PRODUCT INFORMATION PACKET



Model No: TCM18P3A2121GAC011 Catalog No: TCM18P3A2121GAC011

TerraMAX® IE3, Mining Duty Motors, 18.5 kW, 3Ph, 6 Pole, 400/690V, B5, 50Hz, 200L Frame, TEFC





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Product Information Packet: Model No: TCM18P3A2121GAC011, Catalog No:TCM18P3A2121GAC011 TerraMAX® IE3, Mining Duty Motors, 18.5 kW, 3Ph, 6 Pole, 400/690V, B5, 50Hz, 200L Frame, TEFC



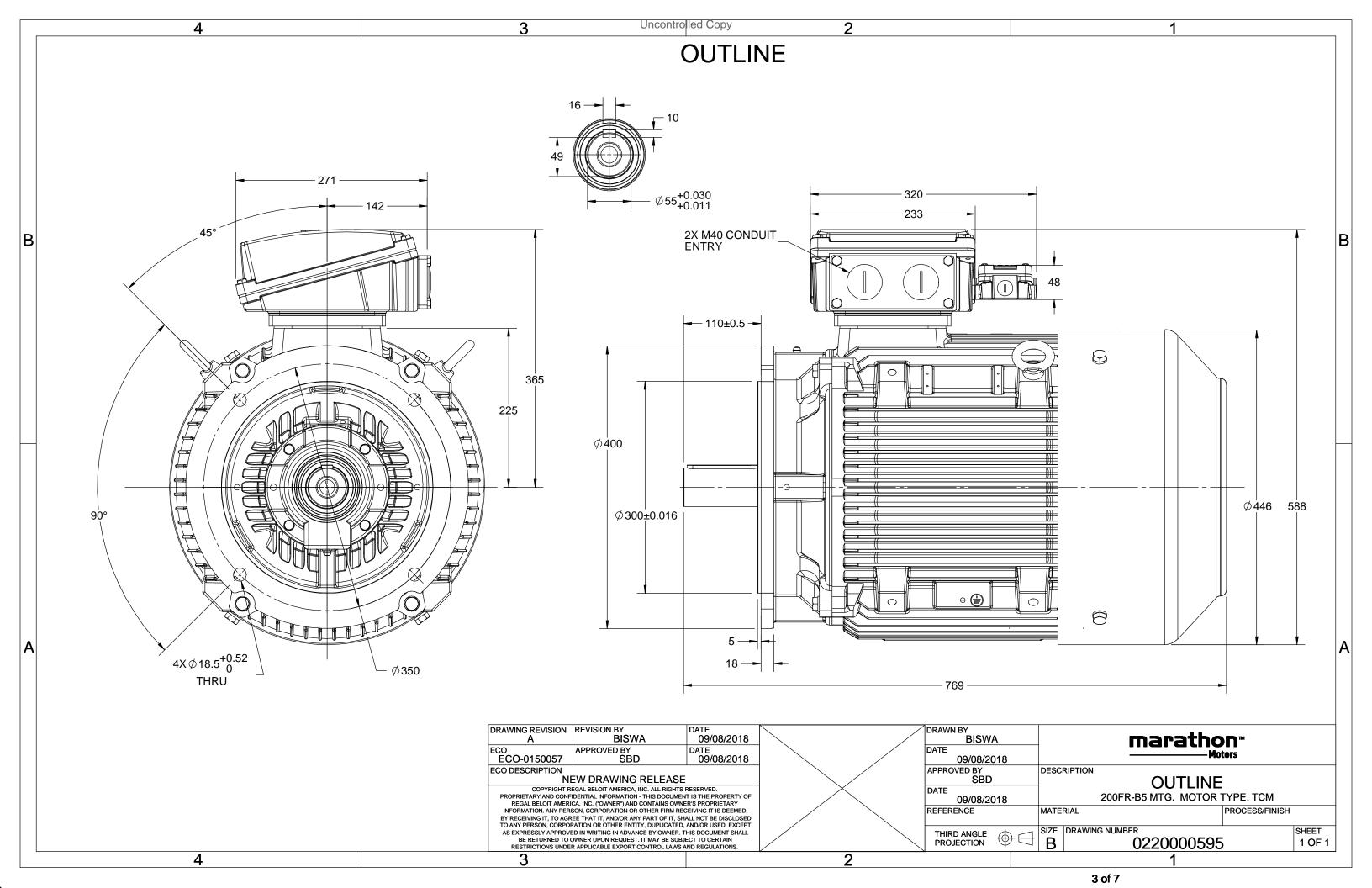
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400/690 V
Current	36.4 A	Speed	984 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	0.8
Duty	S 1	Insulation Class	Н
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	NO	CSA	NO
CE	YES	IP Code	66
N 1 (0 1		F#icionay Class	IFA
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	769 mm	Frame Length	370 mm	
Shaft Diameter	55 mm	Shaft Extension	110 mm	
Assembly/Box Mounting	TOP			
Outline Drawing	0220000595	Connection Drawing	8442000086	

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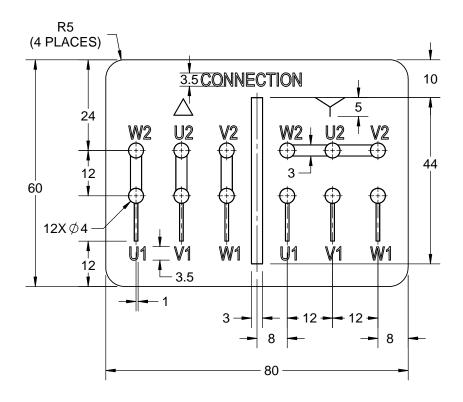


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DRAWING REVISION	REVISION BY SN	DATE 13/01/2016
A	SIN	13/01/2016
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2016
ECO DESCRIPTION	•	

NEW DRAWING RELEASE

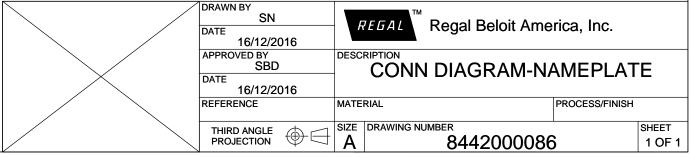
GENERAL TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- PRESSURE-SENSITIVE ADHESIVE TAPE COATED WITH ANTI-ADHESIVE. 1.
- 2.
- AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

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Model No. TCM18P3A2121GAC011

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PI	F at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	18.5	25	36.4	984	181.04	IE3	-	91.7	91.7	91.6	0.8	0.74	0.62	5.8	2.0	2.4

Motor type	TCM	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.15	
Insulation class	н	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312-C3 / 6212-C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 66	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	269	kg
Gross weight - approx.	299	kg
Motor inertia	0.5179	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level (1meter distance from moto	or) 62	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	20/40	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 2008	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5	
Auxiliary terminal box	YES	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC:60034-30-1

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 $[\]ensuremath{^{*}}$ Voltage, Frequency and combined variation are as per IEC60034-1





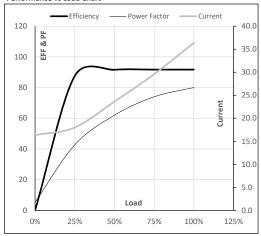
Model No. TCM18P3A2121GAC011

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	18.5	25	36.4	984	18.46	181.04	IE3	40	S1	1000	0.5179	269

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	16.3	18.0	23.6	29.6	36.4	
Torque	Nm	0.0	44.7	89.7	135.2	181.0	
Speed	r/min	1000	996	992	988	984	
Efficiency	%	0.0	87.6	91.6	91.7	91.7	
Power Factor	%	5.3	42.7	62.0	74.0	80.0	

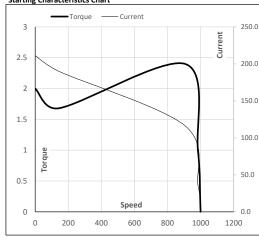
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	143	905	984	1000
Current	Α	211.1	190.0	116.5	36.4	16.3
Torque	pu	2.0	1.7	2.4	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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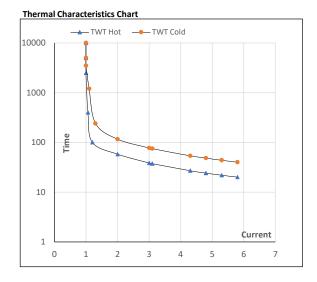




Model No. TCM18P3A2121GAC011

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	400	Δ	50	18.5	25	36.4	984	18.46	181.04	IE3	40	S1	1000	0.5179	269

Motor Speed Torque Data								
Load		FL	l ₁	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	S	10000	58	39	32	23	21	20
TWT Cold	S	10000	116	77	65	47	42	40
Current	pu	1	2	3	4	5	5.5	5.8



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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