.53	IE3	-	92.1	92.1	91.6	0.85	0.8	0.69	7.6	2.7	3.4	
Motor	type				TCN					gree of	protecti	on			IP 55				
Enclosu	ure				TEFC						type				IM B3				
Frame	Materia	I			Cast Ir	on			Cod	oling me	ethod					IC 411			
Frame	size				160L				Mo	tor wei	ght - ap	prox.				178		k	
Duty					S1		Gross weight - approx.									k			
Voltage	e variatio	on *			± 10%	6	Motor inertia								kgm				
Freque	ncy varia	ation *	± 5% Load inertia						Custo	omer to Prov	ide								
Combir	ned varia	ation *			10%		Vibration level							2.2		mm/			
Design					Ν		Noise level (1meter distance from					,				dB(A			
Service	factor			1.0					No	No. of starts hot/cold/Equally spread						2/3/4			
Insulati	ion class	;			F Starting metho				ethod		DOL								
Ambier	nt tempe	erature			-20 to +	-40		°C	Тур	Type of coupling						Direct			
Tempe	rature ri	se (by i	resistand	e)	80 [ Clas	s B ]		К	LR	withsta	nd time	(hot/co	d)		10/20				
Altitud	e above	sea lev	el		1000	1		meter	Dir	ection o	of rotatio	on			<b>Bi-directional</b>				
Hazard	ous area	a classif	ication		Ex nA	۱			Sta	Standard rotation					Clockwise form DE				
	Zone cla	assifica	tion		Zone	2			Pai	Paint shade						RAL 5014			
	Gas gro	up			IIC				Acc	essorie	S								
	Temper	rature o	lass		Т3					Ac	cessory	- 1				PTC 150°C			
Rotor t	ype			Alı	uminum [	Die cast				Ac	cessory	- 2				-			
Bearing	g type			A	nti-frictio	on ball				Ac	cessory	- 3				-			
DE / N	DE beari	ng		630	)9-2Z /	5209-2Z			Ter	minal b	ox posit	ion				RHS			
Lubrica	ition me	thod		G	ireased fo	or life			Ma	ximum	cable siz	ze/cond	uit size	1R	x 3C x 3	35mm²/2 X N	132 x 1.5		
Type of	f grease				NA				Aux	kiliary te	erminal	box				NA			

 $I_{A}/I_{N}$  - Locked Rotor Current / Rated Current  $T_{A}/T_{N}$  - Locked Rotor Torque / Rated Torque

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chang	ge. There may be slight v	variations between calculated v	alues in this datasheet	and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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0.0								IE	Amb	Duty	Elevation	Inertia	Weight
(V) C	Conn [Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC 400	Δ 50	15	20	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	178

#### Motor Load Data

Motor Speed Torque Data

r/min

А

pu

LR

0

210.2

2.7

P-Up

214

189.2

2.3

BD

1312

120.4

3.4

Rated

1476

27.7

1

NL

1500

11.2

0

Load Point

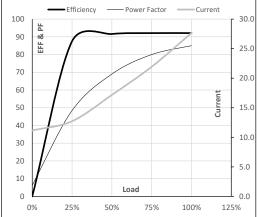
Current

Torque

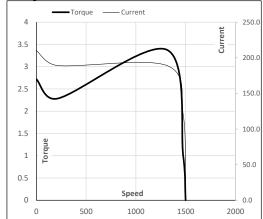
Speed

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	11.2	12.7	17.2	21.9	27.7	-,
Torque	Nm	0.0	23.8	47.9	72.1	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	87.5	91.6	92.1	92.1	
Power Factor	%	6.3	48.4	69.0	80.0	85.0	

### Performance vs Load Chart



#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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Enclosure	U	Δ/Υ	f	Р	Р	1	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	15	20.0	27.7	1476	9.84	96.53	IE3	40	S1	1000	0.1597	178

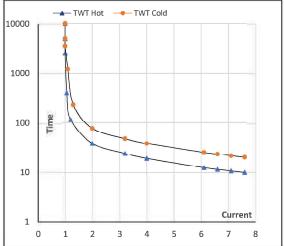
LR

10

20

#### Motor Speed Torque Data Load FL $I_1$ I<sub>2</sub> l<sub>3</sub> **I**<sub>4</sub> l<sub>5</sub> TWT Hot s 10000 38 26 19 17 14 s 10000 76 50 38 35 30 TWT Cold Current 3 4 5 5.5 7.6 pu 1 2

#### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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