# PRODUCT INFORMATION PACKET



Model No: TCE0222A2111GAA001 Catalog No: TCE0222A2111GAA001

TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 30 HP, 3 Ph, 50 Hz, 400 V,

1478 RPM, 180L Frame



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Product Information Packet: Model No: TCE0222A2111GAA001, Catalog No:TCE0222A2111GAA001 TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 30 HP, 3 Ph, 50 Hz, 400 V, 1478 RPM, 180L Frame



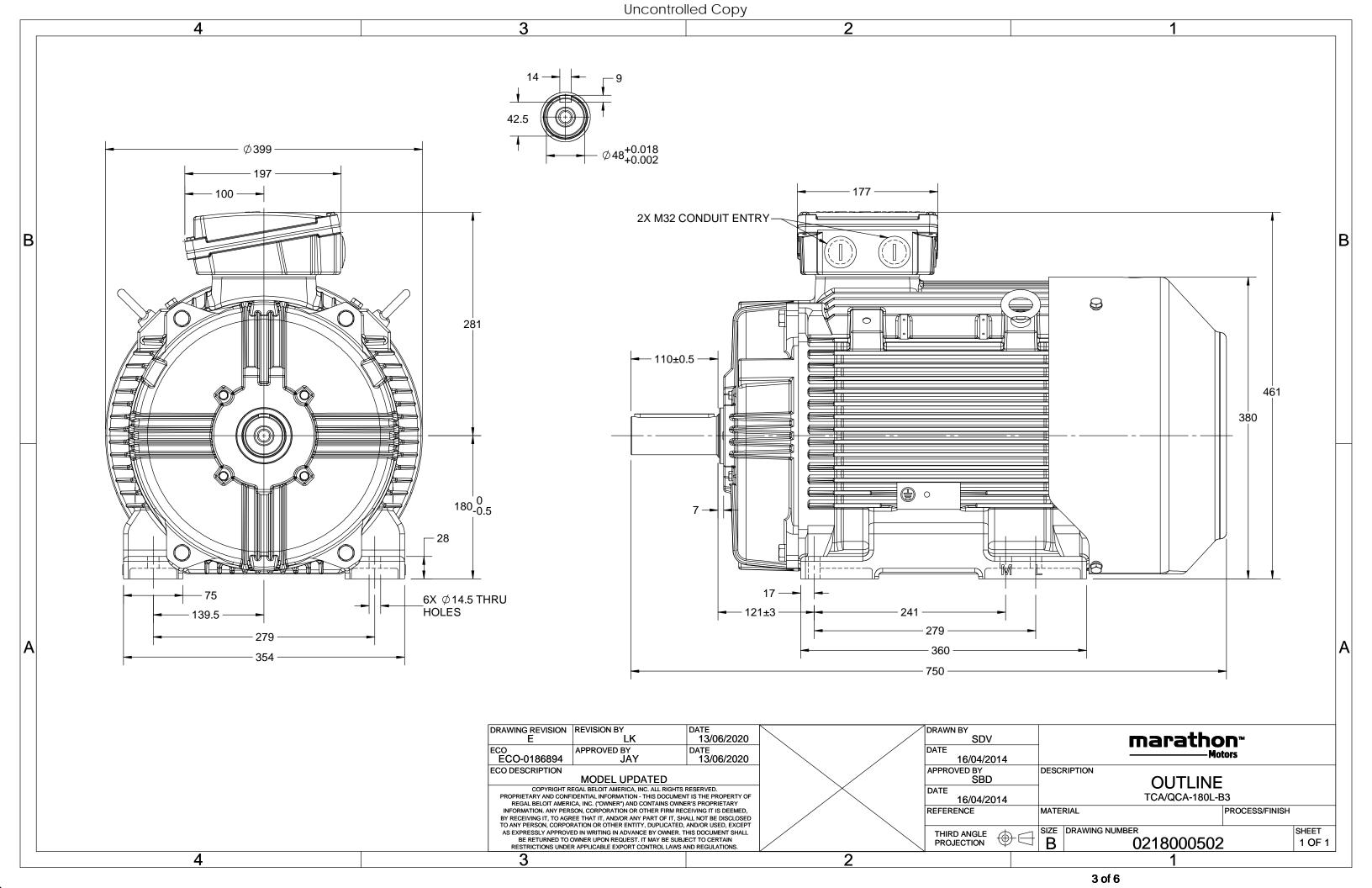
# Nameplate Specifications

| Output HP              | 30 Hp         | Output KW                  | 22.0 kW                     |  |
|------------------------|---------------|----------------------------|-----------------------------|--|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |  |
| Current                | 42.8 A        | Speed                      | 1478 rpm                    |  |
| Service Factor         | 1             | Phase                      | 3                           |  |
| Efficiency             | 93 %          | Power Factor               | 0.80                        |  |
| Duty                   | S1            | Insulation Class           | F                           |  |
| Frame                  | 180L          | Enclosure                  | Totally Enclosed Fan Cooled |  |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |  |
| Drive End Bearing Size | 6311          | Opp Drive End Bearing Size | 6211                        |  |
| UL                     | No            | CSA                        | No                          |  |
| CE                     | Yes           | IP Code                    | IP55                        |  |
|                        |               |                            |                             |  |

# **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 4             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 750 mm        | Frame Length          | 366 mm         |
| Shaft Diameter        | 48.000 mm     | Shaft Extension       | 110 mm         |
| Assembly/Box Mounting | Тор           |                       |                |
| Connection Drawing    | 8442000085    | Outline Drawing       | 0218000502     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

### **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCE0222A2111GAA001

| U   | Δ/Υ  | f    | Р    | Р    | Ţ    | n     | T      | IE    | %     | EFF a | t load | t     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | T <sub>A</sub> /T <sub>N</sub> | $T_K/T_N$ |
|-----|------|------|------|------|------|-------|--------|-------|-------|-------|--------|-------|------|-------|-------|--------------------------------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [Nm]   | Class | 5/4FL | FL    | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]                           | [pu]      |
| 400 | Δ    | 50   | 22   | 30.0 | 42.8 | 1478  | 144.54 | IE3   | -     | 93    | 93     | 92.8  | 0.80 | 0.73  | 0.59  | 7.4                            | 2.7                            | 3.6       |
|     |      |      |      |      |      |       |        |       |       |       |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |      |       |        |       |       |       |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |      |       |        |       |       |       |        |       |      |       |       |                                |                                |           |

| Motor type                       | TCE                |       | Degree of protection                   | IP 55                                     |       |
|----------------------------------|--------------------|-------|--|---|-------|
| Enclosure                        | TEFC               |       | Mounting type                          | IM B3                                     |       |
| Frame Material                   | Cast Iron          |       | Cooling method                         | IC 411                                    |       |
| Frame size                       | 180L               |       | Motor weight - approx.                 | 238                                       | kg    |
| Duty                             | S1                 |       | Gross weight - approx.                 | 258                                       | kg    |
| Voltage variation *              | ± 10%              |       | Motor inertia                          | 0.2415                                    | kgm²  |
| Frequency variation *            | ± 5%               |       | Load inertia                           | Customer to Provide                       |       |
| Combined variation *             | 10%                |       | Vibration level                        | 2.2                                       | mm/s  |
| Design                           | N                  |       | Noise level ( 1meter distance from mot | or) 64                                    | dB(A) |
| Service factor                   | 1.0                |       | No. of starts hot/cold/Equally spread  | 2/3/4                                     |       |
| Insulation class                 | F                  |       | Starting method                        | DOL                                       |       |
| Ambient temperature              | -15 to +40         | °C    | Type of coupling                       | Direct                                    |       |
| Temperature rise (by resistance) | 70 [ Class B ]     | K     | tE time                                | 15  | S     |
| Altitude above sea level         | 1000               | meter | Direction of rotation                  | Bi-directional                            |       |
| Hazardous area classification    | Ex eb              |       | Standard rotation                      | Clockwise form DE                         |       |
| Zone classification              | Zone 1             |       | Paint shade                            | RAL 7016                                  |       |
| Gas group                        | IIC                |       | Accessories                            |   |       |
| Temperature class                | T3                 |       | Accessory - 1                          | PTC 150°C                                 |       |
| Rotor type                       | Aluminum Die cast  |       | Accessory - 2                          | -   |       |
| Bearing type                     | Anti-friction ball |       | Accessory - 3                          | -   |       |
| DE / NDE bearing                 | 6311-2Z / 6211-2Z  |       | Terminal box position                  | TOP                                       |       |
| Lubrication method               | Greased for life   |       | Maximum cable size/conduit size 1      | R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5 |       |
| Type of grease                   | NA                 |       | Auxiliary terminal box                 | NA  |       |
|                                  |                    |       |  |   |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

| Efficiency | Europe         | China | India | Aus/Nz | Brazil | Global IEC     |
|------------|----------------|-------|-------|--------|--------|----------------|
| Standards  | IEC:60034-30-1 |       | -     | -      | -      | IEC:60034-30-1 |

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1





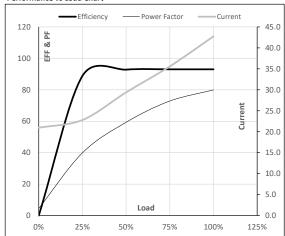
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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1    | n     | Т     | Т      | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]  | [RPM] | [kgm] | [Nm]   | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 22   | 30   | 42.8 | 1478  | 14.74 | 144.54 | IE3   | 40   | S1   | 1000      | 0.2415               | 238    |
|           |     |      |      |      |      |      |       |       |        |       |      |      |           |                      |        |

#### **Motor Load Data**

| Load Point   |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL    | 5/4FL |
|--------------|-------|------|-------|-------|-------|-------|-------|
| Current      | Α     | 21.0 | 22.8  | 29.4  | 35.6  | 42.8  |       |
| Torque       | Nm    | 0.0  | 48.5  | 97.3  | 146.4 | 144.5 |       |
| Speed        | r/min | 1500 | 1495  | 1489  | 1484  | 1478  |       |
| Efficiency   | %     | 0.0  | 88.8  | 92.8  | 93.0  | 93.0  |       |
| Power Factor | %     | 4.5  | 39.9  | 59.3  | 72.8  | 79.9  |       |

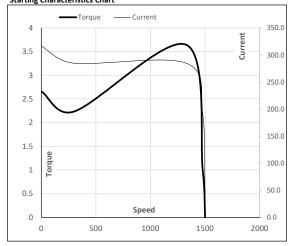
#### Performance vs Load Chart



#### Motor Speed Torque Data

| Load Point |       | LR    | P-Up  | BD    | Rated | NL   |  |
|------------|-------|-------|-------|-------|-------|------|--|
| Speed      | r/min | 0     | 300   | 1327  | 1478  | 1500 |  |
| Current    | Α     | 316.4 | 284.7 | 190.7 | 42.8  | 21.0 |  |
| Torque     | pu    | 2.7   | 2.2   | 3.6   | 1     | 0    |  |

### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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