# PRODUCT INFORMATION PACKET



Model No: TCA2501AF113GAC010 Catalog No: TCA2501AF113GAC010

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355M Frame, TEFC



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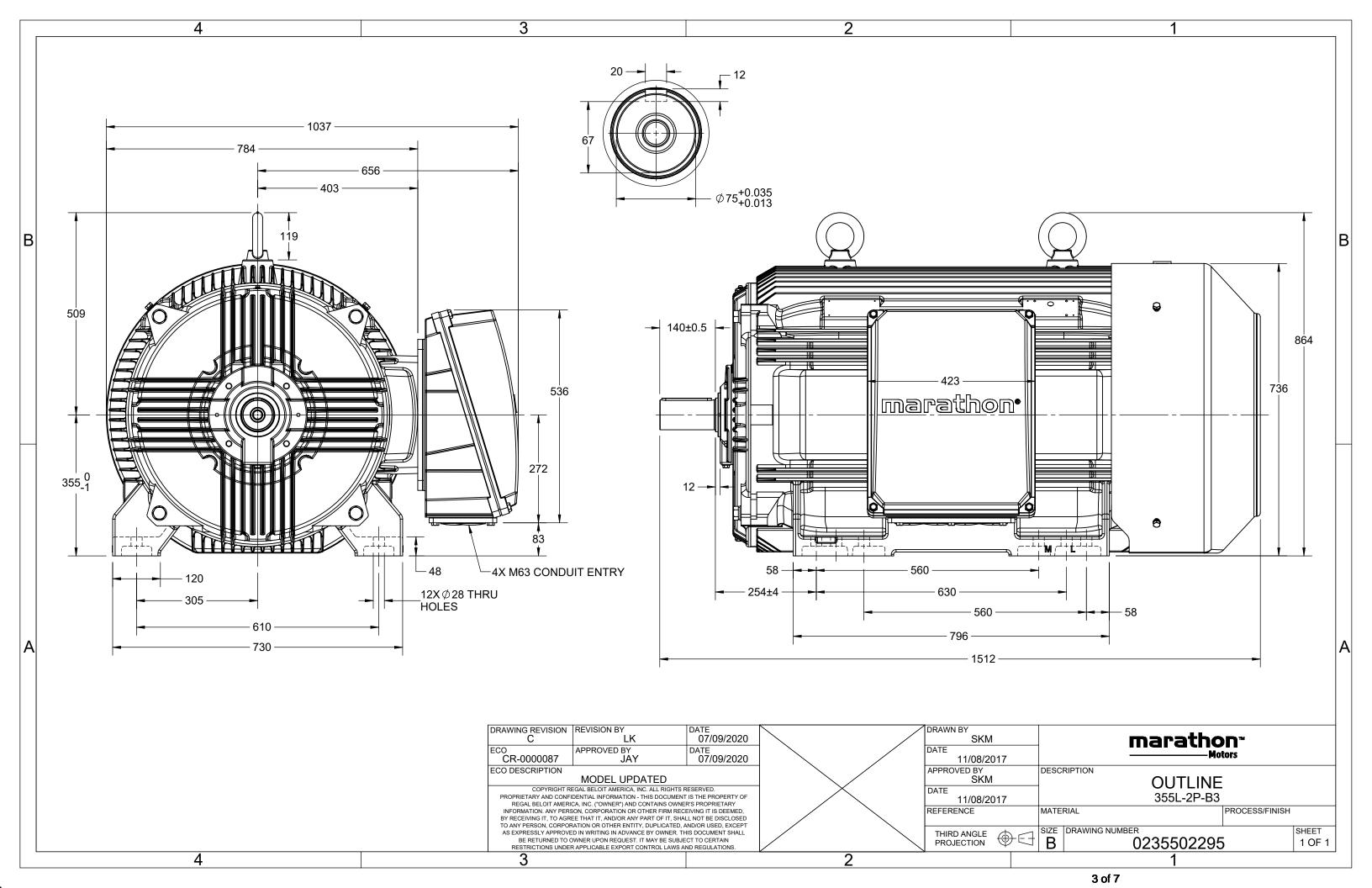
## Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	380 V
Current	440.5 A	Speed	2983 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	55

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0235502295

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

## **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA2501AF113GAC010

U	Δ/Υ	f	Р	Р	I	n	Т	ΙE	9	6 EFF a	t load	t	PI	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	250	335	440.54	2983	799.72	IE3	-	95.8	95.8	94.2	0.9	0.87	0.81	6.9	2.0	3.3

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistan	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	1716	kg
Gross weight - approx.	1762	kg
Motor inertia	4.0729	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from me	otor) 90	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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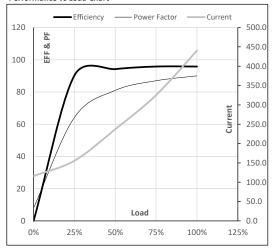
#### Model No. TCA2501AF113GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	250	335.0	440.5	2983	81.55	799.72	IE3	40	S1	1000	4.0729	1716

#### **Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	116.0	155.5	237.0	325.4	440.5	
Torque	Nm	0.0	199.1	398.7	598.9	799.7	
Speed	r/min	3000	2996	2992	2987	2983	
Efficiency	%	0.0	90.3	94.2	95.8	95.8	
Power Factor	%	8.0	64.2	81.0	87.0	90.0	

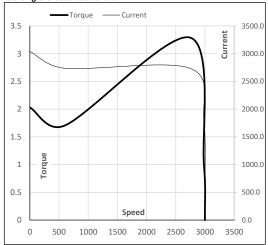
#### Performance vs Load Chart



### **Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2744	2983	3000	
Current	Α	3039.7	2735.8	1775.4	440.5	116.0	
Torque	pu	2.0	1.7	3.3	1	0	

### Starting Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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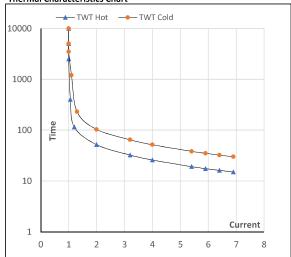
#### Model No. TCA2501AF113GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	250	335.0	440.5	2983	81.55	799.72	IE3	40	S1	1000	4.0729	1716

#### **Motor Speed Torque Data**

Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	52	35	26	23	18	15
TWT Cold	s	10000	104	80	52	40	36	30
Current	pu	1	2	3	4	5	5.5	7

### Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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