# PRODUCT INFORMATION PACKET

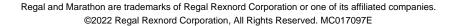


Model No: TCE0451A2121GAA001 Catalog No: TCE0451A2121GAA001

TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 60 HP, 3 Ph, 50 Hz, 400 V,

2976 RPM, 225M Frame









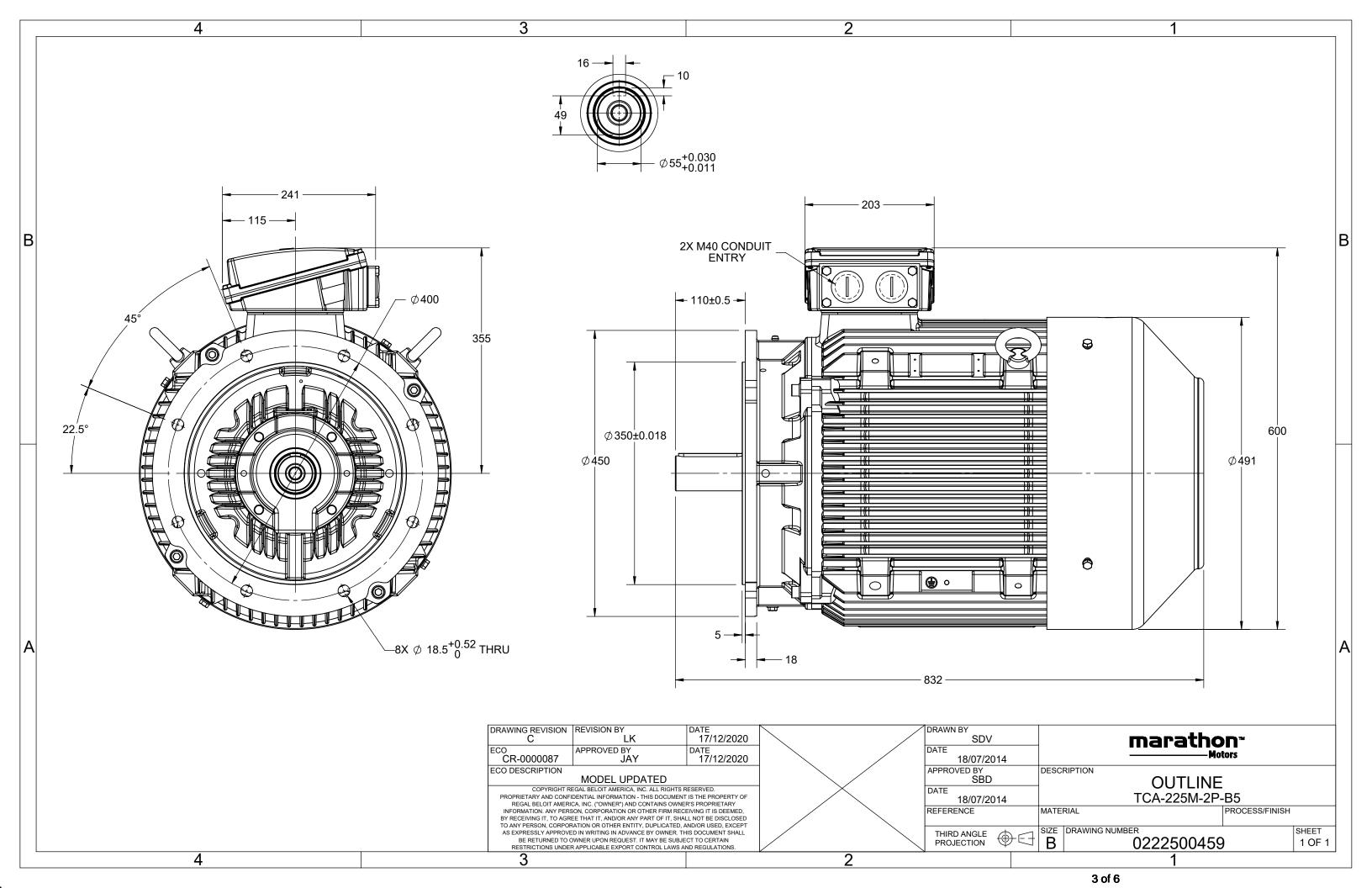
# Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW	
Frequency	50 Hz	Voltage	400 V	
Current	79.4 A	Speed	2976 rpm	
Service Factor	1	Phase	3	
Efficiency	94 %	Power Factor	0.87	
Duty	S1	Insulation Class	F	
Frame	225M	Enclosure	Totally Enclosed Fan Cooled	
Thermal Protection	No Protection	Ambient Temperature	40 °C	
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213	
UL	No	CSA	No	
CE	Van	IP Code	IP55	
OL .	Yes	IF Code	IF33	

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	832 mm	Frame Length	425 mm
Shaft Diameter	55.000 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0222500459

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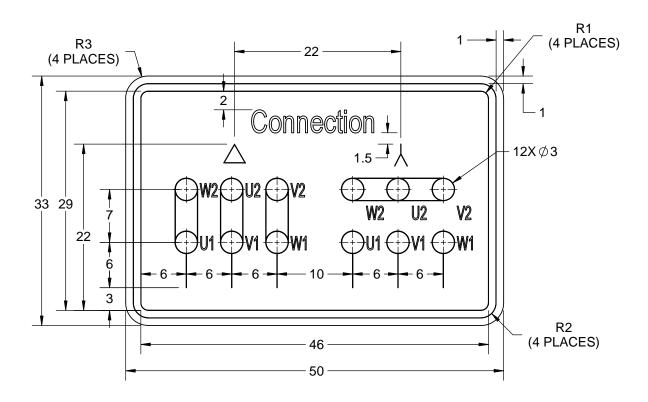


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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE								
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCE0451A2121GAA001

U	Δ/Υ	f	Р	Р	I	n	Т	IE	%	EFF a	it load	t	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	45	60.0	79.4	2976	143.58	IE3	-	94	94	93.1	0.87	0.83	0.74	7.2	2.0	3.6

Motor type	TCE		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	225M		Motor weight - approx.	411	kg
Duty	S1		Gross weight - approx.	441	kg
Voltage variation *	± 10%		Motor inertia	0.4264	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level (1meter distance from mot	or) 75	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-15 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistar	nce) 70 [ Class B ]	K	tE time	15	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	Ex eb		Standard rotation	Clockwise form DE	
Zone classification	Zone 2		Paint shade	RAL 7016	
Gas group	IIC		Accessories		
Temperature class	Т3		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6313 C3 / 6213 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 $\rm I_A/\rm I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1		-	-	-	IEC:60034-30-1

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<sup>\*</sup> Voltage, Frequency and combined variation are as per IEC60034-1





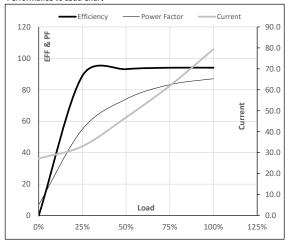
### Model No. TCE0451A2121GAA001

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	45	60	79.4	2976	14.64	143.58	IE3	40	S1	1000	0.4264	411

#### **Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	27.2	33.1	46.9	61.9	79.4	
Torque	Nm	0.0	48.4	96.9	145.7	143.6	
Speed	r/min	3000	2994	2988	2982	2976	
Efficiency	%	0.0	88.9	93.1	94.0	94.0	
Power Factor	%	6.9	55.0	74.0	83.3	87.0	

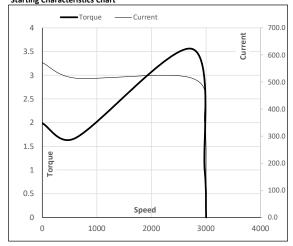
#### Performance vs Load Chart



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2738	2976	3000	
Current	Α	571.7	514.6	348.2	79.4	27.2	
Torque	pu	2.0	1.7	3.6	1	0	

# Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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