PRODUCT INFORMATION PACKET



Model No: TCA3551AF121GAC010 Catalog No: TCA3551AF121GAC010

TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355L Frame, TEFC



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Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	380 V
Current	632.6 A	Speed	2987 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501826

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA3551AF121GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	t	PF	at lo	ad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	355	475	632.6	2987	1132.5	IE3	-	95.8	95.8	95	0.89	0.86	0.79	8.6	2.8	4.0

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	2068	kg
Gross weight - approx.	2113	kg
Motor inertia	5.7956	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from moto	r) 90	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	12/25	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1R	x 3C x 300mm ² /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	355	475.0	632.6	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2068

Motor Load Data Load Point NL 1/4FL 1/2FL 3/4FL FL 5/4FL Current 180.1 230.9 342.1 462.9 632.6 Torque Nm 0.0 282.2 565.0 848.4 1132.5 Speed r/min 3000 2997 2993 2990 2987 Efficiency % 0.0 91.6 95.0 95.8 95.8

60.5

79.0

86.0

89.0

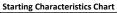
6.2

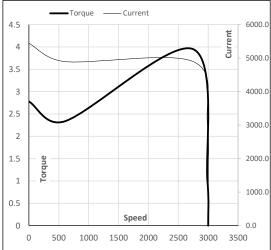
Performance vs Load Chart Efficiency - Power Factor = — Current 120 700.0 EFF & PF 600.0 100 500.0 80 Current 400.0 60 300.0 40 200.0 20 100.0 Load 0 0.0 0% 25% 75% 100% 125%

Motor Speed Torque Data

Power Factor

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2748	2987	3000	
Current	Α	5440.4	4896.3	3023.2	632.6	180.1	
Torque	pu	2.8	2.3	4.0	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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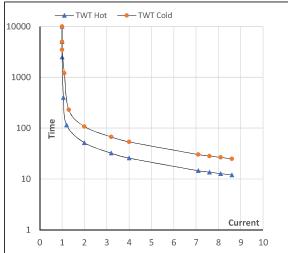
Model No. TCA3551AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	355	475.0	632.6	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2068

Motor Speed Torque Data

Load		FL	l ₁	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	52	43	26	23	20	12
TWT Cold	s	10000	107	75	54	50	45	25
Current	pu	1	2	3	4	5	5.5	8.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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