

# PRODUCT INFORMATION PACKET

marathon®  
Motors

Model No: TCM1P53AZ121GAC011

Catalog No: TCM1P53AZ121GAC011

TerraMAX® IE3, Mining Duty Motors, 1.5 kW, 3Ph, 6 Pole, 230/400V, B5, 50Hz, 100L Frame, TEFC



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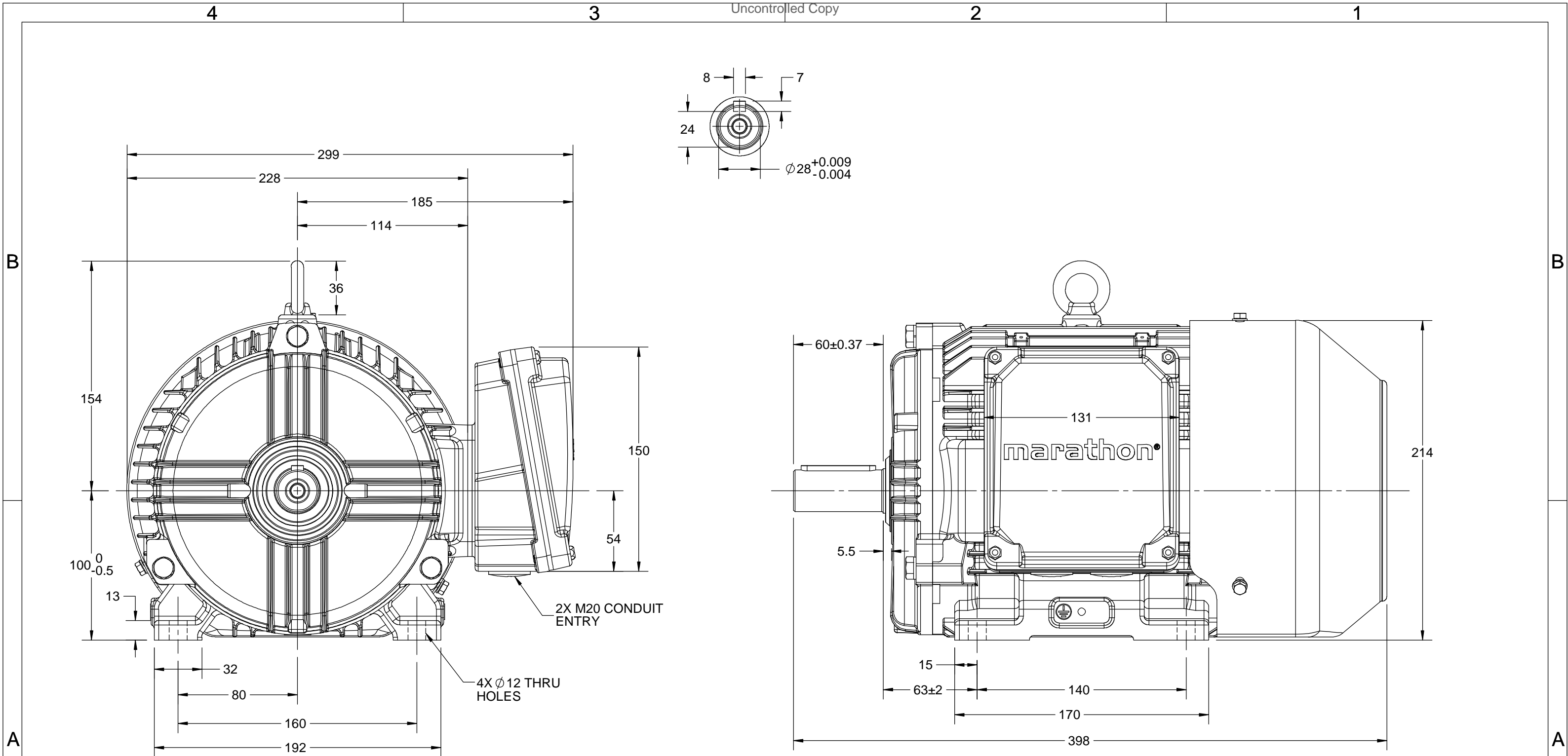
### Nameplate Specifications

Output HP	<b>2 Hp</b>	Output KW	<b>1.5 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>230/400 V</b>
Current	<b>3.5 A</b>	Speed	<b>966 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>82.5 %</b>	Power Factor	<b>0.74</b>
Duty	<b>S1</b>	Insulation Class	<b>H</b>
Frame	<b>100L</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6206</b>	Opp Drive End Bearing Size	<b>6206</b>
UL	<b>NO</b>	CSA	<b>NO</b>
CE	<b>YES</b>	IP Code	<b>66</b>
Number of Speeds	<b>1</b>	Efficiency Class	<b>IE3</b>

### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>6</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B5</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>2z-C3</b>	Opp Drive End Bearing	<b>2z-C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>398 mm</b>	Frame Length	<b>200 mm</b>
Shaft Diameter	<b>28 mm</b>	Shaft Extension	<b>60 mm</b>
Assembly/Box Mounting	<b>TOP</b>		
Connection Drawing	<b>8442000085</b>	Outline Drawing	<b>0210000472</b>

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DRAWING REVISION B	REVISION BY LK	DATE 31/07/2018
ECO ECO-0149382	APPROVED BY SBD	DATE 31/07/2018
ECO DESCRIPTION MODEL UPDATED WITH NEW STRUCTURE		
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DRAWN BY LK		
DATE 18/12/2017		
APPROVED BY SBD	DESCRIPTION OUTLINE	
DATE 18/12/2017	100 FR.- B3 MTG. MOTOR TYPE: TCM	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0210000472
		SHEET 1 OF 1

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017



DRAWN BY <b>SN</b>	DATE <b>16/12/2016</b>		 <b>Regal Beloit America, Inc.</b>	
	APPROVED BY <b>SBD</b>			DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>
	DATE <b>16/12/2016</b>			
	REFERENCE		MATERIAL	
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

Model No. TCM1P53AZ121GAC011

U (V)	$\Delta / Y$ Conn	f [Hz]	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			$I_A/I_N$ [pu]	$T_A/T_N$ [pu]	$T_K/T_N$ [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Y	50	1.5	2	3.5	966	14.74	IE3	-	82.5	82.5	77.8	0.74	0.64	0.49	5.9	2.2	2.7

Motor type	TCM	Degree of protection	IP 66
Enclosure	TEFC	Mounting type	IM B5
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	100L	Motor weight - approx.	38 kg
Duty	S1	Gross weight - approx.	41 kg
Voltage variation *	$\pm 10\%$	Motor inertia	0.0143 kgm <sup>2</sup>
Frequency variation *	$\pm 5\%$	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	1.6 mm/s
Design	N	Noise level ( 1meter distance from motor)	55 dB(A)
Service factor	1.15	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	H	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 2008
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6206-2Z-C3 / 6206-2Z-C3	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 16mm <sup>2</sup> /2 x M25 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

 $I_A/I_N$  - Locked Rotor Current / Rated Current $T_K/T_N$  - Breakdown Torque / Rated Torque $T_A/T_N$  - Locked Rotor Torque / Rated Torque**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC:60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1

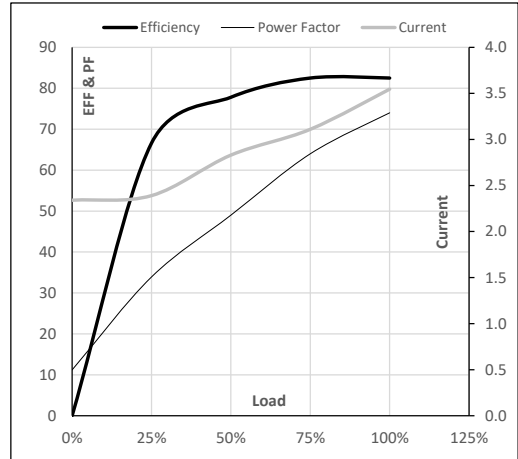
**Model No.** TCM1P53AZ121GAC011

Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TEFC	400	Y	50	1.5	2	3.5	966	1.50	14.74	IE3	40	S1	1000	0.0143	38

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	2.3	2.4	2.8	3.1	3.5	
Torque	Nm	0.0	3.6	7.2	10.9	14.7	
Speed	r/min	1000	992	984	976	966	
Efficiency	%	0.0	66.6	77.8	82.5	82.5	
Power Factor	%	11.2	33.9	49.0	64.0	74.0	

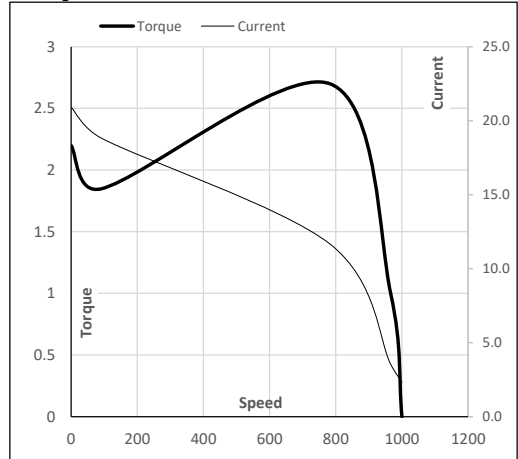
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	91	782	966	1000
Current	A	20.9	18.8	11.7	3.5	2.3
Torque	pu	2.2	1.8	2.7	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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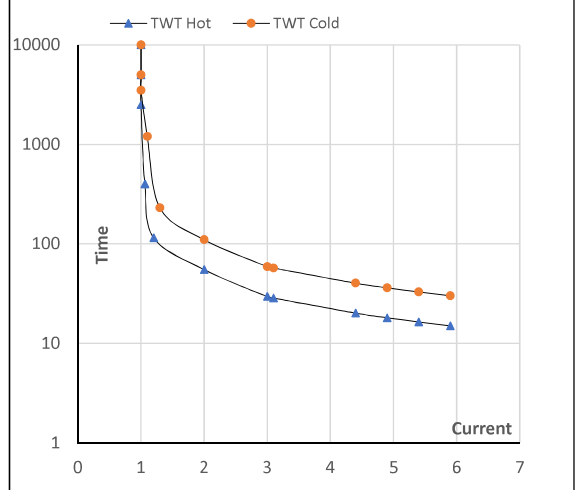
Model No. TCM1P53AZ121GAC011

Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Y	50	1.5	2.0	3.5	966	1.50	14.74	IE3	40	S1	1000	0.0143	38

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s 10000	55	30	25	17	16	15	
TWT Cold	s 10000	110	59	50	35	31	30	
Current	pu	1	2	3	4	5	5.5	5.9

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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