## **PRODUCT INFORMATION PACKET**

Model No: TCN0032A1181GAC010 Catalog No: TCN0032A1181GAC010 TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 100L Frame, TEFC



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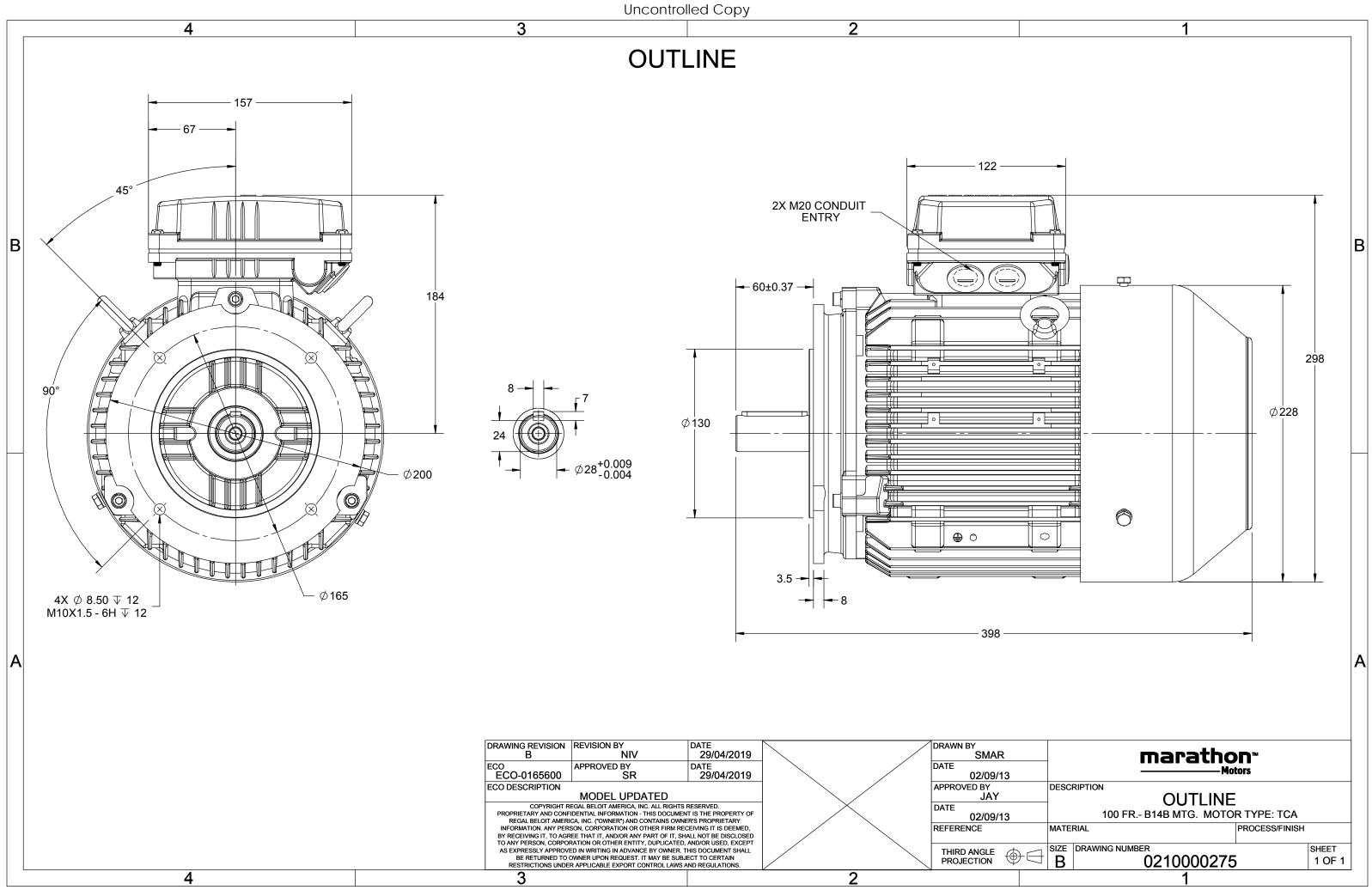
## Nameplate Specifications

Output HP	4 Hp	Output KW	3.0 kW
Frequency	50 Hz	Voltage	400 V
Current	5.9 A	Speed	1458 rpm
Service Factor	1	Phase	3
Efficiency	87.7 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	100L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6206	Opp Drive End Bearing Size	6206
Drive End Bearing Size	6206 No	Opp Drive End Bearing Size CSA	6206 No

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	398 mm	Frame Length	200 mm
Shaft Diameter	28 mm	Shaft Extension	60 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0210000275

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## **TerraMAX**<sup>®</sup>

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U	$\Delta / Y$	f	Р	Р	1	n	т	IE		% EFF a	it load	d	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL		FL		1/2FL	[pu]	[pu]	[pu]
400	Y	50	3	4.0	5.9	1458	19.54	IE3	-	87.7	87.7	86.2	0.84	0.78	0.65	7.7	2.6	3.1
Motor	type		•		TCN				Dee	ree of i	orotectio	on				IP 55		
Enclos					TEFC	:				unting t						IM B14B		
Frame	Materia	I			Cast Ire	on				oling me						IC 411		
Frame	size				100L				Mo	tor wei	ght - app	orox.				45		kg
Duty					S1				Gro	ss weig	ht - app	rox.				48		kg
Voltage	e variatio	on *			± 10%	6			Mo	tor iner	tia					0.0145		kgm <sup>2</sup>
Freque	ncy varia	ation *			± 5%				Loa	d inerti	а				Custo	omer to Prov	ide	
Combii	ned varia	ation *			10%				Vib	ration le	evel					1.6		mm/s
Design					Ν				Noi	se level	(1mete	r distand	e from	motor)		55		dB(A)
Service	factor				1.0				No.	of star	ts hot/co	old/Equa	lly spre	ad		2/3/4		
Insulat	ion class	;			F				Sta	rting me	ethod					DOL		
Ambiei	nt tempe	erature			-20 to +	40		°C	Тур	e of cou	upling					Direct		
Tempe	rature ri	ise (by r	resistanc	e)	80 [ Clas	s B ]		К	LR v	withstar	nd time	(hot/cold	d)			10/20		s

Insulation class	F		Starting method	DOL
Ambient temperature	-20 to +40	°C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ]	к	LR withstand time (hot/cold)	10/20
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>
Hazardous area classification	Ex nA		Standard rotation	Clockwise form DE
Zone classification	Zone 2		Paint shade	RAL 5014
Gas group	IIC		Accessories	
Temperature class	Т3		Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast		Accessory - 2	-
Bearing type	Anti-friction ball		Accessory - 3	-
DE / NDE bearing	6206-2Z / 6206-2Z		Terminal box position	ТОР
Lubrication method	Greased for life		Maximum cable size/conduit size	1R x 3C x 10mm²/2 x M20 x 1.5
Type of grease	NA		Auxiliary terminal box	NA

 $I_{A}/I_{N}$  - Locked Rotor Current / Rated Current  $T_{A}/T_{N}$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-15

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical dat	ta are subject to chang	e. There may be slight	variations between calculate	d values in this datashee	t and the motor name	plate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	GEMS 2019	-	IEC:60034-30-1

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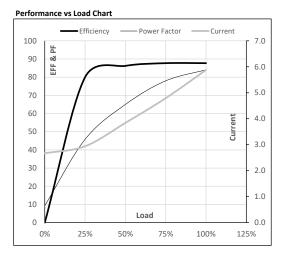


## Model No. TCN0032A1181GAC010

Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Y	50	3	4.0	5.9	1458	1.99	19.54	IE3	40	S1	1000	0.0145	45

### Motor Load Data

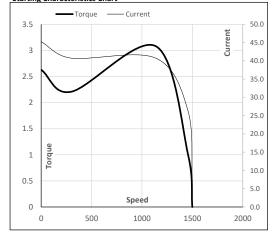
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	2.7	2.9	3.8	4.8	5.9	
Torque	Nm	0.0	4.8	9.6	14.5	19.5	
Speed	r/min	1500	1490	1480	1470	1458	
Efficiency	%	0.0	80.0	86.2	87.7	87.7	
Power Factor	%	9.3	45.8	65.0	78.0	84.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1138	1458	1500	
Current	А	45.3	40.7	26.2	5.9	2.7	
Torque	pu	2.6	2.2	3.1	1	0	

### Starting Characteristics Chart



#### **NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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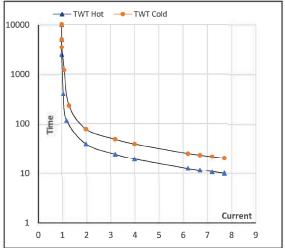
#### Model No. TCN0032A1181GAC010

Enclosure	U	Δ/Υ	f	Р	Р	- I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Y	50	3	4.0	5.9	1458	1.99	19.54	IE3	40	S1	1000	0.0145	45

Motor Speed	Torque	Data
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Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	39	26	20	15	13	10
TWT Cold	S	10000	77	50	39	27	25	20
Current	pu	1	2	3	4	5	5.5	7.7

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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