PRODUCT INFORMATION PACKET



Model No: TCA3552A3141GACD01 Catalog No: TCA3552A3141GACD01 Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 355L Frame, TEFC



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Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	415 V
Current	571.6 A	Speed	1491 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501832	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	GEOMENTRIC TOLERANCE									
	>0~6	±0.1								
LINEAR DIM	>6~30	±0.2								
	>30~120	±0.3								



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





TerraMAX[®]

Model No. TCA3552A3141GACD01

U	Δ/Υ	f	Р	Р	1	n	T	IE	%	EFF at _	_ load		PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	355	475	571.6	1491	2269.02	IE3		96.0	96.0	96.3	0.90	0.87	0.80	7.7	2.3	2.7

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resist	ance) 70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	on NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball bearing	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	2022	kg
Gross weight - approx.	2067	kg
Motor inertia	11.3302	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from moto	or) 82	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1F	R x 3C x 300mm ² /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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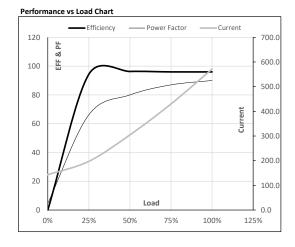




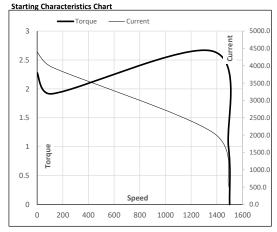
Model No. TCA3552A3141GACD01

Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475	571.6	1491	231.38	2269.02	IE3	50	S1	1000	11.3302	2022

Motor Load Data 5/4FL NL 1/4FL 1/2FL 3/4FL FL Load Point Current 143.1 197.4 304.7 430.0 571.6 1698.9 2269.0 Torque Nm 0.0 564.6 1130.8 1496 1493 1500 1498 Speed r/min 1491 Efficiency % 0.0 94.4 96.3 96.0 96.0 Power Factor 4.6 66.2 80.0 87.0 90.0



Motor Speed Torque Data P-Up BD Rated NL Load Point 115 1372 1491 1500 0 Speed r/min Current Α 4401.6 3961.4 2070.3 571.6 143.1 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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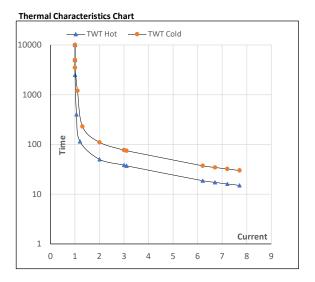




Model No. TCA3552A3141GACD01

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	355	475	571.6	1491	231.38	2269.02	IE3	50	S1	1000	11.3302	2022

Motor Speed Torque Data Load LR TWT Hot s 10000 50 30 26 22 15 TWT Cold s 10000 110 77 60 50 40 30 6 7.7 Current pu 1 2 4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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