PRODUCT INFORMATION PACKET



Model No: TCA3151A3141GACD01 Catalog No: TCA3151A3141GACD01 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 415 V, 355L Frame



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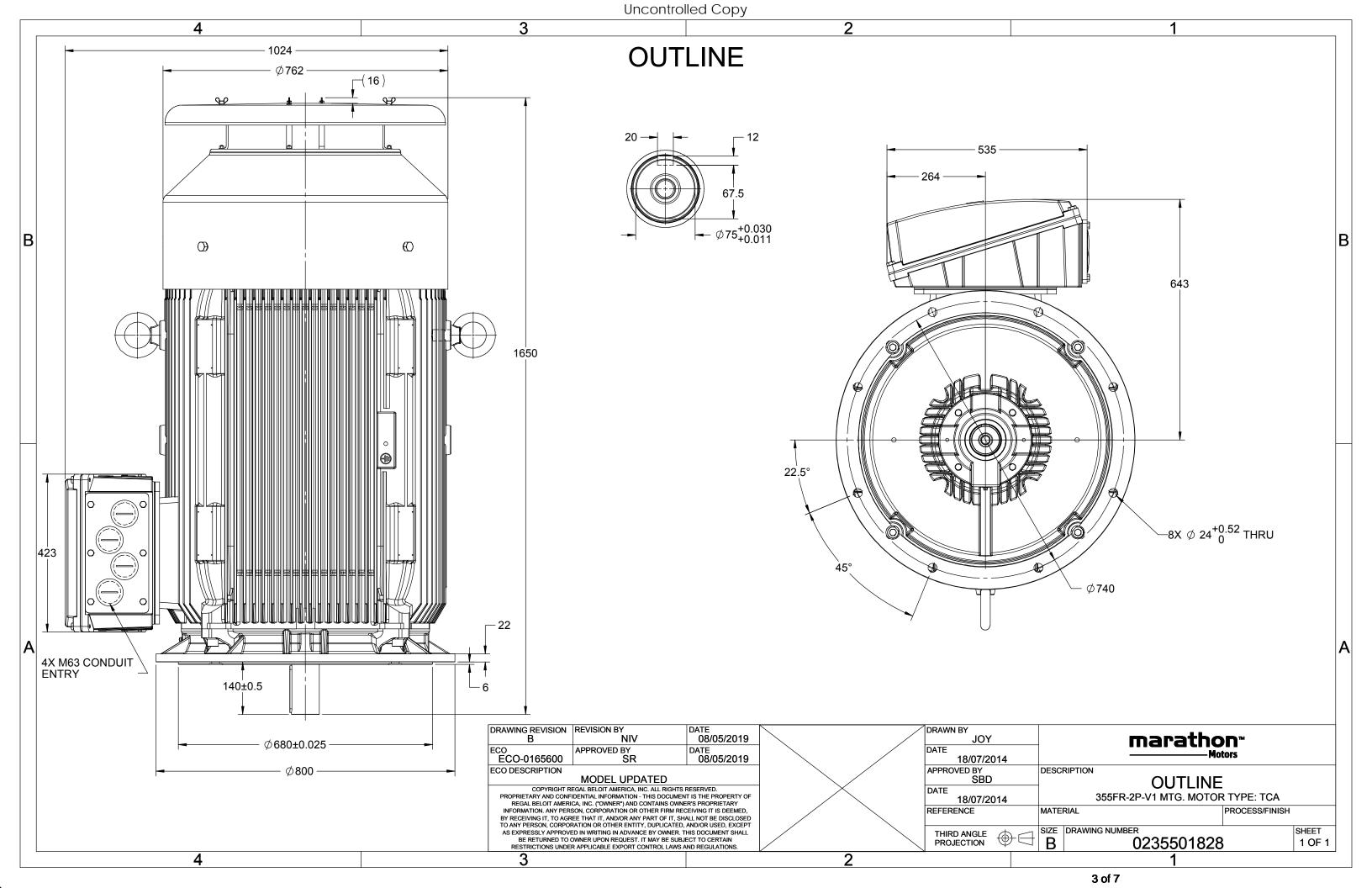
Nameplate Specifications

Phase	3	Output HP	425 Hp
Output KW	315.0 kW	Voltage	415 V
Speed	2985 r/min	Service Factor	1
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	95.8 %
Ambient Temperature	50 °C	Frequency	50 Hz
Current	514.0 A	Power Factor	0.89
Duty	S1	Insulation Class	F
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1647 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501828	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE								
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017





TerraMAX[®]

Model No. TCA3151A3141GACD01

U	Δ/Υ	f	Р	Р	1	n	T	IE	% EFF at load			PF	at lo	ad	I_A/I_N	T_A/T_N	T_K/T_N	
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	315	425	514.0	2985	1013.95	IE3		95.8	95.8	94.7	0.89	0.86	0.78	7.5	2.3	3.6

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resist	ance) 70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	on NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball bearing	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1859	kg
Gross weight - approx.	1904	kg
Motor inertia	4.7428	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from motor)	90	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1R x	3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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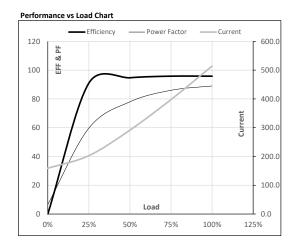




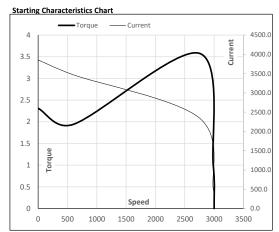
Model No. TCA3151A3141GACD01

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	315	425.0	514.0	2985	103.39	1013.95	IE3	50	S1	1000	4.7428	1859

Motor Load Data													
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL						
Current	Α	159.0	202.9	291.6	397.7	514.0							
Torque	Nm	0.0	252.5	505.7	759.5	1013.9							
Speed	r/min	3000	2996	2993	2989	2985							
Efficiency	%	0.0	91.0	94.7	95.8	95.8							
Power Factor	%	6.6	59.7	78.0	86.0	89.0							



Motor Speed Torque Data LR P-Up BD Rated NL Load Point 0 600 2746 2985 3000 Speed r/min Α 2353.1 Current 3855.0 3469.5 514.0 159.0 Torque pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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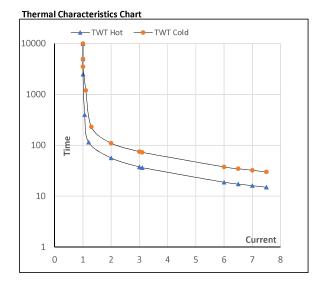




Model No. TCA3151A3141GACD01

Enclosure	U	Δ/Y	f	Р	Р	ı	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	315	425	514.0	2985	103.32	1013.95	IE3	50	S1	1000	4.7428	1859

Motor Speed Torque Data LR Load FL s 10000 15 TWT Hot 25 20 TWT Cold s 10000 110 75 60 45 40 30 Current 1 3 5 5.5 7.5 pu



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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