PRODUCT INFORMATION PACKET

Model No: TCA3551A3133GACD01 Catalog No: TCA3551A3133GACD01 Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 415 V, 3000 RPM, 355L Frame, TEFC



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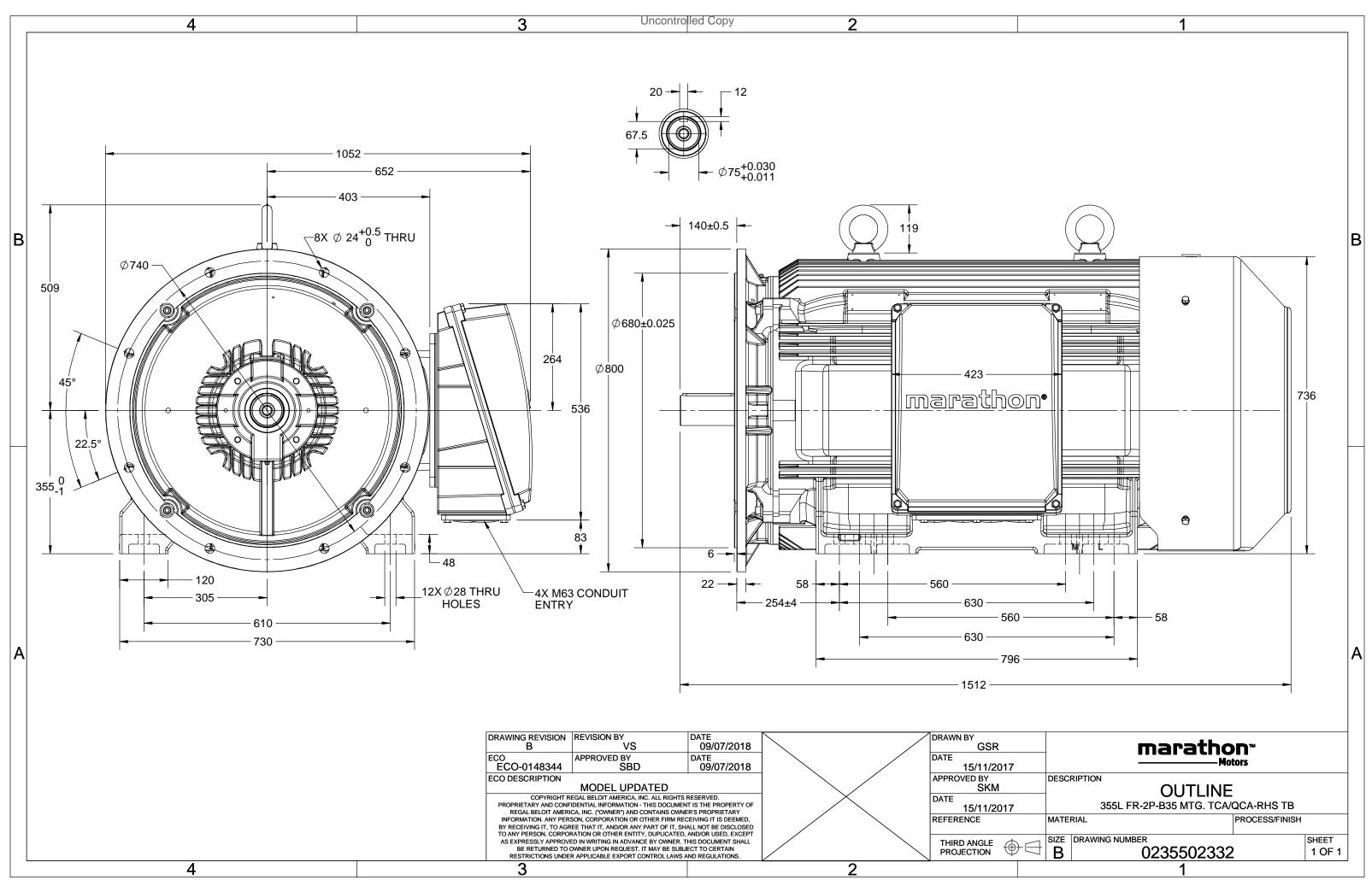
Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	415 V
Current	572.8 A	Speed	2982 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	50 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0235502332	Connection Drawing	8442000085

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	1.3.7	,	_				-										T /T	T /T
	/ Y	f	Р	Р	1	n	Т	IE		% EFF at _				at _ lo		I _A /I _N	T_A/T_N	
<u> </u>	onn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL			1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
415 <i>L</i>	Δ	50	355	475	572.8	2982	1134.33	IE3	-	95.8	95.8	95.2	0.9	0.89	0.84	6.4	2.0	3.0
Motor type	e				TCA					Degree of	protecti	on				IP 55		
Enclosure					TEFC					Mounting						IM B35		
Frame Mat	terial				Cast Irc	n				Cooling me						IC 411		
Frame size									Motor wei		prox.				1993		kg	
Duty					S1					Gross weight - approx.						2038		
	ge variation * ± 10%							Motor inertia						5.1256		kg kgm ²		
Frequency	equency variation * ± 5%						load inert	ia				Custo	omer to Provid	de	0			
Combined	ombined variation * 10%					,	vibration l	evel					2.8		mm/s			
Design							1	Noise leve	l (1met	er distar	nce fror	n motor)	90		dB(A)		
Service fact	tor				1.0					No. of starts hot/cold/Equally spread					2/3/4			
Insulation of	class				F				Starting method						DOL			
Ambient te	empei	rature			-20 to +	50		°C	-	Type of coupling						Direct		
Temperatu	ure ris	e (by r	resistand	:e)	70 [Class	B]		к	LR withstand time (hot/cold)					15/30			S	
Altitude ab	oove s	sea lev	el		1000			meter							В	i-directional		
Hazardous	area	classif	ication		NA				9	Standard r	otation				Cloc	kwise form Dl	E	
Zon	ne cla	ssifica	tion		NA				Paint shade						RAL 5014			
Gas	s grou	цр			NA					Accessorie	S							
Ten	mpera	ature c	lass		NA					Ac	cessory	- 1				-		
Rotor type	Rotor type Aluminum Die cast						Accessory - 2				-							
Bearing typ	ре			Anti-	friction ba	ll bearing				Ac	cessory	- 3				-		
DE / NDE b	bearin	g		63	17 C3/6	317 C3			-	Terminal box position					RHS			
Lubrication	n met	hod			Regreasa	ble				Maximum	cable si	ze/cond	uit size	1R	x 3C x 3	00mm²/4 x M	63 x 1.5	
Type of gre	ease		Sh	ell Gadı	us S5 V100) or Equiv	alent			Auxiliary t	erminal	box				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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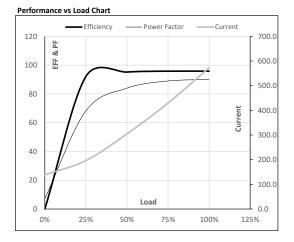


Model No. TCA3551A3133GACD01

Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475.0	572.8	2982	115.67	1134.33	IE3	50	S1	1000	5.1256	1993

Motor Load Data

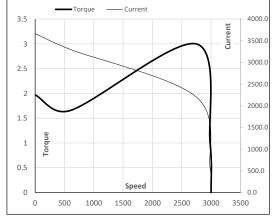
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	138.4	196.3	304.7	429.6	572.8	
Nm	0.0	282.3	565.4	849.4	1134.3	
r/min	3000	2996	2991	2987	2982	
%	0.0	92.1	95.2	95.8	95.8	
%	7.2	68.2	84.0	89.0	90.0	
	Nm r/min %	A 138.4 Nm 0.0 r/min 3000 % 0.0	A 138.4 196.3 Nm 0.0 282.3 r/min 3000 2996 % 0.0 92.1	A 138.4 196.3 304.7 Nm 0.0 282.3 565.4 r/min 3000 2996 2991 % 0.0 92.1 95.2	A 138.4 196.3 304.7 429.6 Nm 0.0 282.3 565.4 849.4 r/min 3000 2996 2991 2987 % 0.0 92.1 95.2 95.8	A 138.4 196.3 304.7 429.6 572.8 Nm 0.0 282.3 565.4 849.4 1134.3 r/min 3000 2996 2991 2987 2982 % 0.0 92.1 95.2 95.8 95.8



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2743	2982	3000	
Current	А	3666.1	3299.5	2207.6	572.8	138.4	
Torque	pu	2.0	1.7	3.0	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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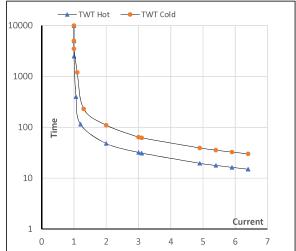
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475	572.8	2982	115.59	1134.33	IE3	50	S1	1000	5.1256	1993

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I ₅	LR
TWT Hot	s	10000	48	32	25	20	17	15
TWT Cold	s	10000	110	64	45	40	35	30
Current	pu	1	2	3	4	5	5.5	6.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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