## **PRODUCT INFORMATION PACKET**

Model No: TCM0452A2113GAC011 Catalog No: TCM0452A2113GAC011 TerraMAX® IE3, Mining Duty Motors, 45 kW, 3Ph, 4 Pole, 400/690V, B3, 50Hz, 225M Frame, TEFC



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Product Information Packet: Model No: TCM0452A2113GAC011, Catalog No:TCM0452A2113GAC011 TerraMAX® IE3, Mining Duty Motors, 45 kW, 3Ph, 4 Pole, 400/690V, B3, 50Hz, 225M Frame, TEFC

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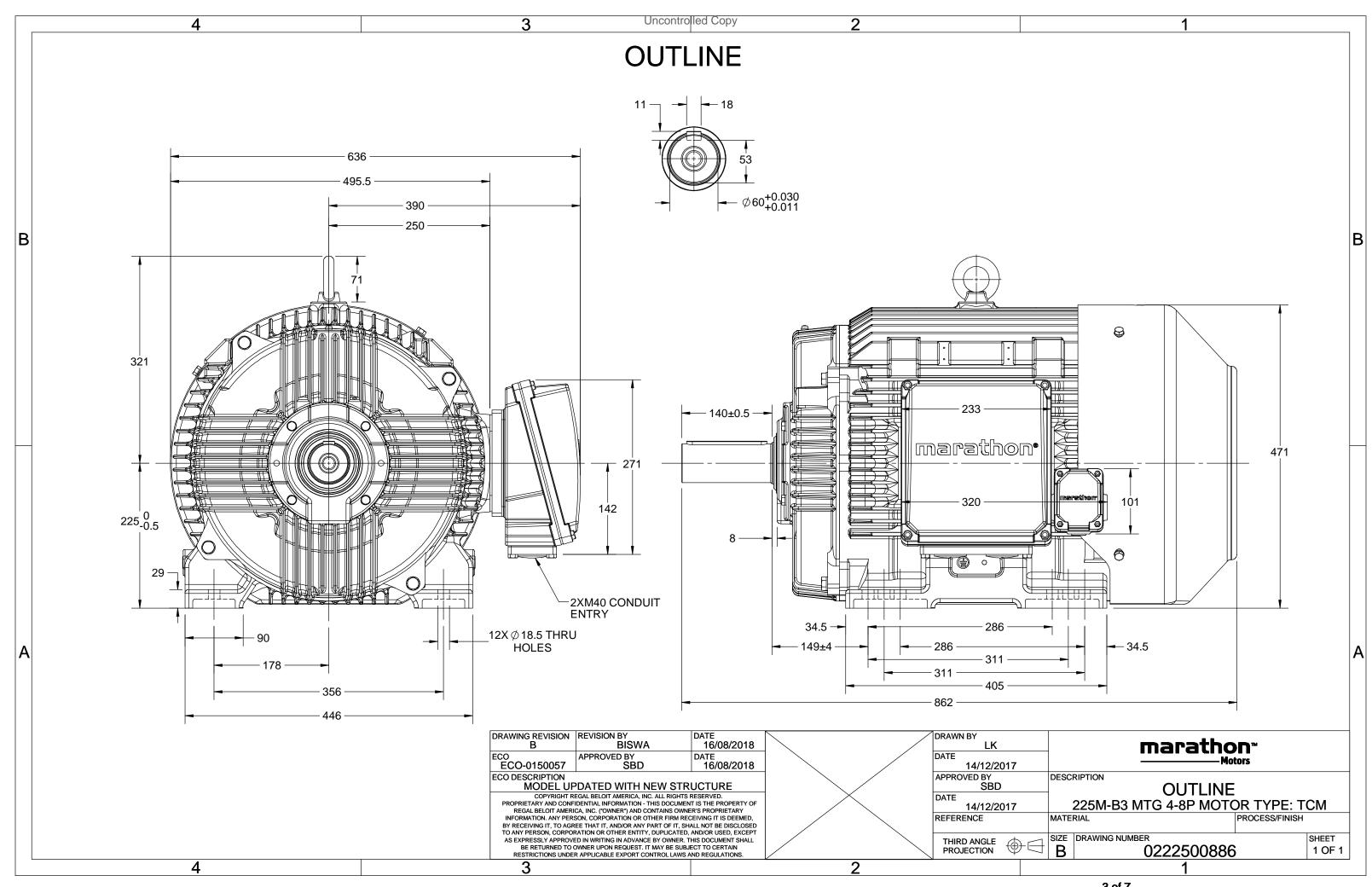
### Nameplate Specifications

| Output HP                                    | 60 Hp                 | Output KW   | 45.0 kW                              |  |  |
|--|-----------------------|---|--------------------------------------|--|--|
| Frequency                                    | 50 Hz                 | Voltage   | 400/690 V                            |  |  |
| Current                                      | 81.1 A                | Speed   | 1483 rpm                             |  |  |
| Service Factor                               | 1                     | Phase   | 3                                    |  |  |
| Efficiency                                   | fficiency 94.2 %      |   | 0.85                                 |  |  |
| Duty   | S1                    | Insulation Class                                  | Н                                    |  |  |
|  |                       |   |                                      |  |  |
| Frame  | 225M                  | Enclosure   | Totally Enclosed Fan Cooled          |  |  |
| Frame<br>Thermal Protection                  | 225M<br>No Protection | Enclosure<br>Ambient Temperature                  | Totally Enclosed Fan Cooled<br>40 °C |  |  |
|  |                       |   |                                      |  |  |
| Thermal Protection                           | No Protection         | Ambient Temperature                               | 40 °C                                |  |  |
| Thermal Protection<br>Drive End Bearing Size | No Protection<br>6313 | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6213                        |  |  |

### **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | B3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | СЗ            | Opp Drive End Bearing | Сз             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 862 mm        | Frame Length          | 425 mm         |
| Shaft Diameter        | 60 mm         | Shaft Extension       | 140 mm         |
| Assembly/Box Mounting | RHS           |                       |                |
| Outline Drawing       | 0222500886    | Connection Drawing    | 8442000086     |

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|---|--|-----------|---------------|--------------|
| $ \begin{array}{c}             R5 \\             (4 PLACES) \\             24 \\             24 \\           $  | $ \begin{array}{c}                                     $ | R DIM     | >30~120       | ±0.2<br>±0.3 |
| APPROVED BY DESCRIPT  | GAL Rega   | al Beloit | : America, Ir | PLATE        |

THIRD ANGLE PROJECTION

 $\oplus \ominus$ 

SIZE DRAWING NUMBER 8442000086

SHEET

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## **TerraMAX**<sup>®</sup>

#### Model No. TCM0452A2113GAC011

| U        | $\Delta / Y$ | f         | Р        | Р      | I           | n           | Т     | IE    | 9     | % EFF a                               | t load     | ł                 | PF          | at lo   | ad       | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_{\rm K}/T_{\rm N}$ |
|----------|--------------|-----------|----------|--------|-------------|-------------|-------|-------|-------|---------------------------------------|------------|-------------------|-------------|---------|----------|--------------------------------|-----------|-----------------------|
| (V)      | Conn         | [Hz]      | [kW]     | [hp]   | [A]         | [RPM]       | [Nm]  | Class | 5/4FL | FL                                    | 3/4FL      | 1/2FL             | FL          | 3/4FL   | 1/2FL    | [pu]                           | [pu]      | [pu]                  |
| 400      | Δ            | 50        | 45       | 60     | 81.1        | 1483        | 288.1 | IE3   | -     | 94.2                                  | 94.2       | 94.2              | 0.85        | 0.81    | 0.72     | 7.2                            | 2.4       | 3                     |
|          |              |           |          |        |             |             |       |       |       |                                       |            |                   |             |         |          |                                |           |                       |
| Motor    | type         |           |          |        | TCM         |             |       |       | Dec   | ree of                                | protecti   | on                |             |         |          | IP 66                          |           |                       |
| Enclosi  | <i>'</i> ''  |           |          |        | TEFC        |             |       |       |       | Mounting type                         |            |                   |             |         | IM B3    |                                |           |                       |
|          | Material     |           |          |        | Cast Ire    | on          |       |       |       | oling me                              |            |                   |             |         | IC 411   |                                |           |                       |
| Frame    |              |           |          |        | 225N        | 1           |       |       |       | •                                     | ght - ap   | orox              |             |         | 399      |                                |           | kg                    |
| Duty     | 0.20         |           |          |        | S1          |             |       |       |       |                                       | ht - app   |                   |             |         | 429      |                                |           | kg                    |
|          | e variatio   | on *      |          |        | ± 10%       | 6           |       |       |       | tor iner                              |            |                   |             |         |          | 0.7130                         |           | kgm <sup>2</sup>      |
|          | ncy varia    |           |          |        | ± 5%        |             |       |       | Loa   | d inerti                              | а          |                   |             |         | Custo    | omer to Provid                 | e         | 0                     |
|          | ned varia    |           |          |        | 10%         |             |       |       | Vib   | ration l                              | evel       |                   |             |         |          | 2.2                            |           | mm/s                  |
| Design   |              |           |          |        | Ν           |             |       |       | Noi   | se level                              | (1mete     | er distar         | nce fron    | n motor | )        | 65                             |           | dB(A)                 |
| Service  | factor       |           |          |        | 1.15        |             |       |       | No.   | No. of starts hot/cold/Equally spread |            |                   | 2/3/4       |         |          |                                |           |                       |
| Insulati | ion class    |           |          |        | н           |             |       |       | Sta   | rting m                               | ethod      |                   |             |         |          | DOL                            |           |                       |
| Ambier   | nt tempe     | erature   |          |        | -20 to +    | 40          |       | °C    | Тур   | e of co                               | upling     |                   |             |         |          | Direct                         |           |                       |
| Tempe    | rature ri    | se (by r  | esistanc | e)     | 80 [ Clas   | s B ]       |       | К     | LR v  | withsta                               | nd time    | (hot/co           | cold) 15/30 |         |          |                                |           |                       |
| Altitud  | e above      | sea lev   | el       |        | 1000        | )           |       | meter | Dire  | ection c                              | of rotatio | on Bi-directional |             |         |          |                                |           |                       |
| Hazard   | ous area     | l classif | ication  |        | NA          |             |       |       | Sta   | ndard r                               | otation    |                   |             |         | Cloc     | kwise form DE                  |           |                       |
|          | Zone cla     | assifica  | tion     |        | NA          |             |       |       | Pair  | nt shad                               | e          |                   |             |         |          | RAL 2008                       |           |                       |
|          | Gas gro      | up        |          |        | NA          |             |       |       | Acc   | essorie                               | s          |                   |             |         |          |                                |           |                       |
|          | Temper       | ature c   | lass     |        | NA          |             |       |       |       | Acc                                   | cessory ·  | - 1               |             |         |          | PTC 150°C                      |           |                       |
| Rotor t  | ype          |           |          | Alı    | ıminum [    | Die cast    |       |       |       | Acc                                   | cessory -  | - 2               |             |         |          | -                              |           |                       |
| Bearing  | g type       |           |          | A      | nti-frictic | on ball     |       |       |       | Acc                                   | cessory -  | - 3               |             |         |          | -                              |           |                       |
| DE / NI  | DE bearii    | ng        |          | 63     | 13-C3 / 6   | 213-C3      |       |       | Ter   | minal b                               | ox posit   | ion               |             |         |          | RHS                            |           |                       |
| Lubrica  | tion me      | thod      |          |        | Regrease    | able        |       |       | Ma    | ximum                                 | cable siz  | ze/cond           | uit size    | 1R      | x 3C x 9 | 95mm²/2 x M5                   | 0 x 1.5   |                       |
| Type of  | f grease     |           |          | CHEVRC | N SRI-2 c   | or Equivale | ent   |       | Aux   | iliary te                             | erminal l  | оох               |             |         |          | YES                            |           |                       |

 $I_{A}/I_{N}$  - Locked Rotor Current / Rated Current  $T_{A}/T_{N}$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$  Voltage, Frequency and combine variation are as per IEC60034-1

| Technical dat | ta are subject to chang | e. There may be slight v | variations between calculated | values in this datasheet a | nd the motor nam | eplate figures. |
|---------------|-------------------------|--------------------------|-------------------------------|----------------------------|------------------|-----------------|
| Efficiency    | Europe                  | China                    | India                         | Aus/Nz                     | Brazil           | Global IEC      |
| Standards     | IEC:60034-30-1          | -                        | -                             | AS/NZ 1359:5:2004          | -                | IEC:60034-30-1  |

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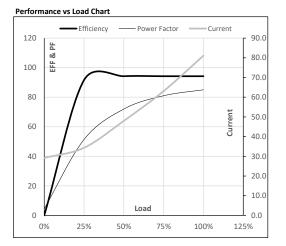




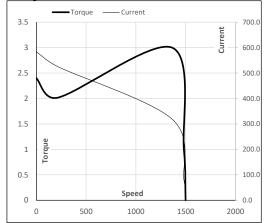
Model No. TCM0452A2113GAC011

|          |        |       |      | -    |      |       | I     | 1      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|----------|--------|-------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| (∨)      | Conn [ | Hz] [ | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC 400 | Δ      | 50    | 45   | 60.0 | 81.1 | 1483  | 29.38 | 288.10 | IE3   | 40   | S1   | 1000      | 0.713                | 399    |

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | А     | 29.2 | 34.3  | 48.0  | 63.1  | 81.1  |       |
| Torque       | Nm    | 0.0  | 71.4  | 143.2 | 215.4 | 288.1 |       |
| Speed        | r/min | 1500 | 1496  | 1492  | 1488  | 1483  |       |
| Efficiency   | %     | 0.0  | 91.6  | 94.2  | 94.2  | 94.2  |       |
| Power Factor | %     | 4.5  | 51.4  | 72.0  | 81.0  | 85.0  |       |



#### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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Motor Speed Torque Data

r/min

А

pu

LR

0

584.1

2.4

P-Up

214

525.7

2.0

BD

1364

319.1

3.0

Rated

1483

81.1

1

NL

1500

29.2

0

Load Point

Speed

Current Torque

REGAL





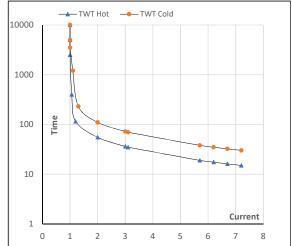
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| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | Ι    | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]  | [rpm] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ            | 50   | 45   | 60   | 81.1 | 1483  | 29.38 | 288.10 | IE3   | 40   | S1   | 1000      | 0.7130               | 399    |
|           |     |              |      |      |      |      |       |       |        |       |      |      |           |                      |        |

#### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | I <sub>2</sub> | I <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | S  | 10000 | 55    | 36             | 30             | 25    | 20             | 15  |
| TWT Cold | s  | 10000 | 110   | 72             | 60             | 45    | 40             | 30  |
| Current  | pu | 1     | 2     | 3              | 4              | 5     | 5.5            | 7.2 |

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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