PRODUCT INFORMATION PACKET



Model No: TCA3152AF121GAC010 Catalog No: TCA3152AF121GAC010

TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 355L Frame, TEFC



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Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	380 V
Current	553.9 A	Speed	1489 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.9
Duty	S 1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	4	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0235501831	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE										
	>0~6	±0.1								
LINEAR DIM	>6~30	±0.2								
	>30~120	±0.3								



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA3152AF121GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	ΙE	%	6 EFF a	t load	t	PI	at lo	ad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	315	425	553.93	1489	2032.4	IE3	-	96	96	96.2	0.9	0.89	0.85	6.2	1.8	2.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1902	kg
Gross weight - approx.	1947	kg
Motor inertia	10.1755	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mo	tor) 82	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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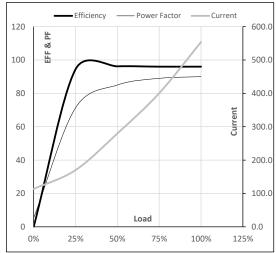
Model No. TCA3152AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	315	425.0	553.9	1489	207.25	2032.40	IE3	40	S1	1000	10.1755	1902

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	113.5	169.9	279.8	400.5	553.9	
Torque	Nm	0.0	505.3	1012.3	1521.2	2032.4	
Speed	r/min	1500	1497	1495	1492	1489	
Efficiency	%	0.0	94.4	96.2	96.0	96.0	
Power Factor	%	5.3	71.3	85.0	89.0	90.0	

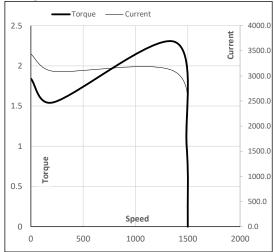
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	214	1370	1489	1500	
Current	Α	3434.3	3090.9	1665.7	553.9	113.5	
Torque	pu	1.8	1.5	2.3	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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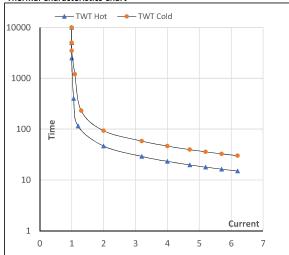
Model No. TCA3152AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	315	425.0	553.9	1489	207.25	2032.40	IE3	40	S1	1000	10.1755	1902

Motor Speed Torque Data

Load		FL	I_1	l ₂	l_3	I_4	l ₅	LR
TWT Hot	s	10000	47	33	23	18	17	15
TWT Cold	s	10000	93	65	47	37	34	30
Current	pu	1	2	3	4	5	5.5	6.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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