PRODUCT INFORMATION PACKET

Model No: TCA2503A3111GACD01 Catalog No: TCA2503A3111GACD01 TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 415 V, 355L Frame



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Motors

Product Information Packet: Model No: TCA2503A3111GACD01, Catalog No:TCA2503A3111GACD01 TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 415 V, 355L Frame

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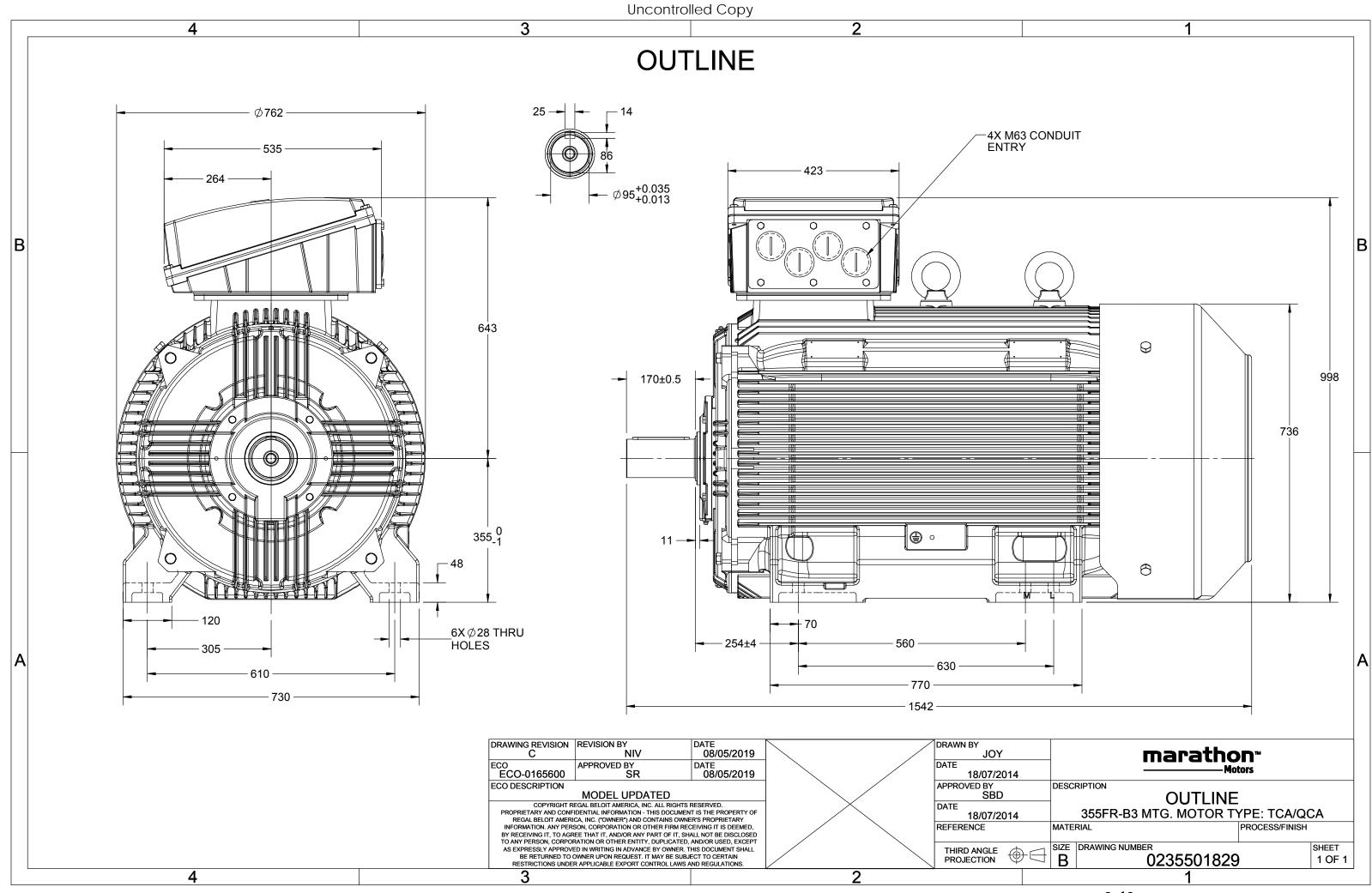
Nameplate Specifications

| Phase | 3 | Output HP | 335 Hp |
|------------------------|---------------|----------------------------|-----------------------------|
| Output KW | 250.0 kW | Voltage | 415 V |
| Speed | 992 r/min | Service Factor | 1 |
| Frame | 355L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Efficiency | 95.8 % |
| Ambient Temperature | 50 °C | Frequency | 50 Hz |
| Current | 427.1 A | Power Factor | 0.85 |
| Duty | S1 | Insulation Class | F |
| Drive End Bearing Size | 6322 | Opp Drive End Bearing Size | 6322 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE3 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 6 | Rotation | Bi-Directional |
| Mounting | B3 | Motor Orientation | Horizontal |
| Drive End Bearing | C3 | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1542 mm | Frame Length | 1010 mm |
| Shaft Diameter | 95 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | Тор | | |
| Outline Drawing | 0235501829 | Connection Drawing | 8442000085 |

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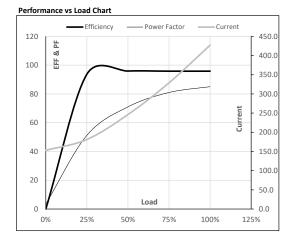


Model No. TCA2503A3111GACD01

| Enclosure | U | Δ / Y | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|-------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 250 | 335.0 | 427.1 | 992 | 245.37 | 2406.21 | IE3 | 50 | S1 | 1000 | 12.1563 | 1928.8 |
| | | | | | | | | | | | | | | | |

Motor Load Data

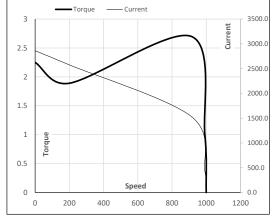
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|-------|-------|--------|--------|--------|-------|
| Current | А | 153.0 | 181.2 | 246.2 | 328.8 | 427.1 | |
| Torque | Nm | 0.0 | 597.7 | 1197.8 | 1800.5 | 2406.2 | |
| Speed | r/min | 1000 | 998 | 996 | 994 | 992 | |
| Efficiency | % | 0.0 | 93.7 | 95.9 | 95.8 | 95.8 | |
| Power Factor | % | 3.5 | 51.2 | 71.0 | 81.0 | 85.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|--------|-------|-------|--|
| Speed | r/min | 0 | 200 | 913 | 992 | 1000 | |
| Current | А | 2861.8 | 2575.6 | 1535.0 | 427.1 | 153.0 | |
| Torque | pu | 2.3 | 1.9 | 2.7 | 1 | 0 | |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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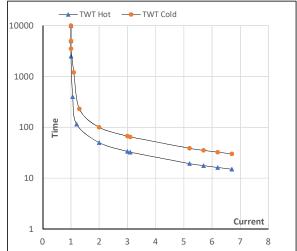
Model No. TCA2503A3111GACD01

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 250 | 335 | 427.1 | 992 | 245.19 | 2406.21 | IE3 | 50 | S1 | 1000 | 12.1563 | 1929 |

Motor Speed Torque Data

| Load | | FL | I_1 | l ₂ | I_3 | I_4 | I_5 | LR |
|----------|----|-------|-------|----------------|-------|-------|-------|-----|
| TWT Hot | S | 10000 | 50 | 34 | 30 | 25 | 18 | 15 |
| TWT Cold | s | 10000 | 100 | 67 | 60 | 50 | 37 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6.7 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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