PRODUCT INFORMATION PACKET

Model No: TCA3151AF131GAC010 Catalog No: TCA3151AF131GAC010 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355L Frame, TEFC



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Motors





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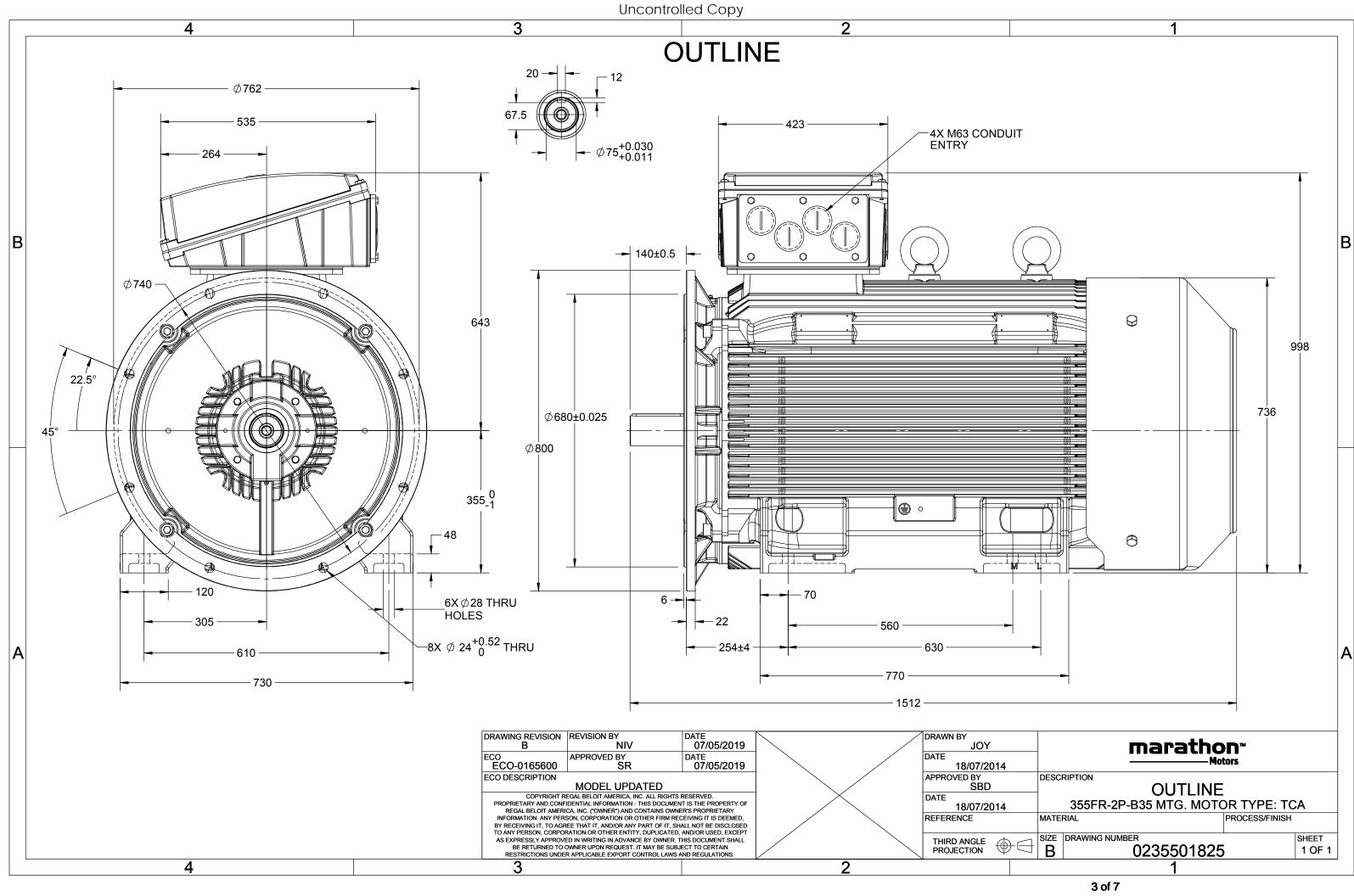
Nameplate Specifications

Output HP	425 Нр	Output KW	315.0 kW			
Frequency	50 Hz	Voltage	380 V			
Current	555.1 A	Speed	2984 rpm			
Service Factor	1	Phase	3			
Efficiency	95.8 %	Power Factor	0.9			
Duty	S1	Insulation Class	F			
Frame	355L	Enclosure	Totally Enclosed Fan Cooled			
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C			
Thermal Protection	No Protection	Ambient Temperature	40 °C			
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317			

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line		
Poles	2	Rotation	Bi-Directional		
Mounting	B35	Motor Orientation	Horizontal		
Drive End Bearing	C3	Opp Drive End Bearing	C3		
Frame Material	Cast Iron	Shaft Type	Keyed		
Overall Length	1512 mm	Frame Length	1010 mm		
Shaft Diameter	75 mm	Shaft Extension	140 mm		
Assembly/Box Mounting	Тор				
Outline Drawing	0235501825	Connection Drawing	8442000085		

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U Δ / Y f	Р	P I	n	Т	IE		% EFF a	t loa	ł	PF	F at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz]	[kW] [hp] [A	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380 <u>A</u> 50	315 4	125 555.	08 2984	1014.4	IE3	-	95.8	95.8	94.9	0.9	0.88	0.82	7	2.1	3.3
		-	CA										IP 55		
Motor type			CA EFC				gree of		on				IP 55 IM B35		
Enclosure							ounting								
Frame Material			t Iron				oling me						IC 411		
Frame size			55L				otor wei	• .					1888		kg
Duty			51				oss weig		rox.				1933		kg kgm ²
Voltage variation *		-	10%			Mo	Motor inertia								
Frequency variation *			5%			Loa	Load inertia					Custo	Customer to Provide		
Combined variation *		1	0%			Vib	ration l	evel					2.8		mm/s
Design			N			Noise level (1meter distance from motor)					-)	90		dB(A)	
Service factor		:	0			No	No. of starts hot/cold/Equally spread						2/3/4		
Insulation class			F			Sta	rting m	ethod					DOL		
Ambient temperature		-20	o +40		°C	Тур	be of co	upling					Direct		
Temperature rise (by re	esistance)	80 [0	lass B]		К	LR	withsta	nd time	(hot/co	ld)			15/30		s
Altitude above sea leve	el	1	000		meter	Dir	Direction of rotation					В	i-directional	l	
Hazardous area classifi	cation	I	IA			Sta	ndard r	otation				Cloc	ckwise form	DE	
Zone classificat	ion	1	١A			Pai	nt shad	е					RAL 5014		
Gas group		1	A			Aco	cessorie	s							
Temperature cl	ass	I	A				Acc	cessory -	- 1				PTC 150°C		
Rotor type	otor type Aluminum Die cast					Accessory - 2						-			
Bearing type		Anti-fri	ction ball				Acc	cessory -	- 3				-		
DE / NDE bearing		6317 C3	/6317 C3			Ter	minal b	ox posit	ion				TOP		
Lubrication method		Regr	asable				iximum	•		uit size	1R	x 3C x 3	00mm²/4 x	M63 x 1.5	
Type of grease	CH	IEVRON SRI	2 or Equiva	lent			xiliary te						NA		
,,			-				. , .								

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $\rm T_A/\rm T_N$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values. Aus/Nz Brazil India Global IEC Efficiency Europe China GB 18613-2012 Grade 2 -IEC: 60034-30 Standards --_

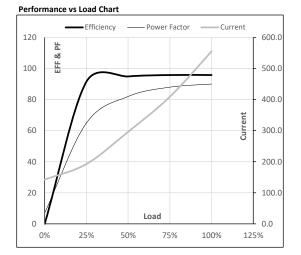
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Enclosure	U	Δ/Υ	f	Р	Р	1	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	315	425	555.1	2984	103.44	1014.37	IE3	40	S1	1000	4.7428	1888

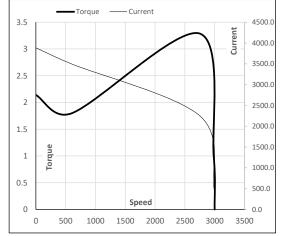
Motor Load Data											
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL				
Current	А	142.4	192.6	296.3	409.0	555.1					
Torque	Nm	0.0	252.5	505.8	759.7	1014.4					
Speed	r/min	3000	2996	2992	2988	2984					
Efficiency	%	0.0	91.5	94.9	95.8	95.8					
Power Factor	%	7.0	64.9	82.0	88.0	90.0					



Motor Speed Torque Data

Motor Speed	Motor Speed Torque Data												
Load Point		LR	P-Up	BD	Rated	NL							
Speed	r/min	0	600	2745	2984	3000							
Current	А	3885.6	3497.0	2258.1	555.1	142.4							
Torque	pu	2.1	1.8	3.3	1	0							

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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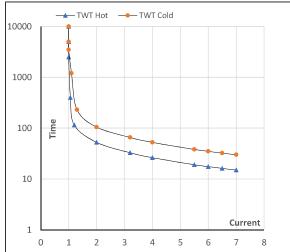
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Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	315	425.0	555.1	2984	103.44	1014.37	IE3	40	S1	1000	4.7428	1888

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I ₄	I ₅	LR
TWT Hot	s	10000	53	35	26	23	18	15
TWT Cold	s	10000	105	80	53	40	36	30
Current	pu	1	2	3	4	5	5.5	7

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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