### **PRODUCT INFORMATION PACKET**

Model No: TCAP752AF181GAC010 Catalog No: TCAP752AF181GAC010 TerraMAX® Cast Iron Motor, 1 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 80M Frame, TEFC



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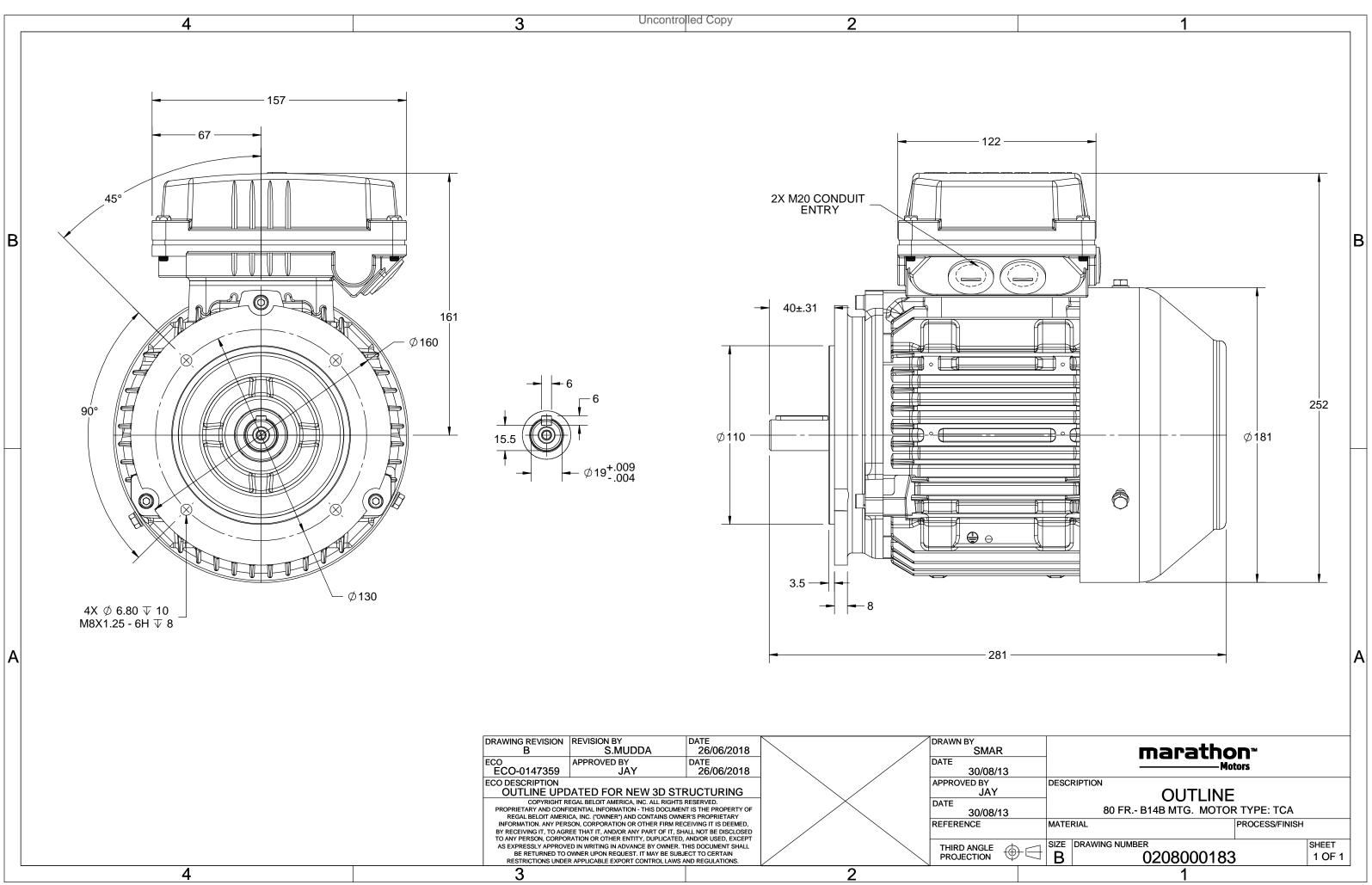
### Nameplate Specifications

Output HP	1 Hp	Output KW	0.75 kW		
Frequency	50 Hz	Voltage	380 V		
Current	1.8 A	Speed	1446 rpm		
Service Factor	1	Phase	3		
Efficiency	82.5 %	Power Factor	0.75		
Duty	S1	Insulation Class	F		
Frame	80M	Enclosure	Totally Enclosed Fan Cooled		
Thermal Protection	No Protection	Ambient Temperature	40 °C		
merman recedion			40 °C		
Drive End Bearing Size	6204	Opp Drive End Bearing Size	40 °C 6204		
		· · ·			
Drive End Bearing Size	6204	Opp Drive End Bearing Size	6204		

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	281 mm	Frame Length	140 mm
Shaft Diameter	19 mm	Shaft Extension	40 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0208000183	Connection Drawing	8442000085

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U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Y	50	0.75	1	1.84	1446	4.92	IE3	-	82.5	82.5	77.6	0.75	0.66	0.51	6.6	3.0	3.0
					TCA											IP 55		
Motor	/1				TEFC						protecti	on				IP 55 IM B14B		
Enclosu					Cast Irc					unting						IC 411		
	Materia	-			Cast Iro 80M	on				oling me								
Frame	size				801VI S1						ght - ap					22 23		kg
Duty						,					ht - app	rox.				23 0.0031		kg
	e variatio				± 10%					Motor inertia					<b>.</b> .		kgm <sup>2</sup>	
•	ncy varia				± 5%					Load inertia					Customer to Provide			
Combir	ned varia	ation *			10%					Vibration level						1.6		mm/s
Design					N				Noi	ise level	(1mete	er distai	nce fror	n motor	.)	54		dB(A)
Service	factor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead	2/3/4			
Insulati	ion class				F				Sta	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	40		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	se (by i	resistance	e)	80 [ Class	5 B ]		К	LR	LR withstand time (hot/cold)					15/30			S
Altitud	e above	sea lev	el		1000			meter	Dire	ection c	of rotatio	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				Sta	ndard r	otation				Cloc	ckwise form D	DE	
	Zone cla	assifica	tion		NA				Pai	nt shad	е					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	ature o	lass		NA					Acc	essory -	1				PTC 150°C		
Rotor t	otor type Aluminum Die cast					Accessory - 2					-							
Bearing	g type			A	nti-frictio	n ball				Acc	essory -	3				-		
DE / NI	DE beari	ng		620	)4-2Z / 6	6204-2Z			Ter	minal b	ox posit	ion				TOP		
Lubrica	tion me	thod		G	ireased fo	or life			Ma	ximum	cable si	ze/cond	uit size	1R	x 3C x 1	10mm²/2 x M	20 x 1.5	
Type of	f grease				NA				Aux	kiliary te	erminal	box				NA		

 $I_{\text{A}}/I_{\text{N}}$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$  - Locked Rotor Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 --IEC: 60034-30 Standards -\_

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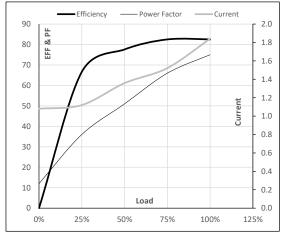


Model No. TCAP752AF181GAC010

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Enclosure	U	$\Delta / Y$	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Y	50	0.75	1.0	1.8	1446	0.50	4.92	IE3	40	S1	1000	0.0031	22

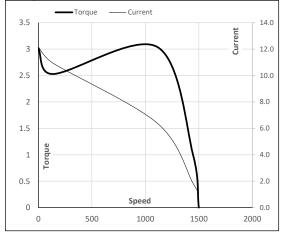
Motor Load D	Motor Load Data													
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL							
Current	А	1.1	1.1	1.4	1.5	1.8								
Torque	Nm	0.0	1.2	2.4	3.7	4.9								
Speed	r/min	1500	1486	1474	1461	1446								
Efficiency	%	0.0	66.6	77.6	82.5	82.5								
Power Factor	%	12.0	36.0	51.0	66.0	75.0								

### Performance vs Load Chart



Motor Speed	Motor Speed Torque Data											
Load Point		LR	P-Up	BD	Rated	NL						
Speed	r/min	0	136	1112	1446	1500						
Current	А	12.2	10.9	6.4	1.8	1.1						
Torque	pu	3.0	2.5	3.0	1	0						

### Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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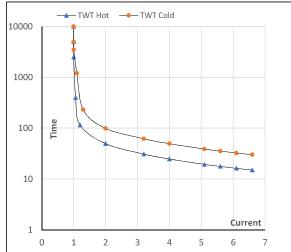
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Y	50	0.75	1.0	1.8	1446	0.50	4.92	IE3	40	S1	1000	0.0031	22

### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	50	34	25	22	18	15
TWT Cold	s	10000	99	65	50	42	37	30
Current	pu	1	2	3	4	5	5.5	6.6

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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