PRODUCT INFORMATION PACKET

Model No: TCE0152A2121GAA001 Catalog No: TCE0152A2121GAA001 TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 20 HP, 3 Ph, 50 Hz, 400 V, 1476 RPM, 160L Frame



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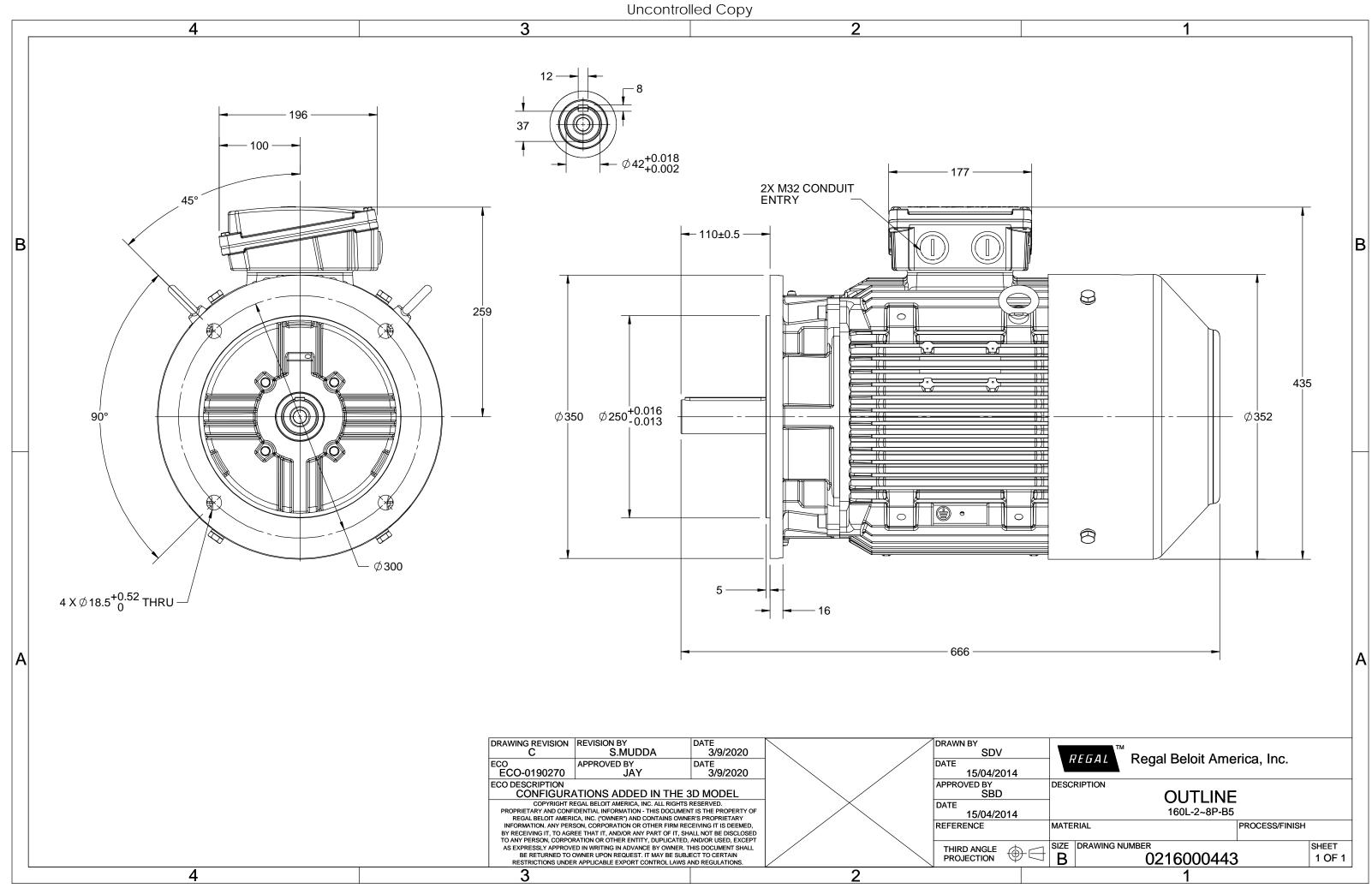
Nameplate Specifications

| Output HP | 20 Hp | Output KW | 15.0 kW |
|--|-----------------------|---|-----------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 28.0 A | Speed | 1476 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 92.1 % | Power Factor | 0.84 |
| Duty | S1 | Insulation Class | F |
| F | 1001 | Engloquing | Totally England For Orglad |
| Frame | 160L | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| | | | • |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6309 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6209 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 4 | Rotation | Bi-Directional |
| Mounting | B5 | Motor Orientation | Horizontal |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 666 mm | Frame Length | 298 mm |
| Shaft Diameter | 42.000 mm | Shaft Extension | 110 mm |
| Assembly/Box Mounting | Тор | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0216000443 |

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3 of 6







Model No. TCE0152A2121GAA001

| | | | - | | | | | | - | | | | | | | | | |
|-----|--------------|------|------|------|------|-------|-------|-------|-------|---------|--------|-------|------|-------|-------|-----------|-----------|-----------------------|
| U | Δ / Y | f | Р | Р | I | n | Т | IE | 9 | 6 EFF a | t load | ł | PF | at lo | bad | I_A/I_N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
| (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Δ | 50 | 15 | 20.0 | 28.0 | 1476 | 96.52 | IE3 | - | 92.1 | 92.1 | 92.3 | 0.84 | 0.78 | 0.67 | 7.6 | 2.8 | 3.5 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | TCE | | Degree of protection | IP 55 | |
|----------------------------------|--------------------|-------|--|------------------------------|------------------|
| Enclosure | TEFC | | Mounting type | IM B5 | |
| Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Frame size | 160L | | Motor weight - approx. | 185 | kg |
| Duty | S1 | | Gross weight - approx. | 205 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 0.1662 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.2 | mm/s |
| Design | Ν | | Noise level (1meter distance from mot | tor) 64 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -15 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 70 [Class B] | К | tE time | 20 | S |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | Ex eb | | Standard rotation | Clockwise form DE | |
| Zone classification | Zone 1 | | Paint shade | RAL 7016 | |
| Gas group | IIC | | Accessories | | |
| Temperature class | Т3 | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6309-2Z / 6209-2Z | | Terminal box position | TOP | |
| Lubrication method | Greased for life | | Maximum cable size/conduit size 1 | R x 3C x 35mm²/2 X M32 x 1.5 | |
| Type of grease | NA | | Auxiliary terminal box | NA | |

 I_A/I_N - Locked Rotor Current / Rated Current

NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical da | ta are subject to char | ge. There may be slight | variations between calculated | values in this datash | eet and the motor na | meplate figures. |
|--------------|------------------------|-------------------------|-------------------------------|-----------------------|----------------------|------------------|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
| Standards | IEC:60034-30-1 | | - | - | - | IEC:60034-30-1 |

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

 T_{K}/T_{N} - Breakdown Torque / Rated Torque

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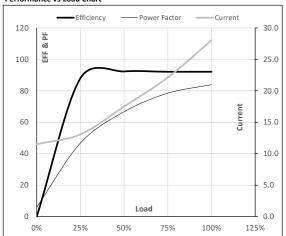


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| Enclosure | U | Δ / Y | f | Р | Р | 1 | n | т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|------|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 15 | 20 | 28.0 | 1476 | 9.84 | 96.52 | IE3 | 40 | S1 | 1000 | 0.1662 | 185 |
| | | | | | | | | | | | | | | | |

Motor Load Data

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|------|-------|-------|-------|------|-------|
| Current | Α | 11.5 | 13.1 | 17.5 | 22.1 | 28.0 | |
| Torque | Nm | 0.0 | 32.3 | 64.9 | 97.7 | 96.5 | |
| Speed | r/min | 1500 | 1494 | 1488 | 1482 | 1476 | |
| Efficiency | % | 0.0 | 88.0 | 92.3 | 92.1 | 92.1 | |
| Power Factor | % | 5.9 | 46.8 | 66.7 | 78.4 | 83.8 | |
| | | | | | | | |

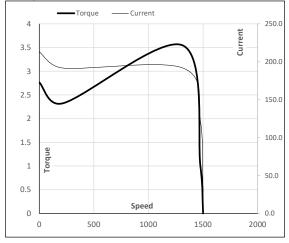


Performance vs Load Chart

Motor Speed Torque Data

| motor opec. | a ronque But | | | | | | | | | | | |
|-------------|--------------|-------|-------|-------|-------|------|--|--|--|--|--|--|
| Load Point | | LR | P-Up | BD | Rated | NL | | | | | | |
| Speed | r/min | 0 | 214 | 1315 | 1476 | 1500 | | | | | | |
| Current | А | 213.1 | 191.8 | 122.2 | 28.0 | 11.5 | | | | | | |
| Torque | pu | 2.8 | 2.3 | 3.5 | 1 | 0 | | | | | | |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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6 of 6