PRODUCT INFORMATION PACKET

Model No: TCA2503A1121GAC010
Catalog No: TCA2503A1121GAC010
TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355L Frame, TEFC

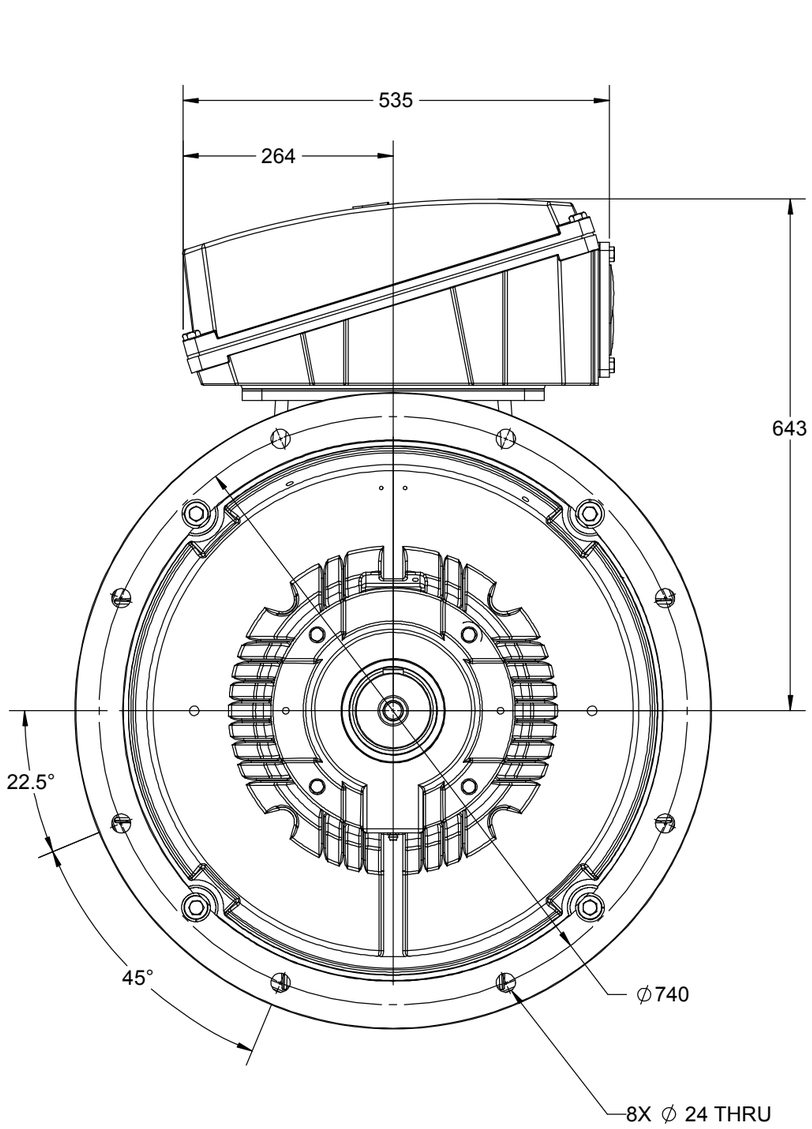
Nameplate Specifications

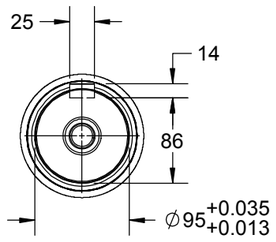
Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	400 V
Current	443.1 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Efficiency Class	IE3		

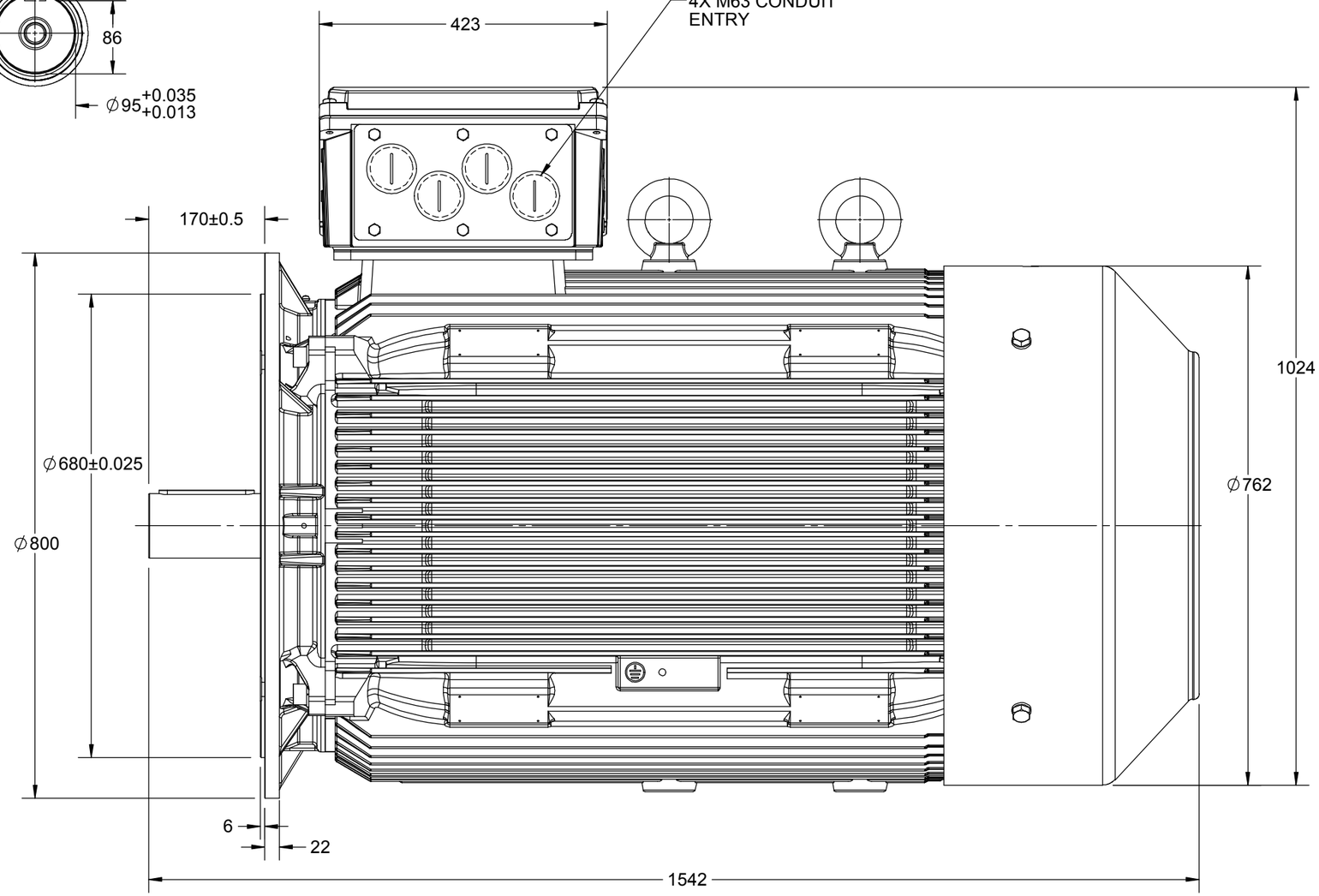
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Top		
Outline Drawing	0235501831	Connection Drawing	8442000085

OUTLINE



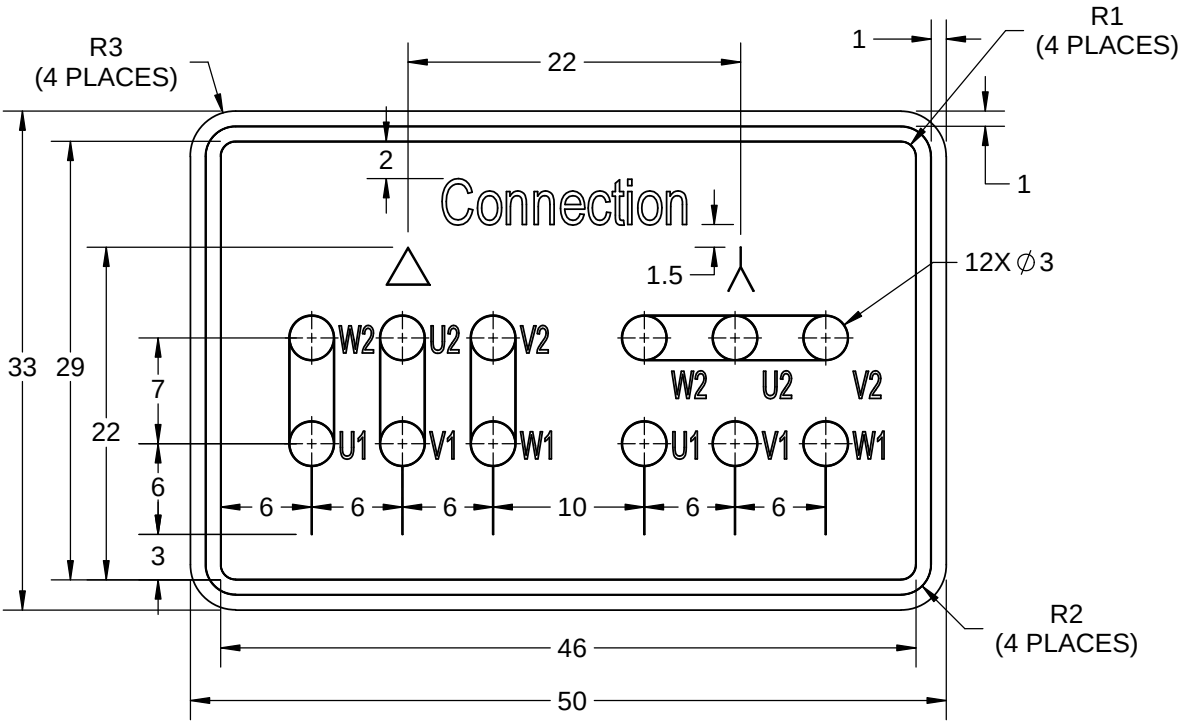




DRAWING REVISION B	REVISION BY NIV	DATE 08/05/2019		DRAWN BY JOY	marathon™ Motors
ECO ECO-0165600	APPROVED BY SR	DATE 08/05/2019		DATE 18/07/2014	
ECO DESCRIPTION MODEL UPDATED				APPROVED BY SBD	DESCRIPTION OUTLINE 355FR-B5 MTG. MOTOR TYPE: TCA
				DATE 18/07/2014	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER 0235501831 / SHEET 1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. TCA2503A1121GAC010

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load 5/4FL	FL	3/4FL	1/2FL	PF at __ load FL	3/4FL	1/2FL	I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
400	Δ	50	250	335	443.1	991	2408.2	IE3	-	95.8	95.8	95.9	0.85	0.82	0.74	6.1	2.0	2.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1876	kg
Gross weight - approx.	1921	kg
Motor inertia	11.7080	kgm^2
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from motor)	70	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	s
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

REGAL®

marathon® Motors

TerraMAX®

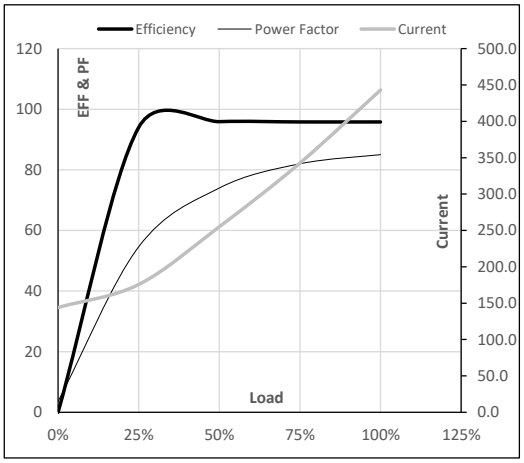
Model No. TCA2503A1121GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	400	Δ	50	250	335.0	443.1	991	245.57	2408.21	IE3	40	S1	1000	11.708	1876

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	144.0	175.7	255.1	342.6	443.1	
Torque	Nm	0.0	597.8	1198.2	1801.6	2408.2	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	94.0	95.9	95.8	95.8	
Power Factor	%	3.6	54.6	74.0	82.0	85.0	

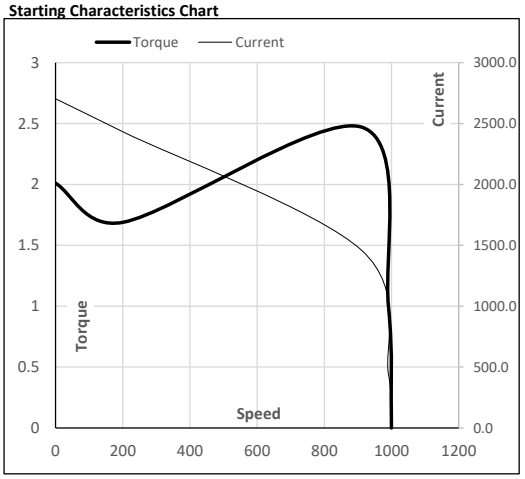
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	912	991	1000
Current	A	2703.1	2432.8	1457.9	443.1	144.0
Torque	pu	2.0	1.7	2.5	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

Issued By
Issued Date

REGAL®

marathon® Motors

TerraMAX®

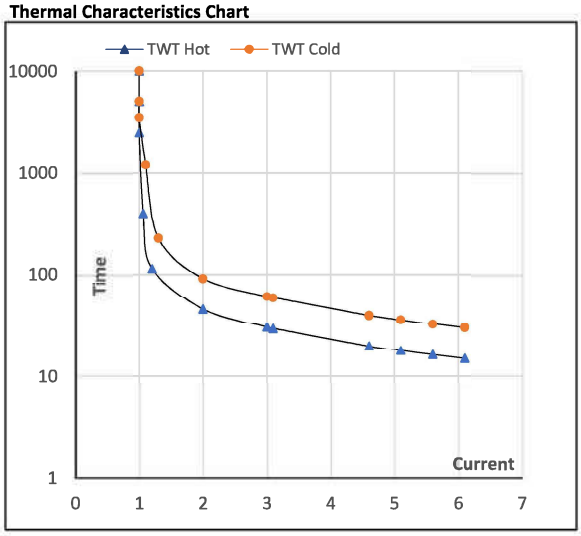
Model No. TCA2503A1121GAC010

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	400	Δ	50	250	335.0	**443.1**	991	245.57	2408.21	IE3	40	S1	1000	11.708	1876

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	46	31	25	18	16	15
TWT Cold	s	10000	92	61	45	37	33	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

Issued By
Issued Date

REGAL