PRODUCT INFORMATION PACKET



Model No: TCA2502AF141GAC010 Catalog No: TCA2502AF141GAC010

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 355M Frame, TEFC





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Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	380 V
Current	444.6 A	Speed	1490 rpm
Service Factor	1	Phase	3
Efficiency	96 %	Power Factor	0.89
Duty	S 1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501832

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. TCA2502AF141GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	IE	%	6 EFF a	t load	t	PF	at lo	ad	I_A/I_N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	250	335	444.56	1490	1601.3	IE3	-	96	96	95.8	0.89	0.88	0.83	6.5	1.9	2.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	1737	kg
Gross weight - approx.	1782	kg
Motor inertia	8.4434	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mot	tor) 82	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1	LR x 3C x 300mm ² /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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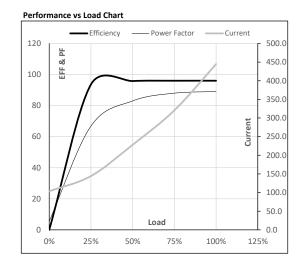




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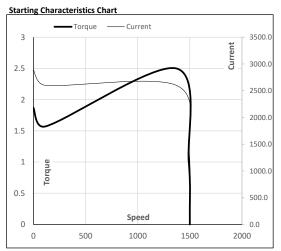
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	250	335.0	444.6	1490	163.29	1601.30	IE3	40	S1	1000	8.4434	1737

Motor Load Da	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	103.5	144.3	228.2	320.6	444.6	
Torque	Nm	0.0	398.3	797.8	1198.7	1601.3	
Speed	r/min	1500	1498	1495	1493	1490	
Efficiency	%	0.0	93.6	95.8	96.0	96.0	
Power Factor	%	5.5	66.8	83.0	88.0	89.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	115	1371	1490	1500	
Current	Α	2889.7	2600.7	1420.8	444.6	103.5	
Torque	pu	1.9	1.6	2.5	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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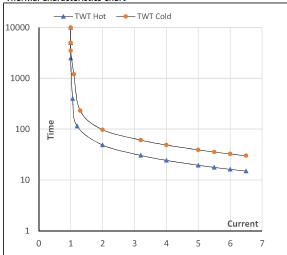
Model No. TCA2502AF141GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	250	335.0	444.6	1490	163.29	1601.30	IE3	40	S1	1000	8.4434	1737

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	49	33	25	20	18	15
TWT Cold	s	10000	98	70	49	39	36	30
Current	pu	1	2	3	4	5	5.5	6.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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