

PRODUCT INFORMATION PACKET

Model No: TCA2004A3113GACD01
Catalog No: TCA2004A3113GACD01
Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355L Frame, TEFC



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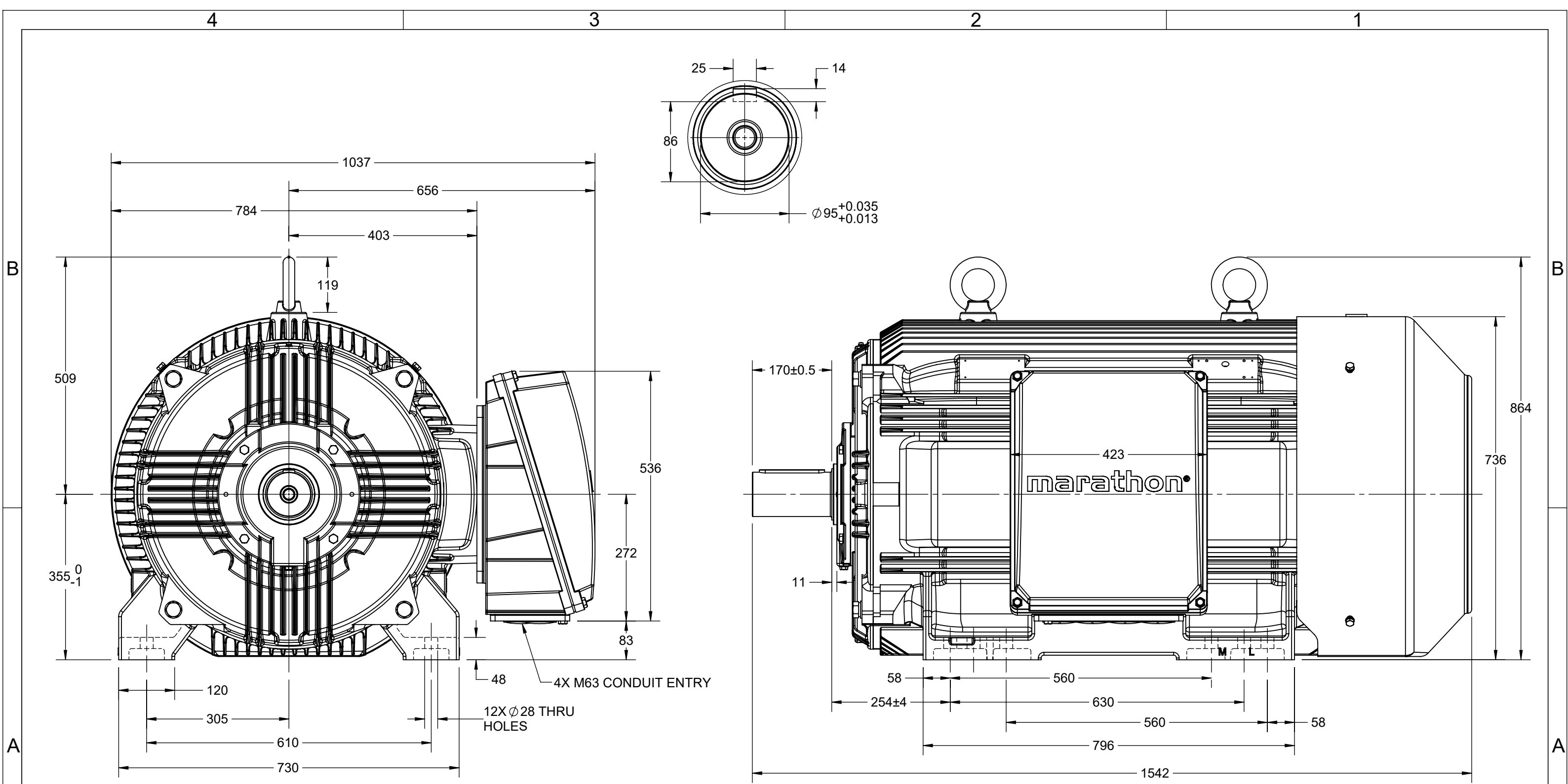
Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	354.4 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	94.6 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0235502296	Connection Drawing	8442000085

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DRAWING REVISION C	REVISION BY LK	DATE 07/09/2020
ECO CR-0000087	APPROVED BY JAY	DATE 07/09/2020
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY SKM	marathon™ Motors	
DATE 11/08/2017		
APPROVED BY JAY	DESCRIPTION OUTLINE 355L-4~8P-B3	
DATE 11/08/2017	MATERIAL	PROCESS/FINISH
REFERENCE	SIZE B	DRAWING NUMBER 0235502296
THIRD ANGLE PROJECTION	SHEET 1 OF 1	

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN		Regal Beloit America, Inc.
	DATE 16/12/2016		
	APPROVED BY SBD		DESCRIPTION CONN DIAGRAM-NAMEPLATE
	DATE 16/12/2016		
	REFERENCE		
	MATERIAL		PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. TCA2004A3113GACD01

U (V)	Δ / Y Conn	f (Hz)	P		I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _R /T _N [pu]
			[kW]	[hp]					5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
415	Δ	50	200	270	354.4	742	2591.42	IE3	-	94.6	94.6	95.2	0.83	0.81	0.73	6.1	1.6	2.4

Motor type	TCA
Enclosure	TEFC
Frame Material	Cast Iron
Frame size	355L
Duty	S1
Voltage variation *	± 10%
Frequency variation *	± 5%
Combined variation *	10%
Design	N
Service factor	1.0
Insulation class	F
Ambient temperature	-20 to +50 °C
Temperature rise (by resistance)	70 [Class B] K
Altitude above sea level	1000 meter
Hazardous area classification	NA
Zone classification	NA
Gas group	NA
Temperature class	NA
Rotor type	Aluminum die cast
Bearing type	Anti-friction ball bearing
DE / NDE bearing	6322 C3 / 6322 C3
Lubrication method	Regreasable
Type of grease	Shell Gadus S5 V100 or Equivalent

Degree of protection	IP 55
Mounting type	IM B3
Cooling method	IC 411
Motor weight - approx.	2019 kg
Gross weight - approx.	2064 kg
Motor inertia	13.1902 kgm ²
Load inertia	Customer to Provide
Vibration level	2.8 mm/s
Noise level (1meter distance from motor)	65 dB(A)
No. of starts hot/cold/Equally spread	2/3/4
Starting method	DOL
Type of coupling	Direct
LR withstand time (hot/cold)	15/30 s
Direction of rotation	Bi-directional
Standard rotation	Clockwise form DE
Paint shade	RAL 5014
Accessories	
Accessory - 1	-
Accessory - 2	-
Accessory - 3	-
Terminal box position	RHS
Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5
Auxiliary terminal box	NA

I_A/I_N - Locked Rotor Current / Rated Current

T_R/T_N - Breakdown Torque / Rated Torque

T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-



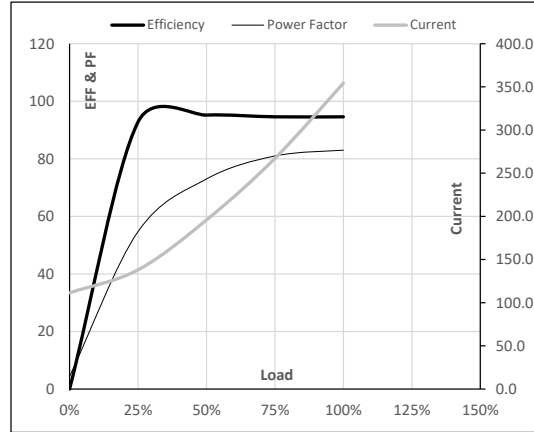
Model No. TCA2004A3113GACD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	415	Δ	50	200	270.0	354.4	742	264.25	2591.42	IE3	50	S1	1000	13.1902	2019

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	111.5	138.1	195.9	267.2	354.4	
Torque	Nm	0.0	642.7	1288.6	1938.0	2591.4	
Speed	r/min	750	748	746	744	742	
Efficiency	%	0.0	92.8	95.2	94.6	94.6	
Power Factor	%	4.4	54.7	73.0	81.0	83.0	

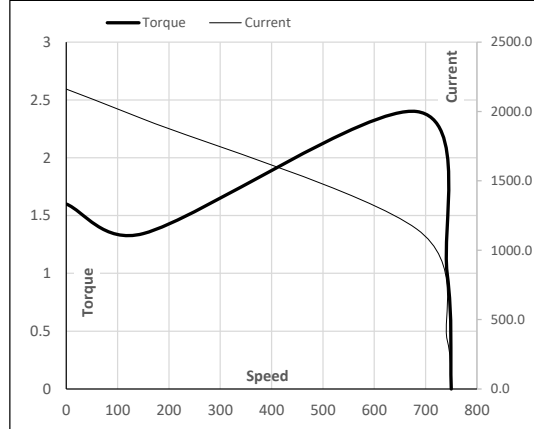
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	683	742	750
Current	A	2161.7	1945.5	1153.2	354.4	111.5
Torque	pu	1.6	1.3	2.4	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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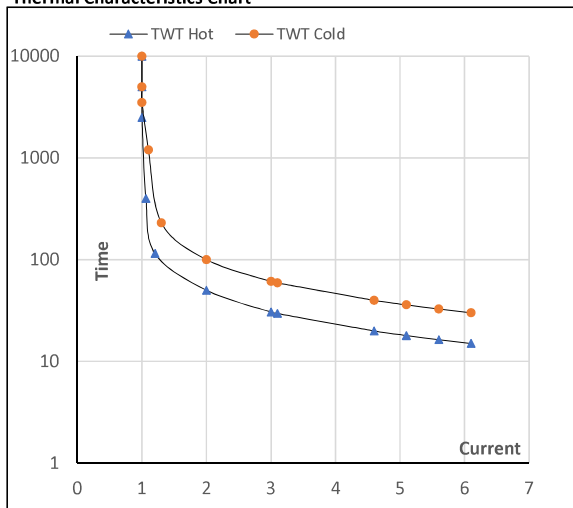
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	415	Δ	50	200	270	354.4	742	264.07	2591.42	IE3	50	S1	1000	13.1902	2019

Motor Speed Torque Data

Load	FL	I_1	I_2	I_3	I_4	I_5	LR	
TWT Hot	s 10000	50	31	25	18	17	15	
TWT Cold	s 10000	100	61	50	37	34	30	
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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