# PRODUCT INFORMATION PACKET



Model No: TCE0152A2111GAA001 Catalog No: TCE0152A2111GAA001

TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 20 HP, 3 Ph, 50 Hz, 400 V,

1476 RPM, 160L Frame



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Product Information Packet: Model No: TCE0152A2111GAA001, Catalog No:TCE0152A2111GAA001 TerraMAX® Increased Safety Motors Ex eb, Totally Enclosed Fan Cooled, 20 HP, 3 Ph, 50 Hz, 400 V, 1476 RPM, 160L Frame



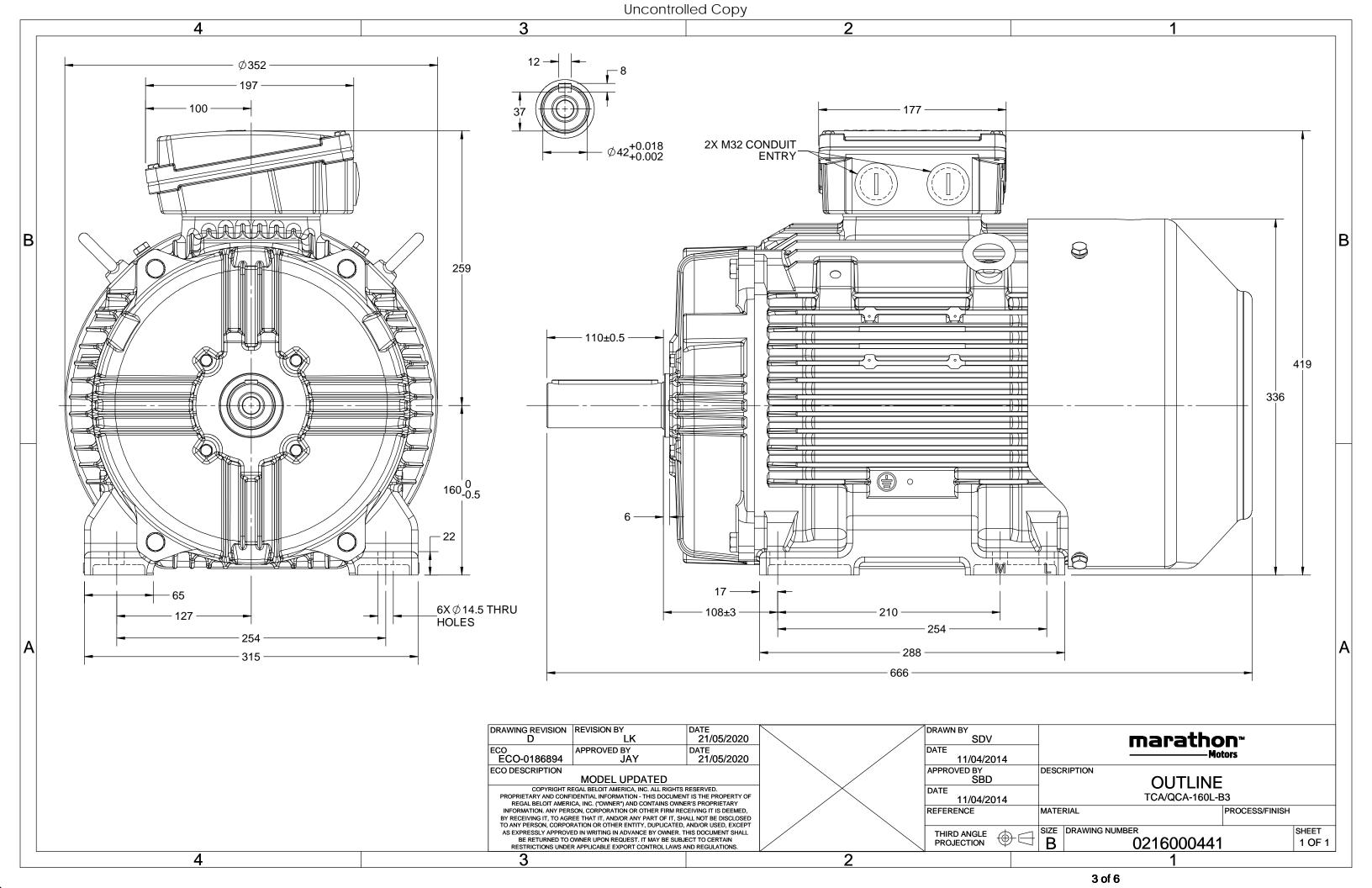
# Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	400 V
Current	28.0 A	Speed	1476 rpm
Service Factor	1	Phase	3
Efficiency	92.1 %	Power Factor	0.84
Duty	<b>S</b> 1	Insulation Class	F
Frame	160L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	No	CSA	No
CE	Yes	IP Code	IP55

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	666 mm	Frame Length	298 mm
Shaft Diameter	42.000 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0216000441	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

## **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

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### Model No. TCE0152A2111GAA001

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	b	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	15	20.0	28.0	1476	96.52	IE3	-	92.1	92.1	92.3	0.84	0.78	0.67	7.6	2.8	3.5

Motor type	TCE		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	160L		Motor weight - approx.	185	kg
Duty	S1		Gross weight - approx.	205	kg
Voltage variation *	± 10%		Motor inertia	0.1662	kgm²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level ( 1meter distance from mote	or) 64	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-15 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	70 [ Class B ]	K	tE time	20	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	Ex eb		Standard rotation	Clockwise form DE	
Zone classification	Zone 1		Paint shade	RAL 7016	
Gas group	IIC		Accessories		
Temperature class	T3		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6309-2Z / 6209-2Z		Terminal box position	TOP	
Lubrication method	Greased for life		Maximum cable size/conduit size 18	R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5	
Type of grease	NA		Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

ATEX/IEC Ex certified as per IEC/EN 60079-0; IEC/EN 60079-7

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC:60034-30-1		-	-	-	IEC:60034-30-1

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<sup>\*</sup> Voltage, Frequency and combined variation are as per IEC60034-1





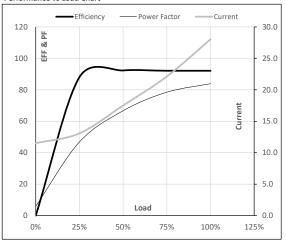
### Model No. TCE0152A2111GAA001

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	15	20	28.0	1476	9.84	96.52	IE3	40	S1	1000	0.1662	185

### **Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	11.5	13.1	17.5	22.1	28.0	
Torque	Nm	0.0	32.3	64.9	97.7	96.5	
Speed	r/min	1500	1494	1488	1482	1476	
Efficiency	%	0.0	88.0	92.3	92.1	92.1	
Power Factor	%	5.9	46.8	66.7	78.4	83.8	

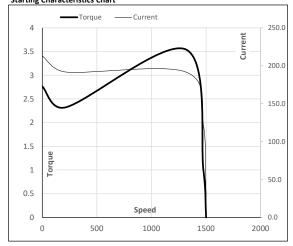
#### Performance vs Load Chart



### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1315	1476	1500	
Current	Α	213.1	191.8	122.2	28.0	11.5	
Torque	pu	2.8	2.3	3.5	1	0	

# Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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