# **PRODUCT INFORMATION PACKET**

Model No: TCM0223A2113GAC011 Catalog No: TCM0223A2113GAC011 TerraMAX® IE3, Mining Duty Motors, 22 kW, 3Ph, 6 Pole, 400/690V, B3, 50Hz, 200L Frame, TEFC



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Motors

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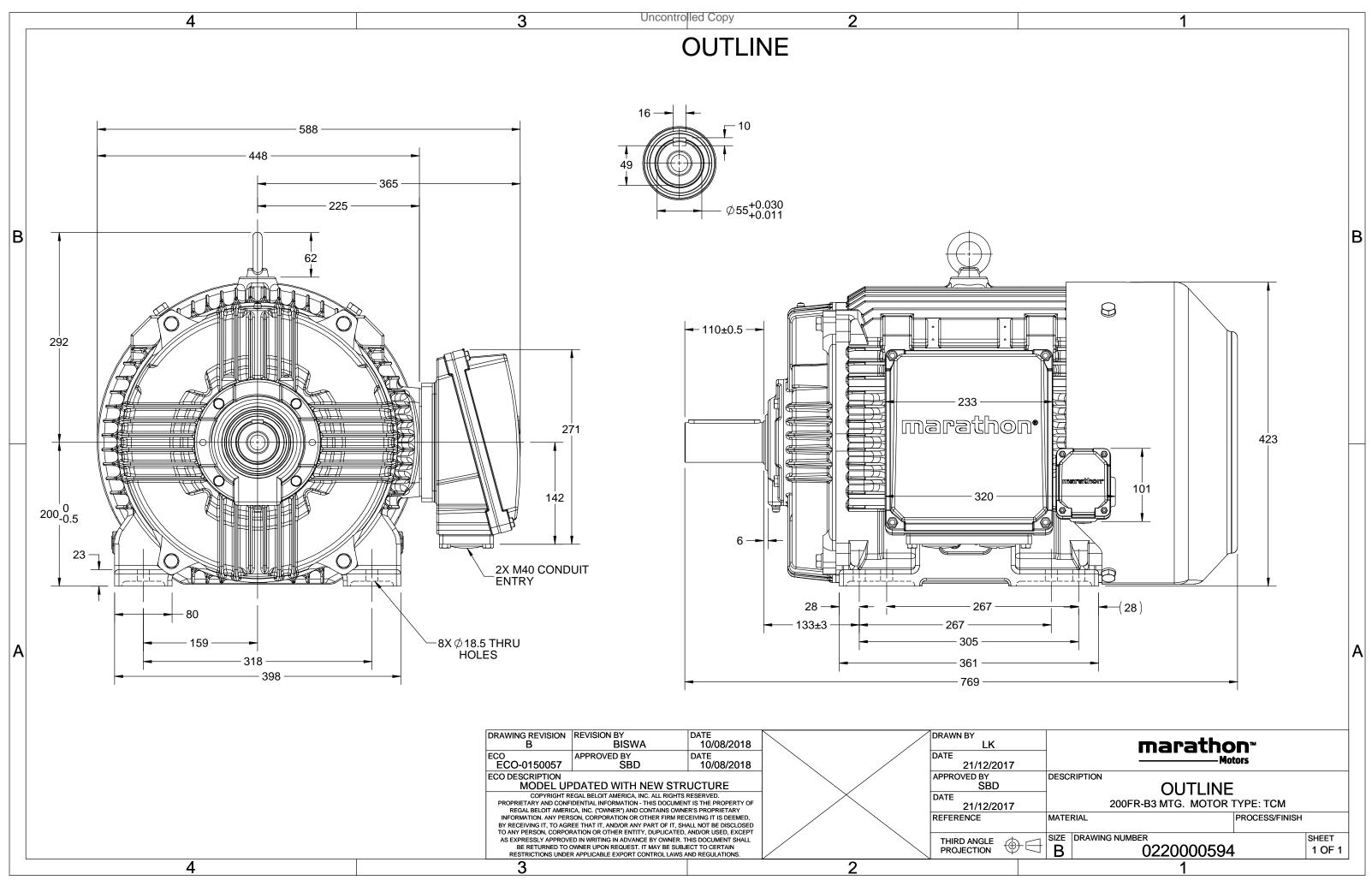
### Nameplate Specifications

Output HP	30 Hp	Output KW	22.0 kW
Frequency	50 Hz	Voltage	400/690 V
Current	43.1 A	Speed	984 rpm
Service Factor	1	Phase	3
Efficiency	92.2 %	Power Factor	0.8
Duty	S1	Insulation Class	н
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	200L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6312	Ambient Temperature Opp Drive End Bearing Size	40 °C 6212

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	RHS		
Connection Drawing	8442000086	Outline Drawing	0220000594

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$ \begin{array}{c}             R5 \\             (4 PLACES) \\             24 \\             24 \\           $	$ \begin{array}{c}                                     $	R DIM	>30~120	±0.2 ±0.3
APPROVED BY DESCRIPT	GAL Rega	al Beloit	: America, Ir	PLATE

THIRD ANGLE PROJECTION

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SIZE DRAWING NUMBER 8442000086

SHEET

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### Model No. TCM0223A2113GAC011

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	I	PI	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	22	30	43.1	984	217.12	IE3	-	92.2	92.2	92.1	0.8	0.75	0.63	6	2.1	2.5

Motor type	TCM		Degree of protection	IP 66	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	200L		Motor weight - approx.	280	kg
Duty	S1		Gross weight - approx.	310	kg
Voltage variation *	± 10%		Motor inertia	0.6070	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level ( 1meter distance from moto	or) 62	dB(A)
Service factor	1.15		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	н		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 80 [ Class B ]	К	LR withstand time (hot/cold)	18/36	S
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 2008	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6312-C3 / 6212-C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	.R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	YES	

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.									
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC			
Standards	IEC:60034-30-1	-	-	AS/NZ 1359:5:200	)4 -	IEC:60034-30-1			

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### Model No. TCM0223A2113GAC011

m] [Nm] Cl	Class [	[00]	[]	ri 21	<b>11</b> . 1
ing [ining ci	Class [	l	[m]	[kg-m <sup>2</sup> ]	[kg]
14 217.12	IE3 4	40 S1	1000	0.607	280

### Motor Load Data

Motor Speed Torque Data

r/min

А

pu

LR

0

258.3

2.1

P-Up

143

232.5

1.8

BD

905

142.1

2.5

Rated

984

43.1

1

NL

1000

19.0

0

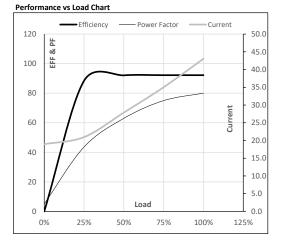
Load Point

Speed

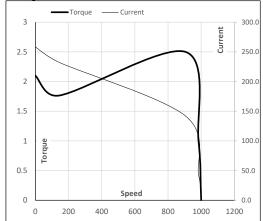
Current

Torque

	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	19.0	21.0	27.9	35.0	43.1	
Nm	0.0	53.6	107.7	162.1	217.1	
r/min	1000	996	993	989	984	
%	0.0	88.4	92.1	92.2	92.2	
%	5.1	43.6	63.0	75.0	80.0	
	Nm r/min %	Nm         0.0           r/min         1000           %         0.0	Nm         0.0         53.6           r/min         1000         996           %         0.0         88.4	Nm         0.0         53.6         107.7           r/min         1000         996         993           %         0.0         88.4         92.1	Nm         0.0         53.6         107.7         162.1           r/min         1000         996         993         989           %         0.0         88.4         92.1         92.2	Nm         0.0         53.6         107.7         162.1         217.1           r/min         1000         996         993         989         984           %         0.0         88.4         92.1         92.2         92.2



### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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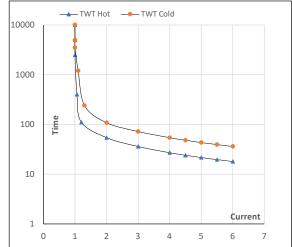
### Model No. TCM0223A2113GAC011

Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	22	30	43.1	984	22.14	217.12	IE3	40	S1	1000	0.6070	280

#### Motor Speed Torque Data

Load		FL	$I_1$	I <sub>2</sub>	I <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	S	10000	54	36	27	22	20	18
TWT Cold	s	10000	108	72	54	43	39	36
Current	pu	1	2	3	4	5	5.5	6

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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