

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: TCE18P3A2111GAA001

Catalog No: TCE18P3A2111GAA001

TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 25 HP, 3 Ph, 50 Hz, 400 V,
986 RPM, 200L Frame



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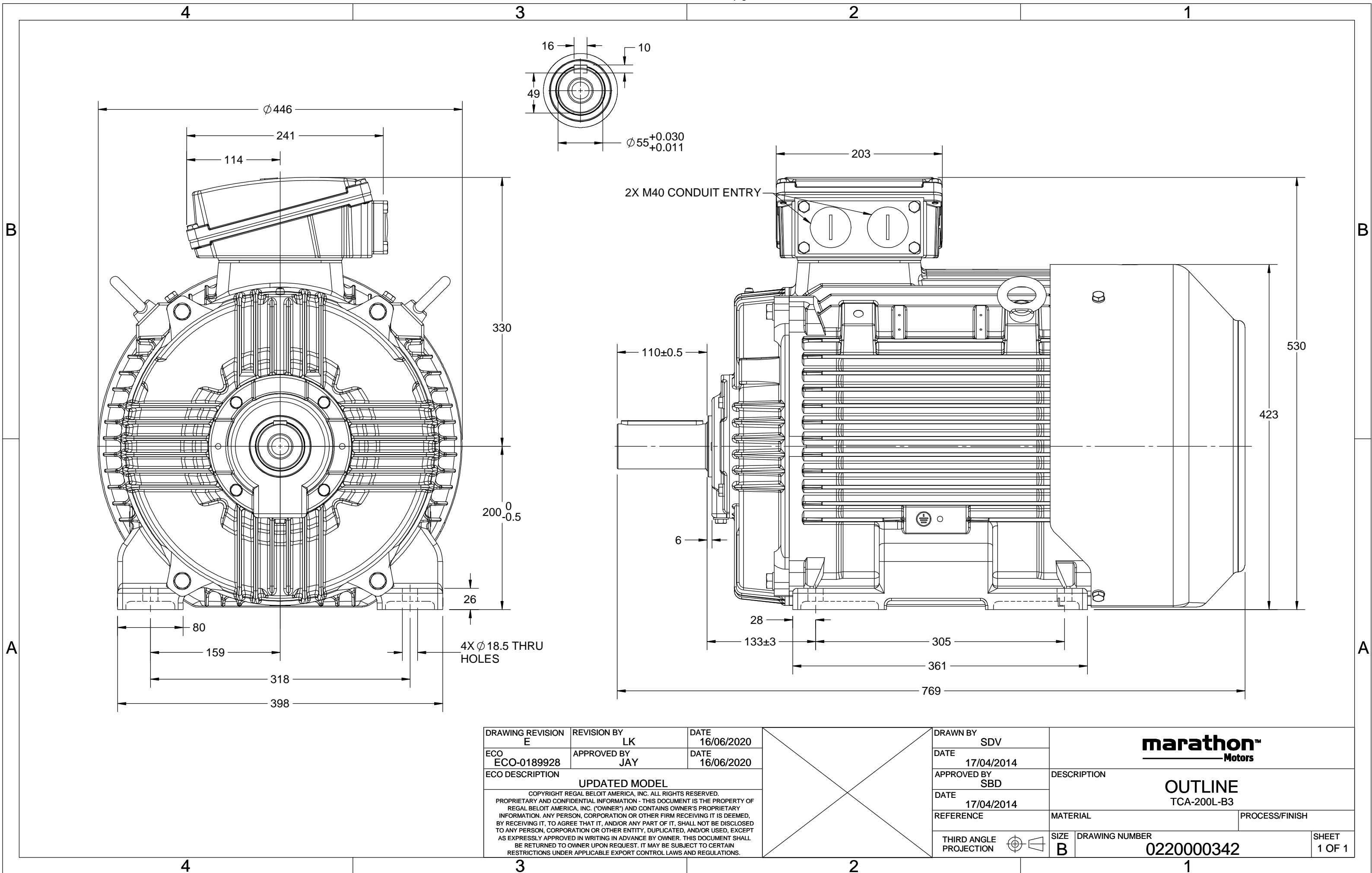
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	400 V
Current	37.3 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	IP55
Number of Speeds	3		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55.000 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Outline Drawing	0220000342	Connection Drawing	8442000085

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DRAWING REVISION E	REVISION BY LK	DATE 16/06/2020
ECO ECO-0189928	APPROVED BY JAY	DATE 16/06/2020
ECO DESCRIPTION UPDATED MODEL		
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DRAWN BY SDV	marathon™ Motors		
DATE 17/04/2014			
APPROVED BY SBD	DESCRIPTION OUTLINE TCA-200L-B3		
DATE 17/04/2014			
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0220000342	SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. TCE18P3A2111GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _K /T _N [pu]
400	Δ	50	18.5	25.0	37.3	986	180.69	IE3	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	6.3	2.2	2.7

Motor type	TCE	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	200L	Motor weight - approx.	282 kg
Duty	S1	Gross weight - approx.	312 kg
Voltage variation *	± 10%	Motor inertia	0.6070 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	62 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-15 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [Class B] K	tE time	20 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	Ex eb	Standard rotation	Clockwise form DE
Zone classification	Zone 2	Paint shade	RAL 7016
Gas group	IIC	Accessories	
Temperature class	T3	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6312 C3 / 6212 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

I_A/I_N - Locked Rotor Current / Rated Current

T_K/T_N - Breakdown Torque / Rated Torque

T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency Standards	Europe IEC:60034-30-1	China	India -	Aus/Nz -	Brazil -	Global IEC IEC:60034-30-1
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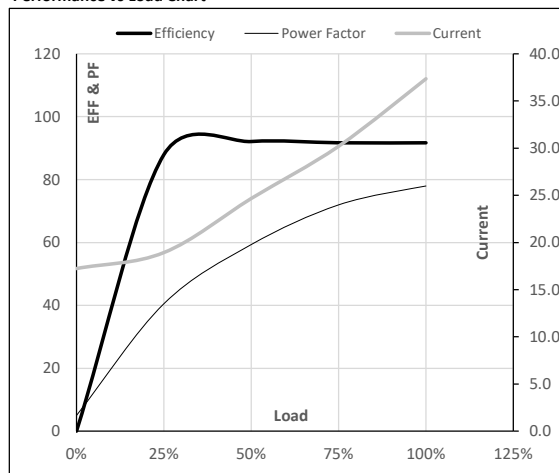
Model No. TCE18P3A2111GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	18.5	25	37.3	986	18.43	180.69	IE3	40	S1	1000	0.607	282

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	17.2	18.9	24.6	30.2	37.3	
Torque	Nm	0.0	60.6	121.6	183.0	180.7	
Speed	r/min	1000	997	993	990	986	
Efficiency	%	0.0	87.9	92.1	91.7	91.7	
Power Factor	%	5.0	40.5	59.3	72.0	78.0	

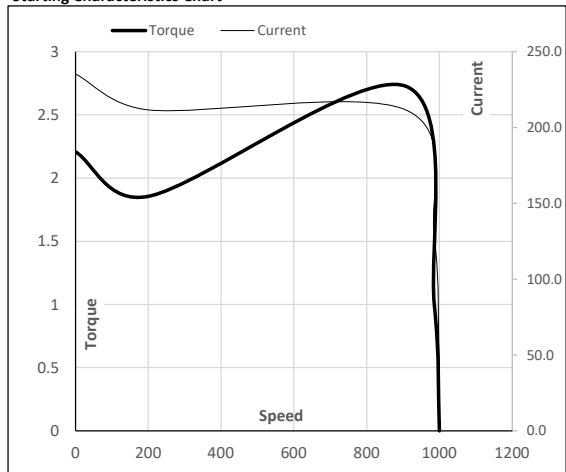
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	907	986	1000
Current	A	235.2	211.7	127.9	37.3	17.2
Torque	pu	2.2	1.9	2.7	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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