PRODUCT INFORMATION PACKET

Model No: TCE0453A2121GAA001 Catalog No: TCE0453A2121GAA001 TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 60 HP, 3 Ph, 50 Hz, 400 V, 989 RPM, 280S Frame



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marathon[®] Motors



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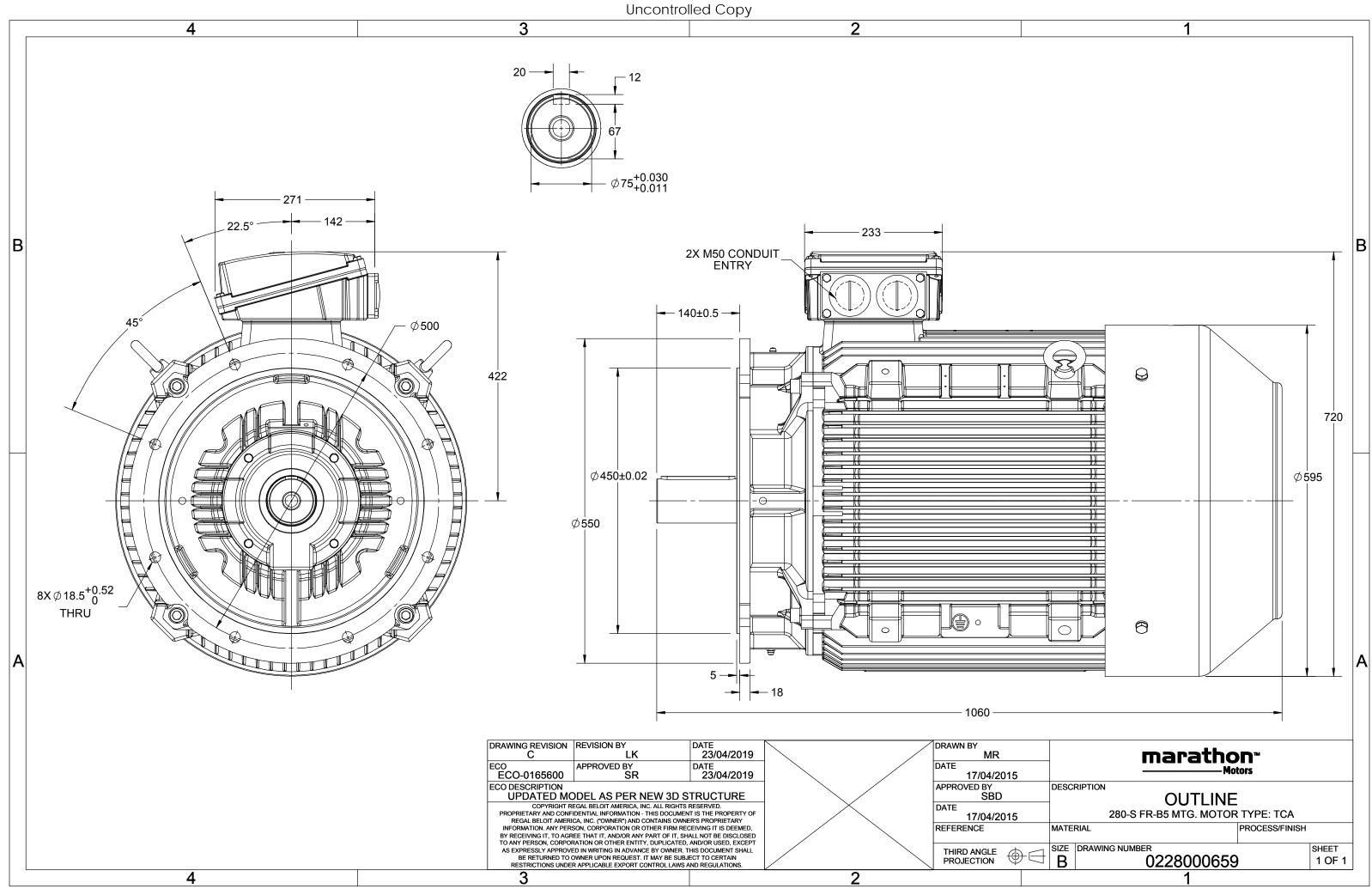
Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	400 V
Current	85.8 A	Speed	989 rpm
Service Factor	1	Phase	3
Efficiency	93.7 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	280S	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	IP55
Number of Speeds	3		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1060 mm	Frame Length	549 mm
Shaft Diameter	75.000 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0228000659	Connection Drawing	8442000085

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kg

kg

kgm²

mm/s

dB(A)

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U	Δ / Y	f	Р	Р	I	n	Т	IE	% EFF at load			PF at load			I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	45	60.0	85.8	989	432.09	IE3	-	93.7	93.7	93.1	0.81	0.75	0.63	6.2	1.9	2.6

Motor type	TCE		Degree of protection	IP 55
Enclosure	TEFC		Mounting type	IM B5
Frame Material	Cast Iron		Cooling method	IC 411
Frame size	280S		Motor weight - approx.	620
Duty	S1		Gross weight - approx.	655
Voltage variation *	± 10%		Motor inertia	2.3454
Frequency variation *	± 5%		Load inertia	Customer to Provide
Combined variation *	10%		Vibration level	2.2
Design	Ν		Noise level (1meter distance from moto	or) 66
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F		Starting method	DOL
Ambient temperature	-15 to +40	°C	Type of coupling	Direct
Temperature rise (by resistar	nce) 70 [Class B]	К	tE time	15
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional
Hazardous area classification	Ex eb		Standard rotation	Clockwise form DE
Zone classification	Zone 2		Paint shade	RAL 7016
Gas group	IIC		Accessories	
Temperature class	Т3		Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast		Accessory - 2	-
Bearing type	Anti-friction ball		Accessory - 3	-
DE / NDE bearing	6317 C3/6317 C3		Terminal box position	TOP
Lubrication method	Regreasable		Maximum cable size/conduit size 1F	R x 3C x 95mm²/2 x M50 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

 $\rm T_{\rm K}/\rm T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7 All performance values at rated voltage and frequency. All performance parameters are subjected to standard tolerance as per IEC 60034-1 * Voltage, Frequency and combined variation are as per IEC60034-1 Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures. Brazil Efficiency Europe China India Aus/Nz Global IEC Standards IEC:60034-30-1 . _ _ IEC:60034-30-1

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										-				-	
Enclosure	U	Δ / Y	f	Р	Р	I.	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	45	60	85.8	989	44.06	432.09	IE3	40	S1	1000	2.3454	620

Motor Load Data

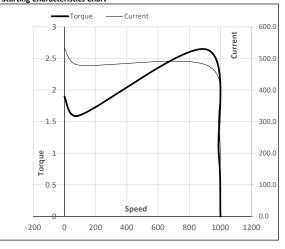
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	36.8	41.2	54.7	68.5	85.8	
Torque	Nm	0.0	145.3	291.3	438.1	432.1	
Speed	r/min	1000	997	995	992	989	
Efficiency	%	0.0	89.2	93.1	93.7	93.7	
Power Factor	%	5.0	44.0	63.5	75.3	80.8	

Performance vs Load Chart Efficiency - Power Factor -Current _ _ 100.0 120 EFF & PF 90.0 100 80.0 70.0 80 60.0 Current 60 50.0 40.0 40 30.0 20.0 20 10.0 Load 0 0.0 75% 100% 0% 25% 50% 125%

Motor Speed Torque Data

wotor speed	Torque Dat	d					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	910	989	1000	
Current	Α	532.2	479.0	286.0	85.8	36.8	
Torque	pu	1.9	1.6	2.6	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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