PRODUCT INFORMATION PACKET

Model No: TCA2003A3141GACD01 Catalog No: TCA2003A3141GACD01 Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC



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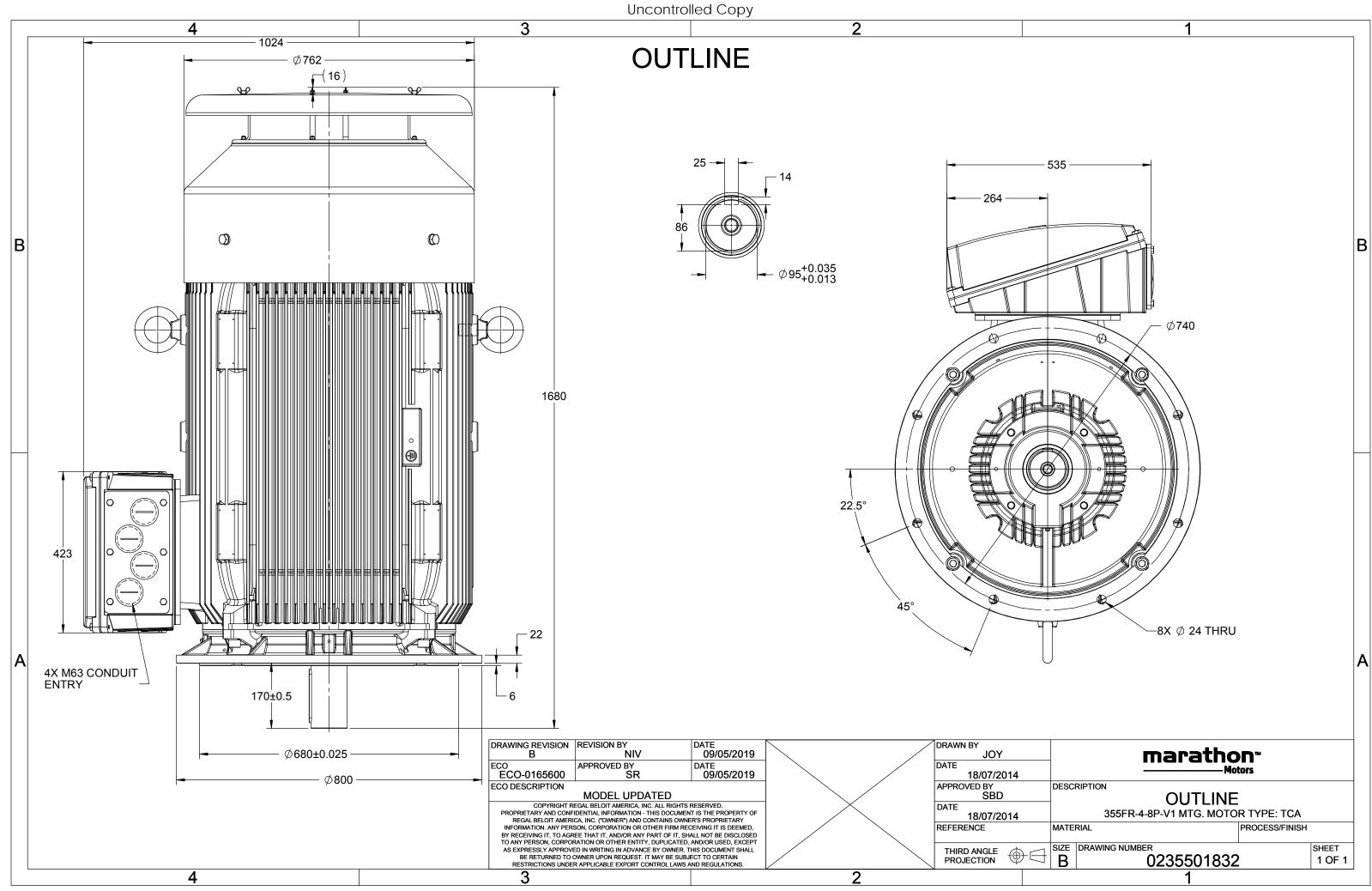
Nameplate Specifications

Output HP	270 Нр	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	349.9 A	Speed	992 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501832	Connection Drawing	8442000085

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U	Δ / Y	f	Р	Р	1	n	Т	IE		% EFF at _	load		PF	at_lo	ad	I _A /I _N	T_A/T_N	T_{K}/T_{N}
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL -		1/2FL	FL		1/2FL	[uq]	[pu]	[pu]
415	Δ	50	200	270	349.9	992	1938.66	IE3	-	95.8	95.8	, 95.7	0.83	0.79	, 0.68	6.9	2.3	2.8
Motor	type				TCA				C	egree of	protecti	on				IP 55		
Enclosu	ire				TEFC				Ν	/lounting	type					IM V1		
Frame	Materia	I			Cast Irc	on			C	ooling m	ethod					IC 411		
Frame	size				355N	l			Ν	/lotor wei	ght - ap	prox.				1770		kg
Duty								G	Gross weight - approx.						1815			
Voltage	e variatio								10.3631			kgm ²						
Freque	equency variation * ± 5%						L	oad inert	ia				Custo	omer to Provi	de			
Combir	ombined variation * 10%					v	ibration l	evel					2.8		mm/s			
Design					Ν				N	loise leve	l (1met	er distar	nce fron	n motor)	70		dB(A)
Service	factor				1.0				N	lo. of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulati	on class				F				s	tarting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	50		°C	т	ype of co	upling					Direct		
Tempe	rature ri	se (by i	resistand	ce)	70 [Class	5 B]		к	L	R withsta	nd time	(hot/co	ld)			15/30		S
Altitud	e above	sea lev	el		1000			meter	C	irection o	of rotati	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				s	tandard r	otation				Cloc	kwise form D	E	
	Zone cla	assifica	tion		NA				Р	aint shad	e					RAL 5014		
	Gas gro	up			NA				А	ccessorie	s							
	Temper	ature o	lass		NA					Ac	cessory	- 1				-		
Rotor t	ype			Al	uminum D	ie cast				Ac	cessory	- 2				-		
Bearing	g type			Anti-	friction ba	II bearing				Ac	cessory	- 3				-		
DE / NI) DE bearii	ng		63	22 C3/6	322 C3			т	erminal b	ox posit	tion				TOP		
Lubrica	tion me	thod			Regrease	ble			Ν	/laximum	cable si	ze/cond	uit size	1R	x 3C x 3	00mm²/4 x M	63 x 1.5	
Type of	grease		Sh	ell Gadu	us S5 V100) or Equiv	alent		А	uxiliary t	erminal	box				NA		

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



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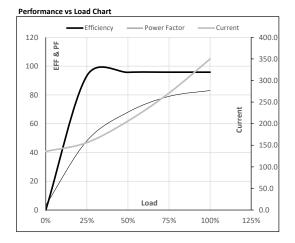


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Enclosure	U	Δ / Y	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270.0	349.9	992	197.69	1938.66	IE3	50	S1	1000	10.3631	1770

Motor Load Data

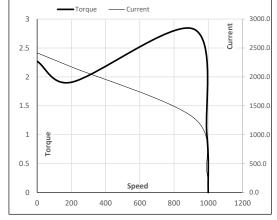
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	135.8	156.2	206.1	270.8	349.9	
Torque	Nm	0.0	481.7	965.3	1450.8	1938.7	
Speed	r/min	1000	998	996	994	992	
Efficiency	%	0.0	93.3	95.7	95.8	95.8	
Power Factor	%	3.4	48.1	68.0	79.0	83.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	200	913	992	1000	
Current	А	2414.6	2173.1	1297.9	349.9	135.8	
Torque	pu	2.3	1.9	2.8	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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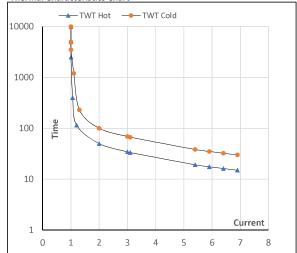
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	349.9	992	197.55	1938.66	IE3	50	S1	1000	10.3631	1770

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I ₅	LR
TWT Hot	s	10000	50	35	30	25	18	15
TWT Cold	s	10000	100	69	60	50	37	30
Current	pu	1	2	3	4	5	5.5	6.9

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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