# PRODUCT INFORMATION PACKET



Model No: TCAP753A1121GAC010
Catalog No: TCAP753A1121GAC010
TerraMAX® Cast Iron Motor, 1 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 90S Frame, TEFC



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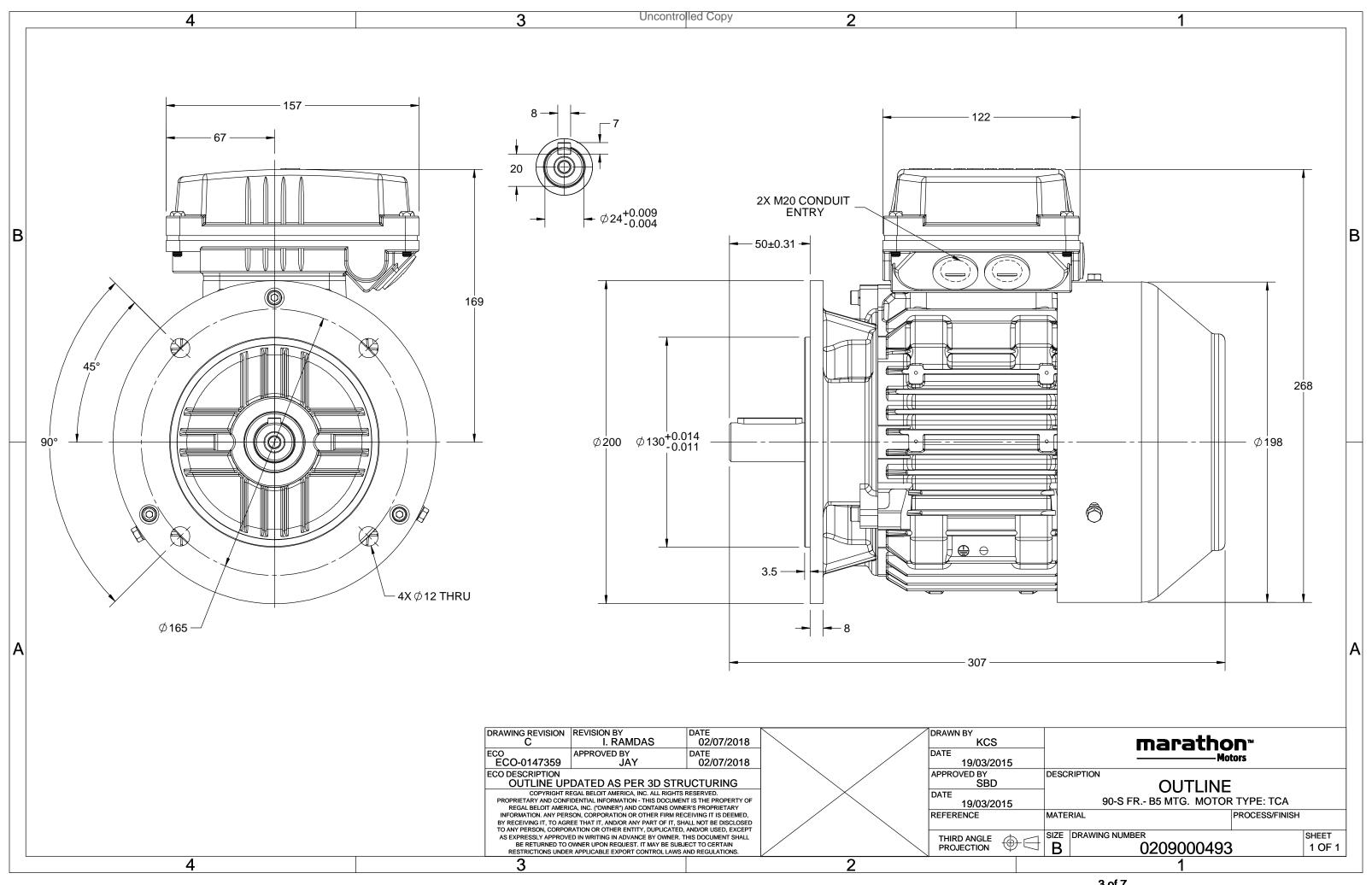
## Nameplate Specifications

| Output HP              | 1 Hp          | Output KW                  | 0.75 kW                     |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency              | 50 Hz         | Voltage                    | 400 V                       |
| Current                | 2.1 A         | Speed                      | 946 rpm                     |
| Service Factor         | 1             | Phase                      | 3                           |
| Efficiency             | 78.9 %        | Power Factor               | 0.64                        |
| Duty                   | S1            | Insulation Class           | F                           |
| Frame                  | 90\$          | Enclosure                  | Totally Enclosed Fan Cooled |
| Thermal Protection     | No Protection | Ambient Temperature        | 40 °C                       |
| Drive End Bearing Size | 6205          | Opp Drive End Bearing Size | 6205                        |
| UL                     | No            | CSA                        | No                          |
| CE                     | Yes           | IP Code                    | 55                          |
| Number of Speeds       | 1             | Efficiency Class           | IE3                         |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 6             | Rotation              | Bi-Directional |
| Mounting              | B5            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | 2z-C3         | Opp Drive End Bearing | 2z-C3          |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 307 mm        | Frame Length          | 128 mm         |
| Shaft Diameter        | 24 mm         | Shaft Extension       | 50 mm          |
| Assembly/Box Mounting | Тор           |                       |                |
| Outline Drawing       | 0209000493    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

### **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCAP753A1121GAC010

| U   | Δ/Υ  | f    | Р    | Р    | I   | n     | Т    | IE    | 9     | 6 EFF a | t load | t     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | T <sub>A</sub> /T <sub>N</sub> | $T_K/T_N$ |
|-----|------|------|------|------|-----|-------|------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|--------------------------------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL      | 3/4FL  | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]                           | [pu]      |
| 400 | Υ    | 50   | 0.75 | 1    | 2.1 | 946   | 7.53 | IE3   | -     | 78.9    | 78.9   | 71.1  | 0.64 | 0.52  | 0.38  | 4.8                            | 3.0                            | 3.1       |
|     |      |      |      |      |     |       |      |       |       |         |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |     |       |      |       |       |         |        |       |      |       |       |                                |                                |           |
|     |      |      |      |      |     |       |      |       |       |         |        |       |      |       |       |                                |                                |           |

| Motor type                       | TCA                |       |
|----------------------------------|--------------------|-------|
| Enclosure                        | TEFC               |       |
| Frame Material                   | Cast Iron          |       |
| Frame size                       | 90S                |       |
| Duty                             | <b>S1</b>          |       |
| Voltage variation *              | ± 10%              |       |
| Frequency variation *            | ± 5%               |       |
| Combined variation *             | 10%                |       |
| Design                           | N                  |       |
| Service factor                   | 1.0                |       |
| Insulation class                 | F                  |       |
| Ambient temperature              | -20 to +40         | °C    |
| Temperature rise (by resistance) | 80 [ Class B ]     | K     |
| Altitude above sea level         | 1000               | meter |
| Hazardous area classification    | NA                 |       |
| Zone classification              | NA                 |       |
| Gas group                        | NA                 |       |
| Temperature class                | NA                 |       |
| Rotor type                       | Aluminum Die cast  |       |
| Bearing type                     | Anti-friction ball |       |
| DE / NDE bearing                 | 6205-2Z / 6205-2Z  |       |
| Lubrication method               | Greased for life   |       |
| Type of grease                   | NA                 |       |
|                                  |                    |       |

| Degree of protection                  | IP 55                         |       |
|---------------------------------------|-------------------------------|-------|
| Mounting type                         | IM B5                         |       |
| Cooling method                        | IC 411                        |       |
| Motor weight - approx.                | 25                            | kg    |
| Gross weight - approx.                | 26                            | kg    |
| Motor inertia                         | 0.0036                        | kgm²  |
| Load inertia                          | Customer to Provide           |       |
| Vibration level                       | 1.6                           | mm/s  |
| Noise level ( 1meter distance from mo | tor) 51                       | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4                         |       |
| Starting method                       | DOL                           |       |
| Type of coupling                      | Direct                        |       |
| LR withstand time (hot/cold)          | 15/30                         | S     |
| Direction of rotation                 | <b>Bi-directional</b>         |       |
| Standard rotation                     | Clockwise form DE             |       |
| Paint shade                           | RAL 5014                      |       |
| Accessories                           |                               |       |
| Accessory - 1                         | PTC 150°C                     |       |
| Accessory - 2                         | -                             |       |
| Accessory - 3                         | -                             |       |
| Terminal box position                 | TOP                           |       |
| Maximum cable size/conduit size       | 1R x 3C x 10mm²/2 x M20 x 1.5 |       |
| Auxiliary terminal box                | NA                            |       |
|                                       |                               |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China                 | India | Aus/Nz | Brazil | Global IEC    |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards  | -      | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |

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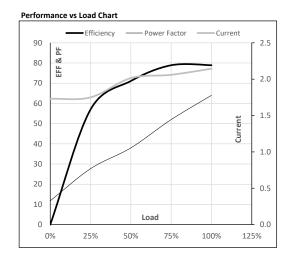




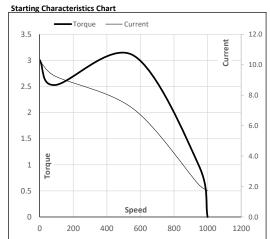
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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | - 1 | n     | T     | T    | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Υ    | 50   | 0.75 | 1.0  | 2.1 | 946   | 0.77  | 7.53 | IE3   | 40   | S1   | 1000      | 0.0036               | 25     |
|           |     |      |      |      |      |     |       |       |      |       |      |      |           |                      |        |

| Motor Load Da | ata   |      |       |       |       |      |       |
|---------------|-------|------|-------|-------|-------|------|-------|
| Load Point    |       | NL   | 1/4FL | 1/2FL | 3/4FL | FL   | 5/4FL |
| Current       | Α     | 1.7  | 1.8   | 2.0   | 2.1   | 2.1  |       |
| Torque        | Nm    | 0.0  | 1.8   | 3.7   | 5.6   | 7.5  |       |
| Speed         | r/min | 1000 | 986   | 974   | 961   | 946  |       |
| Efficiency    | %     | 0.0  | 57.0  | 71.1  | 78.9  | 78.9 |       |
| Power Factor  | %     | 11.8 | 27.7  | 38.0  | 52.0  | 64.0 |       |



| Motor Spee | d Torque Dat | a    |      |     |       |      |
|------------|--------------|------|------|-----|-------|------|
| Load Point |              | LR   | P-Up | BD  | Rated | NL   |
| Speed      | r/min        | 0    | 91   | 556 | 946   | 1000 |
| Current    | Α            | 10.3 | 9.3  | 7.1 | 2.1   | 1.7  |
| Torque     | pu           | 3.0  | 2.5  | 3.1 | 1     | 0    |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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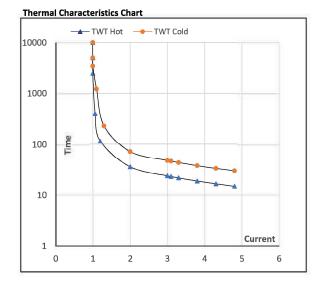




#### Model No. TCAP753A1121GAC010

| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | ı   | n     | Т     | Т    | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-----|-------|-------|------|-------|------|------|-----------|---------|--------|
| -         | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 400 | Υ    | 50   | 0.75 | 1.0  | 2.1 | 946   | 0.77  | 7.53 | IE3   | 40   | S1   | 1000      | 0.0036  | 25     |
|           |     |      |      |      |      |     |       |       |      |       |      |      |           |         |        |

| Motor Speed Torque Data |    |       |                |                |                |       |                |     |
|-------------------------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| Load                    |    | FL    | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | l <sub>5</sub> | LR  |
| TWT Hot                 | s  | 10000 | 36             | 24             | 19             | 17    | 16             | 15  |
| TWT Cold                | s  | 10000 | 72             | 48             | 41             | 35    | 31             | 30  |
| Current                 | pu | 1     | 2              | 3              | 3.5            | 4     | 4.5            | 4.8 |



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