## **PRODUCT INFORMATION PACKET**

Model No: TCA3551A1131GAC010 Catalog No: TCA3551A1131GAC010 TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355L Frame, TEFC



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Motors





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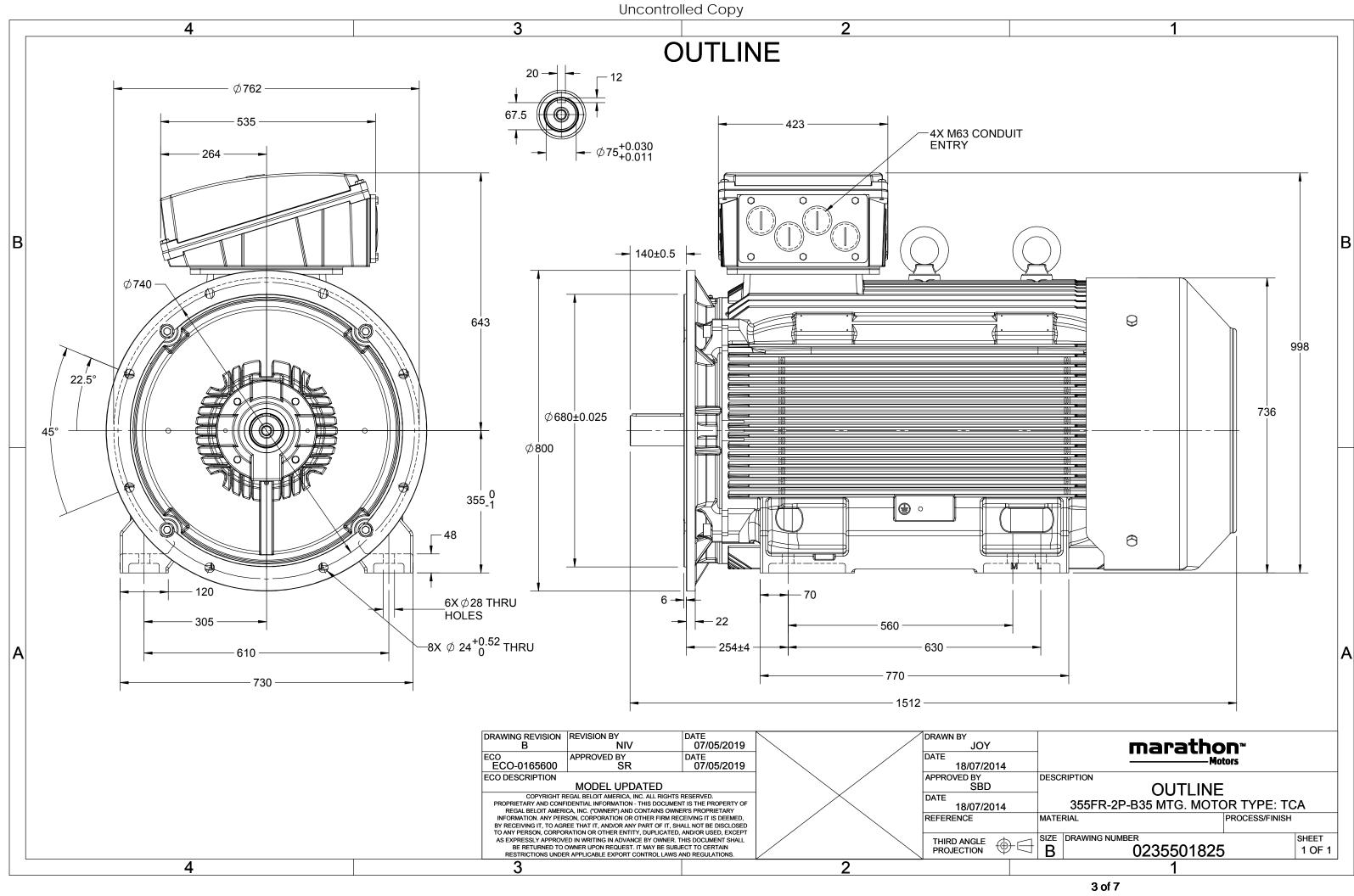
### Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	400 V
Current	527.3 A	Speed	2984 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	Νο
CE	Yes	IP Code	55

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501825	Connection Drawing	8442000085

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U	$\Delta / Y$	f	Р	Р	Ι	n	Т	IE	9	% EFF a	t load	I	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	355	475	601.0	2987	1132.5	IE3	-	95.8	95.8	95	0.89	0.86	0.79	8.6	2.8	4
Motor	type				TCA				Dea	gree of	orotecti	on				IP 55		
Enclosu					TEFC					ounting						IM B35		
Frame	Materia	I			Cast Irc	n			Cooling method							IC 411		
Frame	size				355L					•	ght - app	orox.		2114		kg		
Duty					S1				Gro	oss weig	ht - app	rox.		2159		kg		
Voltage	e variatio	on *			± 10%				Мо	Motor inertia						5.7956		
Freque	ncy varia	ation *			± 5%				Loa	id inerti	а				Custo	Customer to Provide		
Combir	nbined variation * 10%					Vib	ration l	evel					2.8		mm/s			
Design	N N					Noi	ise level	(1mete	er distar	nce fror	n motor	)	90		dB(A)			
Service	factor				1.0				No.	No. of starts hot/cold/Equally spread						2/3/4		
Insulati	on class				F				Starting method						DOL			
Ambier	nt tempe	erature			-20 to +	40		°C	Type of coupling							Direct		
Tempe	rature ri	se (by i	resistance	e)	80 [ Class	B]		К	LR	withsta	nd time	(hot/co	ld)			12/25		S
Altitude	e above	sea lev	el		1000			meter	Dir	ection c	f rotatio	n			В	i-directional		
Hazard	ous area	a classif	ication		NA				Sta	ndard r	otation				Cloc	kwise form	DE	
	Zone cla	assifica	tion		NA				Pai	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	S							
	Temper	ature o	lass		NA					Accessory - 1					PTC 150°C			
Rotor t	r type Aluminum Die cast					Accessory - 2					-							
Bearing	g type			Anti-friction ball				Accessory - 3					-					
DE / NE	DE beari	ng		63	17 C3/63				Ter	minal b	ox posit	ion				TOP		
Lubrica	tion me	thod			Regreasa				Ma	ximum	cable siz	e/cond	uit size	1R	x 3C x 3	00mm²/4 x	V63 x 1.5	
Type of	fgrease		C	CHEVRO	ON SRI-2 o	r Equival	ent		Aux	kiliary te	erminal l	хос				NA		

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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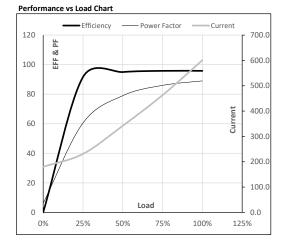
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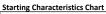
Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475.0	601.0	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2114

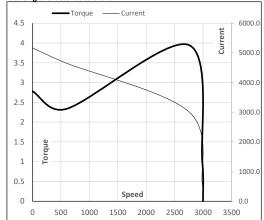
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	180.1	230.9	342.1	462.9	601.0	
Torque	Nm	0.0	282.2	565.0	848.4	1132.5	
Speed	r/min	3000	2997	2993	2990	2987	
Efficiency	%	0.0	91.6	95.0	95.8	95.8	
Power Factor	%	6.2	60.5	79.0	86.0	89.0	



### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2748	2987	3000	
Current	А	5168.3	4651.5	3023.2	601.0	180.1	
Torque	pu	2.8	2.3	4.0	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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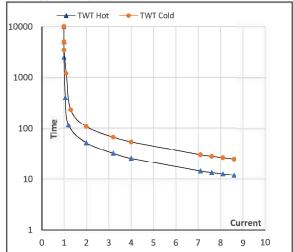
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
-	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	355	475.0	601.0	2987	115.48	1132.50	IE3	40	S1	1000	5.7956	2114

### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	۱ <sub>5</sub>	LR
TWT Hot	S	10000	52	43	26	23	20	12
TWT Cold	s	10000	107	75	54	50	45	25
Current	pu	1	2	3	4	5	5.5	8.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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