# PRODUCT INFORMATION PACKET



Model No: TCA3552A1141GAC010 Catalog No: TCA3552A1141GAC010

TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 355L Frame, TEFC





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### Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	400 V
Current	526.2 A	Speed	1489 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection  Drive End Bearing Size	No Protection 6322	Ambient Temperature  Opp Drive End Bearing Size	40 °C 6322
		·	
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501832	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA3552A1141GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE	%	6 EFF a	t load	t	PI	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	355	475	593.1	1490	2269.8	IE3	-	96	96	96.2	0.9	0.88	0.83	6.9	2.1	2.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1973	kg
Gross weight - approx.	2018	kg
Motor inertia	10.9453	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from motor	r) 82	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1R	x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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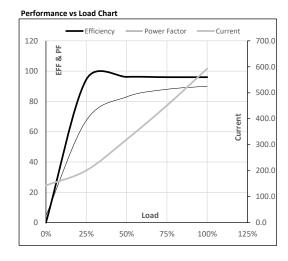




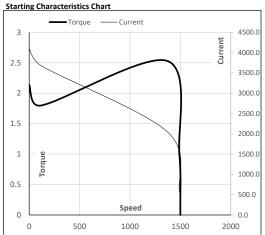
Model No. TCA3552A1141GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475.0	593.1	1490	231.46	2269.81	IE3	40	S1	1000	10.9453	1973

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	143.1	200.9	319.9	450.9	593.1	
Torque	Nm	0.0	564.6	1131.0	1699.3	2269.8	
Speed	r/min	1500	1498	1495	1493	1490	
Efficiency	%	0.0	94.4	96.2	96.0	96.0	
Power Factor	%	4.7	67.4	83.0	88.0	90.0	



Motor Speed	l Torque Dat	ta				
Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	115	1371	1490	1500
Current	Α	4092.0	3682.8	2050.9	593.1	143.1
Torque	pu	2.1	1.8	2.5	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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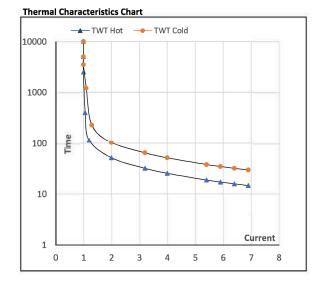




#### Model No. TCA3552A1141GAC010

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475.0	593.1	1490	231.46	2269.81	IE3	40	S1	1000	10.9453	1973

Motor Speed Torque Data								
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	52	34	26	22	18	15
TWT Cold	s	10000	104	67	52	41	37	30
Current	pu	1	2	3	4	5	5.5	6.9



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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