

# PRODUCT INFORMATION PACKET

marathon®  
Motors

Model No: TCM18P1A2121GAC011

Catalog No: TCM18P1A2121GAC011

TerraMAX® IE3, Mining Duty Motors, 18.5 kW, 3Ph, 2 Pole, 400/690V, B5, 50Hz, 160L Frame, TEFC



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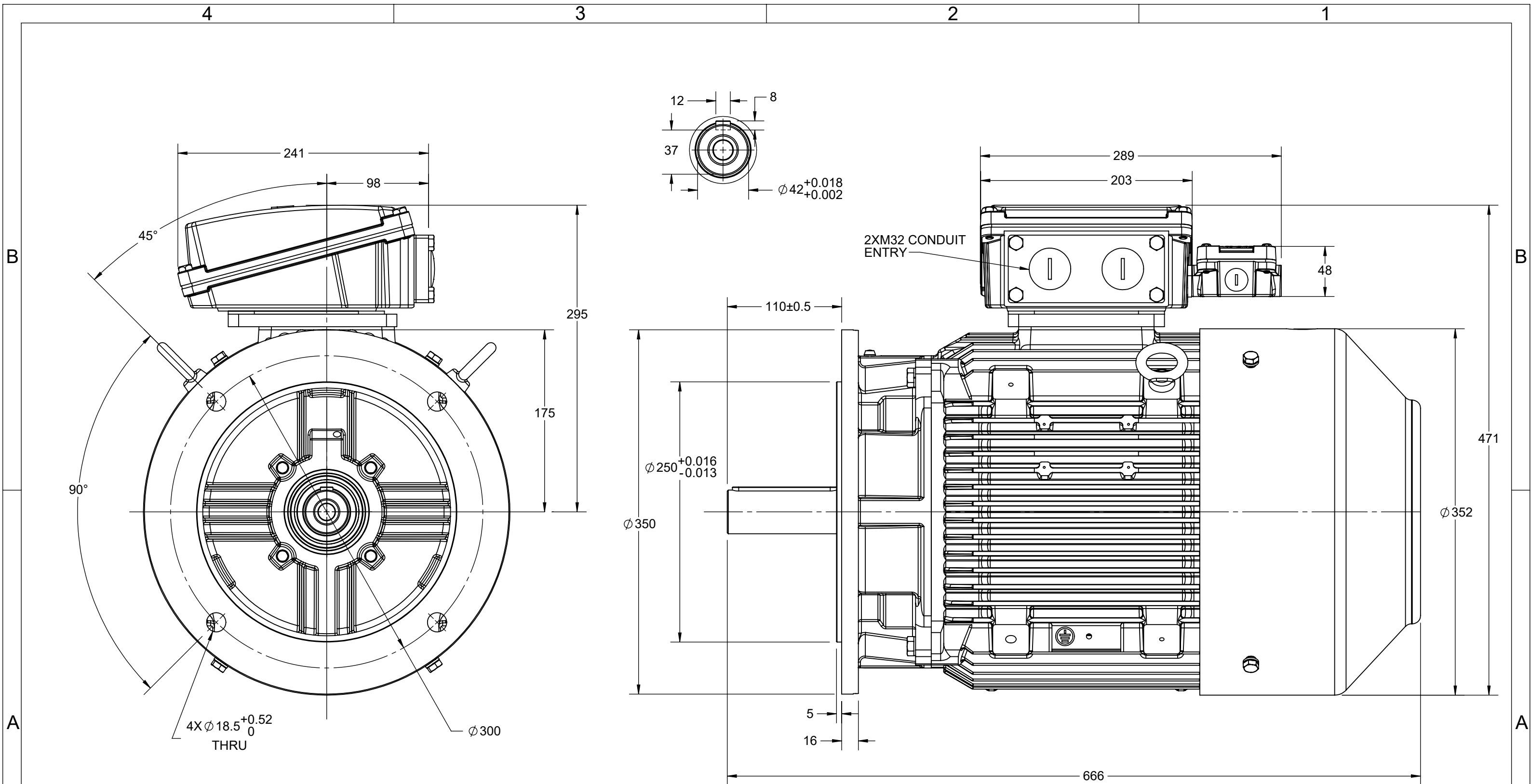
### Nameplate Specifications

Output HP	<b>25 Hp</b>	Output KW	<b>18.5 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>400/690 V</b>
Current	<b>31.8 A</b>	Speed	<b>2953 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>92.4 %</b>	Power Factor	<b>0.91</b>
Duty	<b>S1</b>	Insulation Class	<b>H</b>
Frame	<b>160L</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Thermal Protection	<b>No Protection</b>	Ambient Temperature	<b>40 °C</b>
Drive End Bearing Size	<b>6309</b>	Opp Drive End Bearing Size	<b>6209</b>
UL	<b>NO</b>	CSA	<b>NO</b>
CE	<b>YES</b>	IP Code	<b>66</b>
Number of Speeds	<b>1</b>	Efficiency Class	<b>IE3</b>

### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>2</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B5</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>C3</b>	Opp Drive End Bearing	<b>C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>666 mm</b>	Frame Length	<b>298 mm</b>
Shaft Diameter	<b>42 mm</b>	Shaft Extension	<b>110 mm</b>
Assembly/Box Mounting	<b>TOP</b>		
Outline Drawing	<b>0216000926</b>	Connection Drawing	<b>8442000085</b>

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DRAWING REVISION B	REVISION BY BISWA	DATE 03/11/2021
ECO CR-0005431	APPROVED BY SBD	DATE 03/11/2021
ECO DESCRIPTION CONDUIT ENTRY SIZE UPDATED TO M32.		
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DRAWN BY BISWA		
DATE 23/08/2018		
APPROVED BY SBD	DESCRIPTION OUTLINE	
DATE 23/08/2018	160L FR B5-MTG.TYPE: TCM	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0216000926
		SHEET 1 OF 1

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY <b>SN</b>		<b>Regal Beloit America, Inc.</b>
	DATE <b>16/12/2016</b>		
	APPROVED BY <b>SBD</b>		DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>
	DATE <b>16/12/2016</b>		
	REFERENCE		
	MATERIAL		PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

**Model No.** TCM18P1A2121GAC011

U (V)	Δ / Y Conn	f [Hz]	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
400	Δ	50	18.5	25	31.8	2953	60.29	IE3	-	92.4	92.4	91.9	0.91	0.88	0.81	8.1	2.6	3.6

Motor type	TCM	Degree of protection	IP 66
Enclosure	TEFC	Mounting type	IM B5
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	160L	Motor weight - approx.	179 kg
Duty	S1	Gross weight - approx.	199 kg
Voltage variation *	± 10%	Motor inertia	0.0928 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level ( 1meter distance from motor)	71 dB(A)
Service factor	1.15	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	H	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	8/16 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 2008
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6309-C3 / 6209-C3	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	YES

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC:60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1

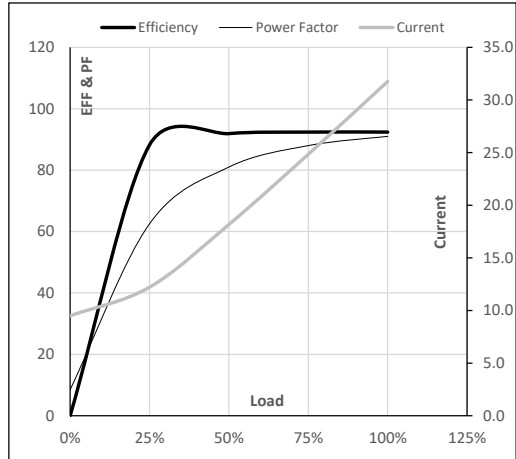
**Model No.** TCM18P1A2121GAC011

Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TEFC	400	$\Delta$	50	18.5	25	31.8	2953	6.15	60.29	IE3	40	S1	1000	0.0928	179

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	9.5	12.2	18.2	24.8	31.8	
Torque	Nm	0.0	14.9	29.9	45.0	60.3	
Speed	r/min	3000	2988	2977	2965	2953	
Efficiency	%	0.0	88.2	91.9	92.4	92.4	
Power Factor	%	8.5	62.5	81.0	88.0	91.0	

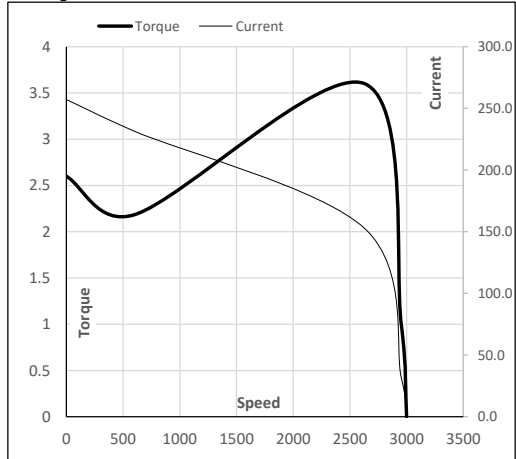
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2631	2953	3000
Current	A	257.2	231.5	152.6	31.8	9.5
Torque	pu	2.6	2.2	3.6	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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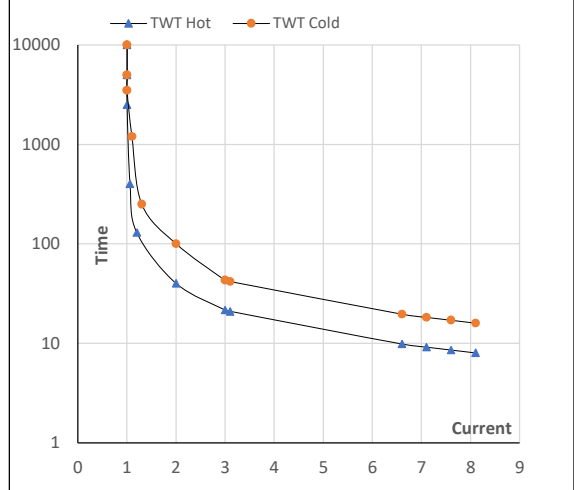
**Model No.** TCM18P1A2121GAC011

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	400	Δ	50	18.5	25	31.8	2953	6.15	60.29	IE3	40	S1	1000	0.0928	179

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s 10000	40	22	15	13	10	8	
TWT Cold	s 10000	100	43	34	25	20	16	
Current	pu	1	2	3	4	5	6	8.1

**Thermal Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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