

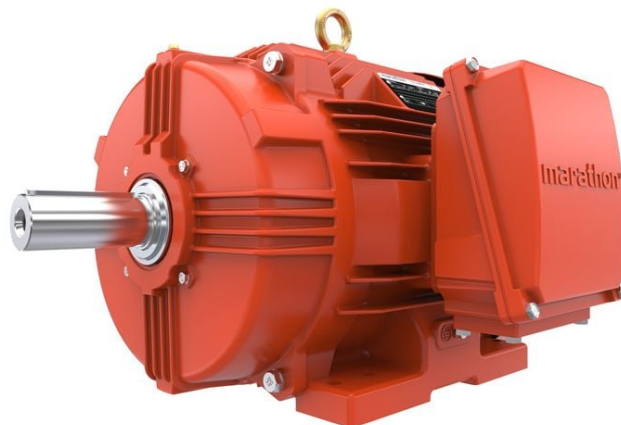
# PRODUCT INFORMATION PACKET

marathon®  
Motors

Model No: TCM18P2A2113GAC011

Catalog No: TCM18P2A2113GAC011

TerraMAX® IE3, Mining Duty Motors, 18.5 kW, 3Ph, 4 Pole, 400/690V, B3, 50Hz, 180M Frame, TEFC



Regal and Marathon are trademarks of Regal Rexnord Corporation or one of its affiliated companies.

©2022 Regal Rexnord Corporation, All Rights Reserved. MC017097E

RegalRexnord

### Nameplate Specifications

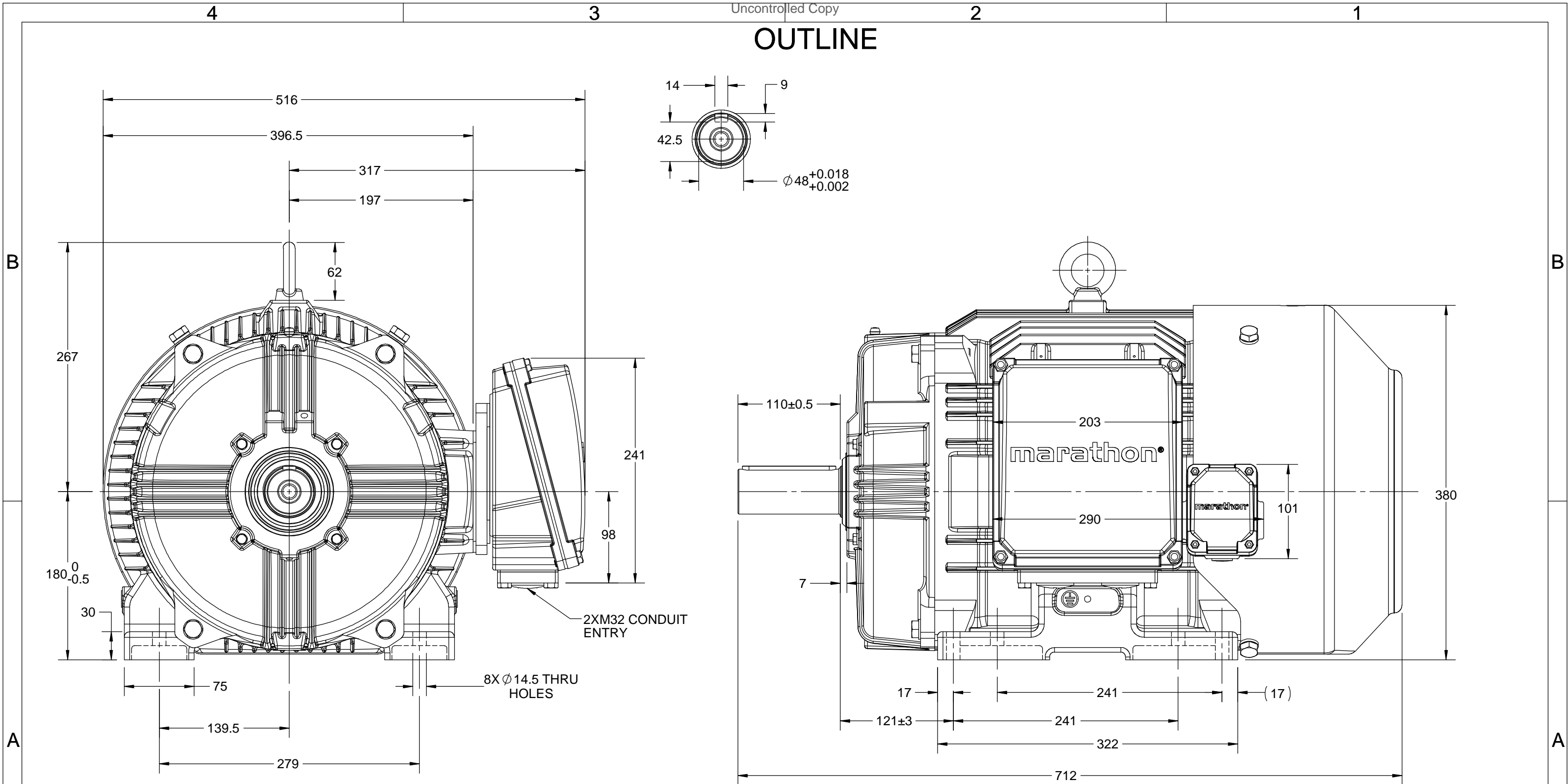
Output HP	<b>25 Hp</b>	Output KW	<b>18.5 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>400/690 V</b>
Current	<b>34.7 A</b>	Speed	<b>1477 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>92.6 %</b>	Power Factor	<b>0.83</b>
Duty	<b>S1</b>	Insulation Class	<b>H</b>
Frame	<b>180M</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6311</b>	Opp Drive End Bearing Size	<b>6211</b>
UL	<b>NO</b>	CSA	<b>NO</b>
CE	<b>YES</b>	IP Code	<b>66</b>
Number of Speeds	<b>1</b>	Efficiency Class	<b>IE3</b>

### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>4</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B3</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>C3</b>	Opp Drive End Bearing	<b>C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>712 mm</b>	Frame Length	<b>328 mm</b>
Shaft Diameter	<b>48 mm</b>	Shaft Extension	<b>110 mm</b>
Assembly/Box Mounting	<b>RHS</b>		
Outline Drawing	<b>0218000820</b>	Connection Drawing	<b>8442000085</b>

This is an uncontrolled document once printed or downloaded and is subject to change without notice. Date Created:12/02/2022

# OUTLINE



DRAWING REVISION B	REVISION BY BISWA	DATE 24/08/2018
ECO ECO-0150058	APPROVED BY SBD	DATE 24/08/2018
ECO DESCRIPTION MODEL UPDATE DWITH NEW STRUCTURE		
<small>COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED.          PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF          REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY          INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED,          BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED          TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT          AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL          BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN          RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.</small>		

DRAWN BY LK
DATE 15/12/2017
APPROVED BY SBD
DATE 15/12/2017
REFERENCE
THIRD ANGLE PROJECTION

<b>marathon™ Motors</b>	
DESCRIPTION <b>OUTLINE</b> 180M FR-B3 MTG. MOTOR TYPE: TCM	
MATERIAL	PROCESS/FINISH
SIZE B	DRAWING NUMBER 0218000820
SHEET 1 OF 1	

COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. UNAUTHORIZED REPRODUCTION OR DISTRIBUTION OF THIS DOCUMENT IS PROHIBITED. REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.

DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY <b>SN</b>		<b>Regal Beloit America, Inc.</b>
	DATE <b>16/12/2016</b>		
	APPROVED BY <b>SBD</b>		DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>
	DATE <b>16/12/2016</b>		
	REFERENCE		
	MATERIAL		PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

Model No. TCM18P2A2113GAC011

U (V)	$\Delta$ / Y Conn	f [Hz]	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			$I_A/I_N$ [pu]	$T_A/T_N$ [pu]	$T_K/T_N$ [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	$\Delta$	50	18.5	25	34.7	1477	120.52	IE3	-	92.6	92.6	92.2	0.83	0.77	0.65	7.3	2.5	3.3

Motor type	TCM	Degree of protection	IP 66
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	180M	Motor weight - approx.	220 kg
Duty	S1	Gross weight - approx.	240 kg
Voltage variation *	$\pm 10\%$	Motor inertia	0.2209 kgm <sup>2</sup>
Frequency variation *	$\pm 5\%$	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level ( 1meter distance from motor)	64 dB(A)
Service factor	1.15	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	H	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	12/25 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 2008
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6311-C3 / 6211-C3	Terminal box position	RHS
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 50mm <sup>2</sup> /2 X M40 x 1.5
Type of grease	NA	Auxiliary terminal box	YES

 $I_A/I_N$  - Locked Rotor Current / Rated Current $T_K/T_N$  - Breakdown Torque / Rated Torque $T_A/T_N$  - Locked Rotor Torque / Rated Torque**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC:60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1

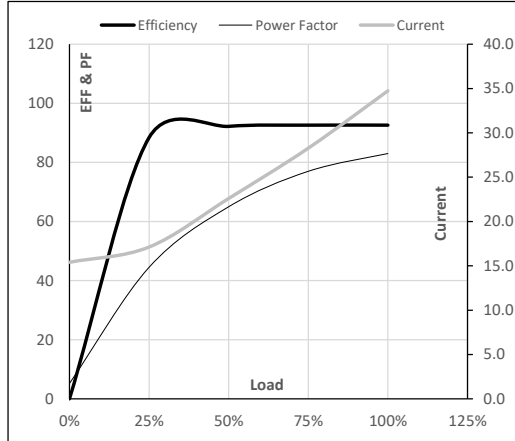
**Model No.** TCM18P2A2113GAC011

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	18.5	25.0	34.7	1477	12.29	120.52	IE3	40	S1	1000	0.2209	220

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	15.4	17.1	22.6	28.3	34.7	
Torque	Nm	0.0	29.8	59.8	90.0	120.5	
Speed	r/min	1500	1495	1489	1483	1477	
Efficiency	%	0.0	88.4	92.2	92.6	92.6	
Power Factor	%	5.2	44.5	65.0	77.0	83.0	

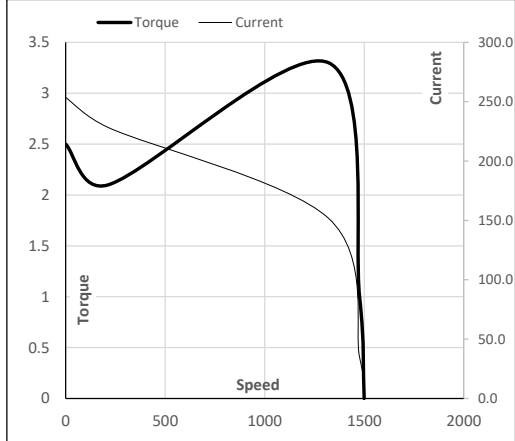
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1321	1477	1500
Current	A	253.6	228.3	151.8	34.7	15.4
Torque	pu	2.5	2.1	3.3	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

Issued By  
Issued Date



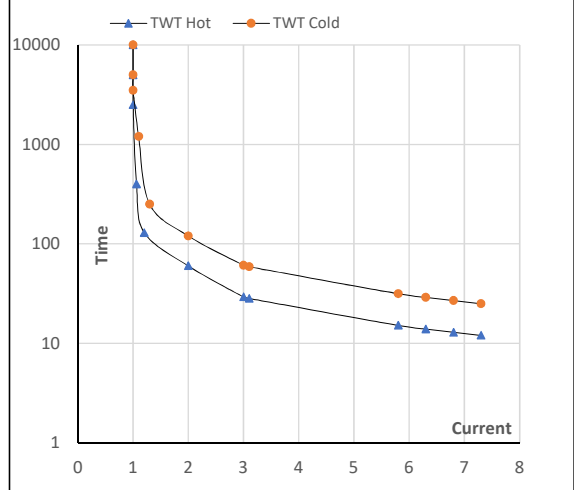
**Model No.** TCM18P2A2113GAC011

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	18.5	25	34.7	1477	12.29	120.52	IE3	40	S1	1000	0.2209	220

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s 10000	60	29	25	20	18	12	
TWT Cold	s 10000	120	61	55	50	40	25	
Current	pu	1	2	3	4	5	5.5	7.3

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

Issued By  
Issued Date

