# PRODUCT INFORMATION PACKET



Model No: TCE0372A2121GAA001 Catalog No: TCE0372A2121GAA001

TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 50 HP, 3 Ph, 50 Hz, 400 V,

1483 RPM, 225S Frame



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Product Information Packet: Model No: TCE0372A2121GAA001, Catalog No:TCE0372A2121GAA001 TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 50 HP, 3 Ph, 50 Hz, 400 V, 1483 RPM, 225S Frame



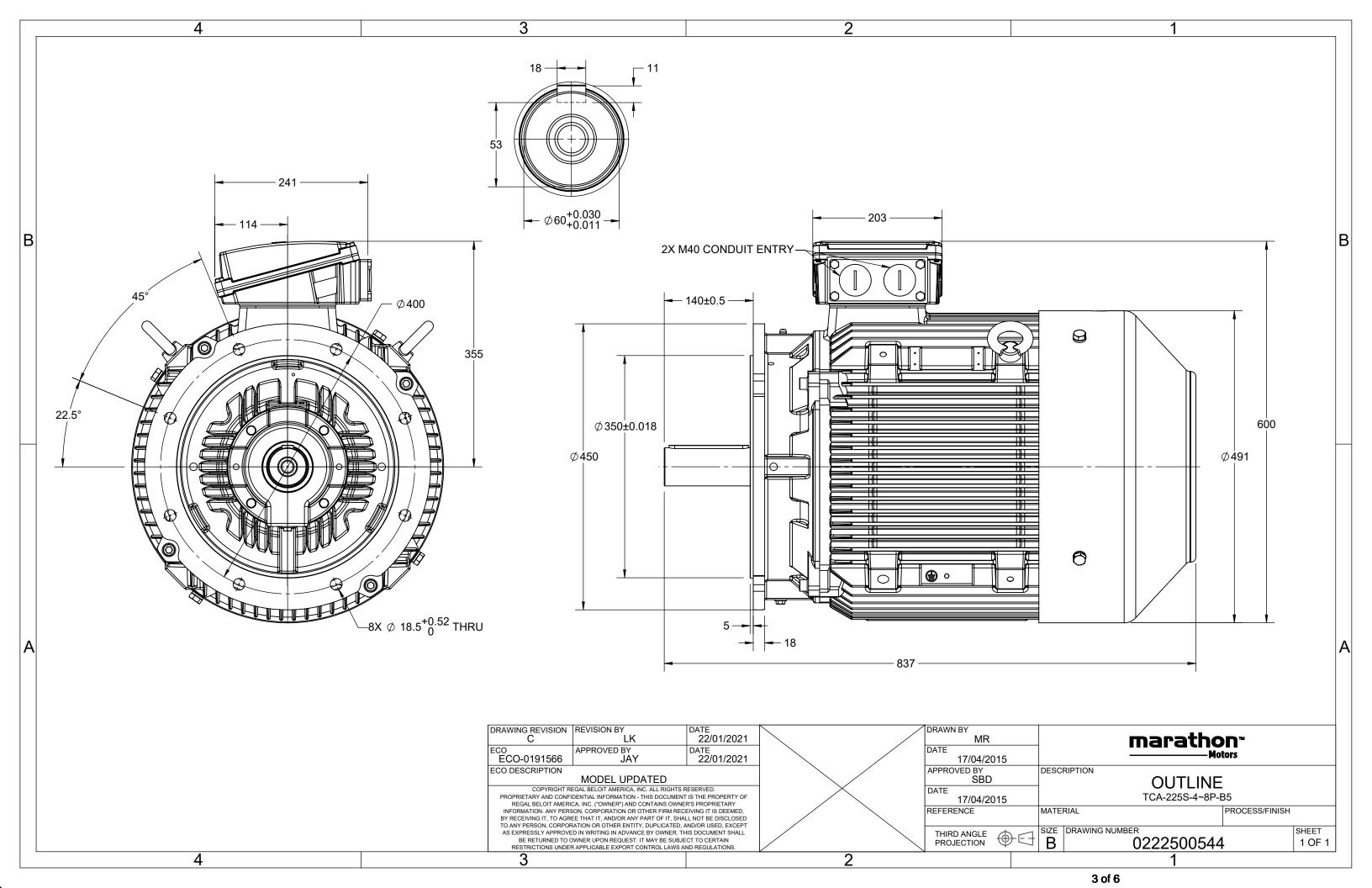
# Nameplate Specifications

| Output HP              | 50 Hp         | Output KW                  | 37.0 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 68.1 A        | Speed                      | 1483 rpm                    |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 93.9 %        | Power Factor               | 0.84                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Frame                  | 225\$         | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6313          | Opp Drive End Bearing Size | 6213                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | IP55                        |
|                        |               |                            |                             |

# **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | B5            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 837 mm        | Frame Length          | 400 mm         |
| Shaft Diameter        | 60.000 mm     | Shaft Extension       | 140 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0222500544    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

## **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCE0372A2121GAA001

| U   | Δ/Υ  | f    | Р    | Р    |      | n     | Т      | IE    | 9     | 6 EFF a | t load | t     | PF   | at lo | oad   | I <sub>A</sub> /I <sub>N</sub> | T <sub>A</sub> /T <sub>N</sub> | T <sub>K</sub> /T <sub>N</sub> |
|-----|------|------|------|------|------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|--------------------------------|--------------------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [Nm]   | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]                           | [pu]                           |
| 400 | Δ    | 50   | 37   | 50.0 | 68.1 | 1483  | 240.06 | IE3   | -     | 93.9    | 93.9   | 94.1  | 0.84 | 0.79  | 0.68  | 7.0                            | 2.3                            | 3.1                            |
|     |      |      |      |      |      |       |        |       |       |         |        |       |      |       |       |                                |                                |                                |
|     |      |      |      |      |      |       |        |       |       |         |        |       |      |       |       |                                |                                |                                |
|     |      |      |      |      |      |       |        |       |       |         |        |       |      |       |       |                                |                                |                                |

| Motor type                    | TCE                         |       | Degree of protection                   | IP 55                                     |       |
|-------------------------------|-----------------------------|-------|--|---|-------|
| Enclosure                     | TEFC                        |       | Mounting type                          | IM B5                                     |       |
| Frame Material                | Cast Iron                   |       | Cooling method                         | IC 411                                    |       |
| Frame size                    | 225S                        |       | Motor weight - approx.                 | 376                                       | kg    |
| Duty                          | S1                          |       | Gross weight - approx.                 | 406                                       | kg    |
| Voltage variation *           | ± 10%                       |       | Motor inertia                          | 0.6392                                    | kgm²  |
| Frequency variation *         | ± 5%                        |       | Load inertia                           | Customer to Provide                       |       |
| Combined variation *          | 10%                         |       | Vibration level                        | 2.2                                       | mm/s  |
| Design                        | N                           |       | Noise level ( 1meter distance from mot | or) 65                                    | dB(A) |
| Service factor                | 1.0                         |       | No. of starts hot/cold/Equally spread  | 2/3/4                                     |       |
| Insulation class              | F                           |       | Starting method                        | DOL                                       |       |
| Ambient temperature           | -15 to +40                  | °C    | Type of coupling                       | Direct                                    |       |
| Temperature rise (by resistar | nce) 70 [ Class B ]         | K     | tE time                                | 10  | S     |
| Altitude above sea level      | 1000                        | meter | Direction of rotation                  | Bi-directional                            |       |
| Hazardous area classification | Ex eb                       |       | Standard rotation                      | Clockwise form DE                         |       |
| Zone classification           | Zone 1                      |       | Paint shade                            | RAL 7016                                  |       |
| Gas group                     | IIC                         |       | Accessories                            |   |       |
| Temperature class             | Т3                          |       | Accessory - 1                          | PTC 150°C                                 |       |
| Rotor type                    | Aluminum Die cast           |       | Accessory - 2                          | -   |       |
| Bearing type                  | Anti-friction ball          |       | Accessory - 3                          | =   |       |
| DE / NDE bearing              | 6313 C3 / 6213 C3           |       | Terminal box position                  | TOP                                       |       |
| Lubrication method            | Regreasable                 |       | Maximum cable size/conduit size 1      | R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5 |       |
| Type of grease                | CHEVRON SRI-2 or Equivalent |       | Auxiliary terminal box                 | NA  |       |
|                               |                             |       |  |   |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

| Efficiency | Europe         | China | India | Aus/Nz | Brazil | Global IEC     |
|------------|----------------|-------|-------|--------|--------|----------------|
| Standards  | IEC:60034-30-1 |       | -     | -      | -      | IEC:60034-30-1 |

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<sup>\*</sup> Voltage, Frequency and combined variation are as per IEC60034-1





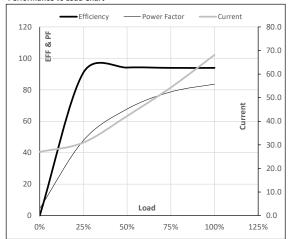
### Model No. TCE0372A2121GAA001

| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1    | n     | Т     | T      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 37   | 50   | 68.1 | 1483  | 24.48 | 240.06 | IE3   | 40   | S1   | 1000      | 0.6392               | 376    |
|           |     |      |      |      |      |      |       |       |        |       |      |      |           |                      |        |

#### **Motor Load Data**

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | Α     | 27.0 | 31.0  | 42.2  | 54.3  | 68.1  |       |
| Torque       | Nm    | 0.0  | 80.7  | 161.8 | 243.4 | 240.1 |       |
| Speed        | r/min | 1500 | 1496  | 1492  | 1488  | 1483  |       |
| Efficiency   | %     | 0.0  | 91.0  | 94.1  | 93.9  | 93.9  |       |
| Power Factor | %     | 4.5  | 47.8  | 67.8  | 78.7  | 83.5  |       |

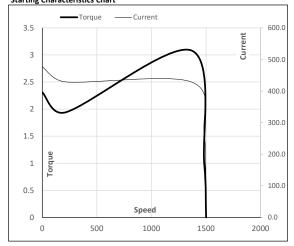
#### Performance vs Load Chart



### Motor Speed Torque Data

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |  |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed      | r/min | 0     | 214   | 1364  | 1483  | 1500 |  |
| Current    | Α     | 476.8 | 429.1 | 267.4 | 68.1  | 27.0 |  |
| Torque     | pu    | 2.3   | 1.9   | 3.1   | 1     | 0    |  |

# Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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