PRODUCT INFORMATION PACKET

Model No: TCA3551A3121GACD01 Catalog No: TCA3551A3121GACD01 Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 415 V, 3000 RPM, 355L Frame, TEFC



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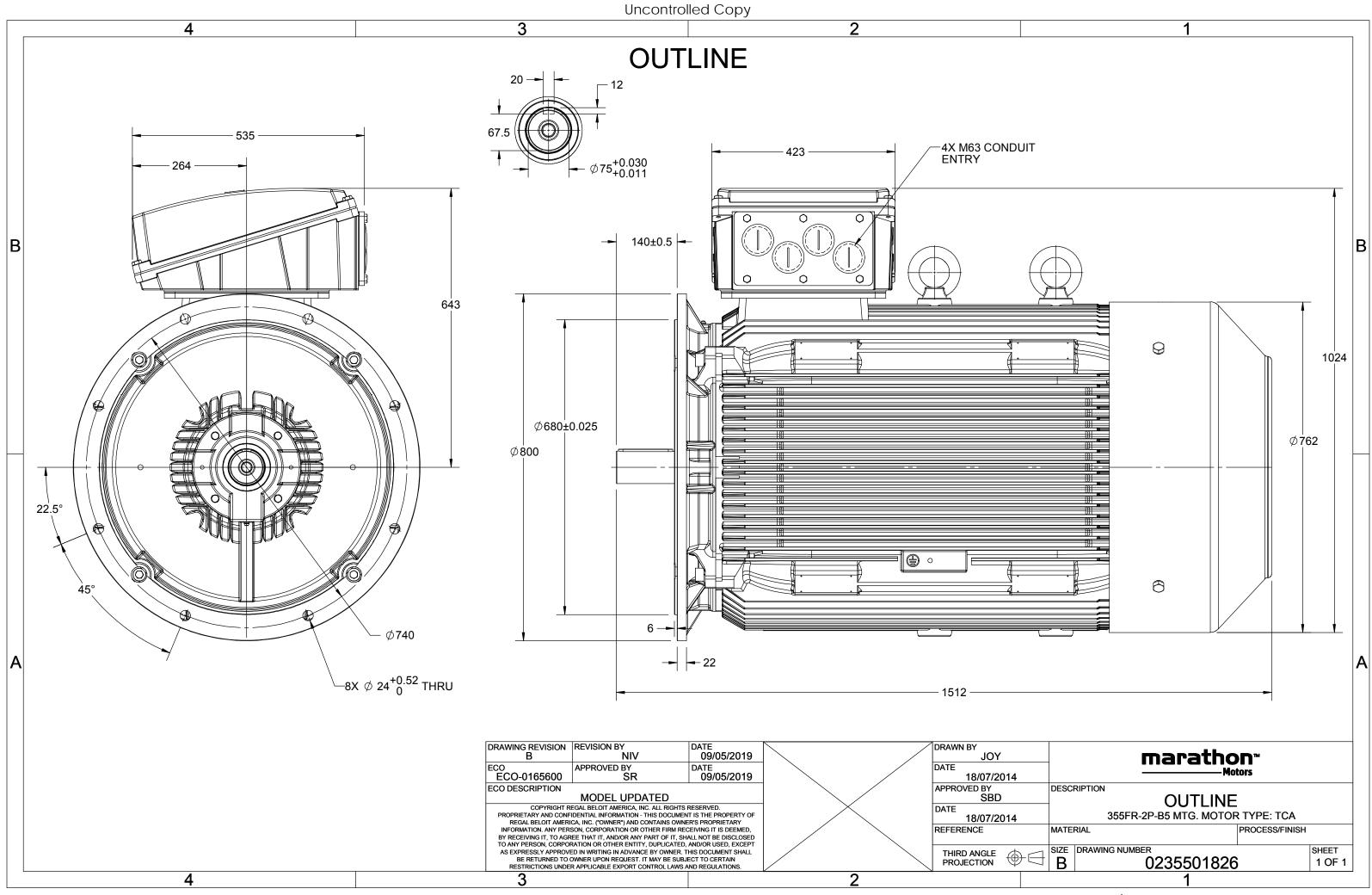
Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	415 V
Current	572.8 A	Speed	2982 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	50 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	СЗ	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1512 mm	Frame Length	1010 mm	
Shaft Diameter	75 mm	Shaft Extension	140 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0235501826	

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U	Δ / Y	f	Р	Р	1	n	т	IE		% EFF at _	load		PI	at_lo	ad	I _A /I _N	T_A/T_N	T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL		1/2FL	FL		1/2FL	[uq]	[µq]	[pu]
415	Δ	50	355	475	572.8	2982	1134.33	IE3	-	95.8	95.8	95.2	0.9	0.89	0.84	6.4	2.0	3.0
								-										
Motor	type				TCA				C	egree of	protecti	on				IP 55		
Enclosu	ure				TEFC				N	/lounting	type					IM B5		
Frame	Materia	I			Cast Iro	n			C	ooling m	ethod					IC 411		
Frame	size				355L				Ν	/lotor wei	ght - ap	prox.				1948		kg
Duty	S1					G	Gross weight - approx.						1993					
Voltage	e variatio	on *			± 10%	0% Motor inertia						5.1256		kgm ²				
Freque	equency variation * ± 5%					L	oad inert	ia				Custo	omer to Provid	de				
Combir	ombined variation * 10%						V	ibration l	evel					2.8		mm/s		
Design					Ν				N	loise leve	l (1met	er distar	nce fror	n motor)	90		dB(A)
Service	factor				1.0				N	lo. of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulati	ion class	5			F				s	tarting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	50		°C	Т	ype of co	upling				Direct			
Tempe	rature ri	ise (by i	resistand	:e)	70 [Class	5 B]		к	L	LR withstand time (hot/cold)					15/30			S
Altitud	e above	sea lev	el		1000			meter	0	irection	of rotati	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				S	tandard r	otation				Cloc	kwise form Dl	E	
	Zone cla	assifica	tion		NA				P	aint shad	e					RAL 5014		
	Gas gro	up			NA				A	ccessorie	s							
	Temper	rature o	lass		NA					Ac	cessory	- 1				-		
Rotor t	уре			Al	uminum D	ie cast				Ac	cessory	- 2				-		
Bearing	g type			Anti-	friction ba	ll bearing				Ac	cessory	- 3				-		
DE / N	DE bearii	ng		63	17 C3/6	317 C3			т	Terminal box position					ТОР			
Lubrica	tion me	thod			Regrease	ıble			Ν	Maximum cable size/conduit size 1R x				R x 3C x 300mm²/4 x M63 x 1.5				
Type of	fgrease		Sh	ell Gadu	us S5 V100) or Equiv	alent		A	uxiliary t	erminal	box				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

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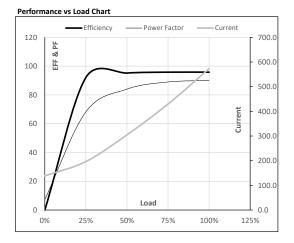


Model No. TCA3551A3121GACD01

Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475.0	572.8	2982	115.67	1134.33	IE3	50	S1	1000	5.1256	1948

Motor Load Data

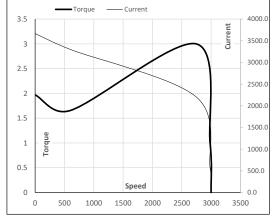
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	138.4	196.3	304.7	429.6	572.8	
Nm	0.0	282.3	565.4	849.4	1134.3	
r/min	3000	2996	2991	2987	2982	
%	0.0	92.1	95.2	95.8	95.8	
%	7.2	68.2	84.0	89.0	90.0	
	Nm r/min %	A 138.4 Nm 0.0 r/min 3000 % 0.0	A 138.4 196.3 Nm 0.0 282.3 r/min 3000 2996 % 0.0 92.1	A 138.4 196.3 304.7 Nm 0.0 282.3 565.4 r/min 3000 2996 2991 % 0.0 92.1 95.2	A 138.4 196.3 304.7 429.6 Nm 0.0 282.3 565.4 849.4 r/min 3000 2996 2991 2987 % 0.0 92.1 95.2 95.8	A 138.4 196.3 304.7 429.6 572.8 Nm 0.0 282.3 565.4 849.4 1134.3 r/min 3000 2996 2991 2987 2982 % 0.0 92.1 95.2 95.8 95.8



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2743	2982	3000	
Current	А	3666.1	3299.5	2207.6	572.8	138.4	
Torque	pu	2.0	1.7	3.0	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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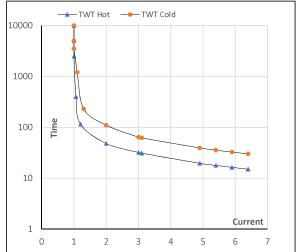
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 4	415	Δ	50	355	475	572.8	2982	115.59	1134.33	IE3	50	S1	1000	5.1256	1948

Motor Speed Torque Data

wotor speed	a rorq	ue Data						
Load		FL	I_1	I_2	I_3	I_4	I ₅	LR
TWT Hot	s	10000	48	32	25	20	17	15
TWT Cold	s	10000	110	64	45	40	35	30
Current	pu	1	2	3	4	5	5.5	6.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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