PRODUCT INFORMATION PACKET



Model No: TCA2004AF121GAC010 Catalog No: TCA2004AF121GAC010

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 355L Frame, TEFC



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Product Information Packet: Model No: TCA2004AF121GAC010, Catalog No:TCA2004AF121GAC010 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 355L Frame, TEFC



Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	380 V
Current	387.0 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.6 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501831

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

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Model No. TCA2004AF121GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	200	270	387	742	2590.6	IE3	-	94.6	94.6	95	0.83	0.8	0.71	6.3	1.7	2.5

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	ce) 80 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1998	kg
Gross weight - approx.	2043	kg
Motor inertia	13.1902	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from me	otor) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	$1R \times 3C \times 300 \text{mm}^2/4 \times M63 \times 1.5$	
Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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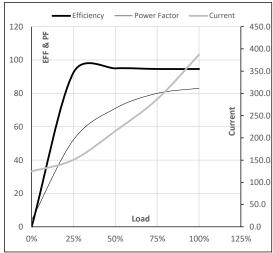
Model No. TCA2004AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	200	270.0	387.0	742	264.17	2590.61	IE3	40	S1	1000	13.1902	1998

Motor Load Data Load Point

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	124.6	150.6	215.3	286.8	387.0	
Torque	Nm	0.0	642.7	1288.5	1937.6	2590.6	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.5	95.0	94.6	94.6	
Power Factor	%	4.2	52.2	71.0	80.0	83.0	

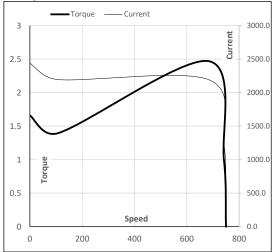
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	683	742	750	
Current	Α	2438.1	2194.3	1237.2	387.0	124.6	
Torque	pu	1.7	1.4	2.5	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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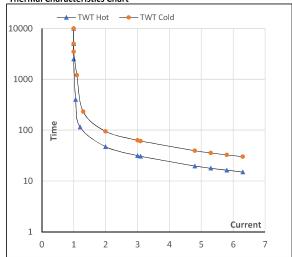
Model No. TCA2004AF121GAC010

Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380	Δ	50	200	270.0	387.0	742	264.17	2590.61	IE3	40	S1	1000	13.1902	1998

Motor Speed Torque Data

Load		FL	l ₁	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	47	32	25	18	16	15
TWT Cold	s	10000	95	63	48	37	33	30
Current	pu	1	2	3	4	5	5.5	6.3

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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